SECTION HEATER & AIR CONDITIONING CONTROL SYSTEM

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BASIC INSPECTION

DIAGNOSIS AND REPAIR WORKFLOW

Work Flow

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DETAILED FLOW

1.LISTEN TO CUSTOMER COMPLAINT

Listen to customer complaint. (Get detailed information about the conditions and environment when the symptom occurs.)

>> GO TO 2.

- 2. СНЕСК ДТС
- 1. Check DTC.
- 2. Perform the following procedure if DTC is displayed.
- Record DTC and freeze frame data. (Print them out with CONSULT-III.)
- Erase DTC. (Refer to EC-82, "Diagnosis Description".)
- Study the relationship between the cause detected by DTC and the symptom described by the customer. (Symptom Table is useful. Refer to <u>HAC-151. "Diagnosis Chart By Symptom"</u>.)
- 3. Check related service bulletins for information.

NOTE:

Freeze frame data is useful if the DTC is not detected.

Is any DTC detected?

YES >> GO TO 3.

NO >> GO TO 4.

3.PERFORM DTC CONFIRMATION PROCEDURE

Perform DTC CONFIRMATION PROCEDURE for the displayed DTC, and then make sure that DTC is detected again. (Refer to <u>HAC-148, "DTC Index"</u> below).

>> GO TO 6.

4. VERIFY THE SYMPTOM WITH OPERATIONAL CHECK

Verify the symptom with Operational Check. Refer to <u>HAC-5</u>, "Description & Inspection".

>> GO TO 5.

5.GO TO APPROPRIATE TROUBLE DIAGNOSIS

Go to appropriate trouble diagnosis (Refer to HAC-151, "Diagnosis Chart By Symptom" below).

>> GO TO 6.

6.REPAIR OR REPLACE

Repair or replace the specific parts

>> GO TO 7.

7.FINAL CHECK

Final check.

Is the inspection result normal?

YES >> Inspection End. NO >> GO TO 2.

INSPECTION AND ADJUSTMENT

< BAS	SIC INSPECTION	> [AUTOMATIC AIR CO	NDITIONER]	
INS	PECTION AN	ND ADJUSTMENT		А
Desc	cription & Inspe	ection	INFOID:000000004215295	A
DESC	CRIPTION			В
The p	urpose of the operation	ational check is to check if the individual system operates properly.		
	Conditions	: After READY		С
INSP	ECTION PROCE	DURE		
Memo	ry Function			D
	•	ontrol dial (driver side) clockwise until 32°C (90°F) is displayed.		
	ress OFF switch. urn ignition switch (OFF		E
	urn ignition switch (
	ress AUTO switch.			_
		temperature remains at previous temperature.		F
	ress OFF switch.	nacio preseduro for LIAC 156, "Increation preseduro"		
	continue the check	nosis procedure for <u>HAC-156, "Inspection procedure"</u> . k.		G
Blowe	r			
1. T	urn fan control dial	l clockwise. Blower should operate on low speed.		Н
	urn fan control dial re checked.	clockwise again, and continue checking blower speed and fan symbol u	until all speeds	
3. L	eave blower on ma	ax. speed.		HA
	go to trouble diagr continue the check	nosis procedure for <u>HAC-81, "Diagnosis Procedure"</u> . k.		
Discha	arge Air			J
1. P	ress MODE switch	and DEF switch.		
	•	ator should illuminate.		k
3. C	onfirm that discha	arge air comes out according to the air distribution table. Refer to HA	AC-8. "System	

3. Confirm that discharge air comes out according to the air distribution table. Refer to HAC-8, "System Description".

		Air outlet/distribution						
Mode position indication	Condition	VE	NT	FC	ОТ			
		Front	Rear	Front	Rear	DEF		
نې ۲		85%	15%	_	_	-		
よび		39%	17%	33%	11%	-		
نہ.	Rear ventilator door: OPEN	19% (15%)	20% (16%)	42% (34%)	19% (15%)	(20%)		
, I I I I I I I I I I I I I I I I I I I		14%	15%	29%	13%	29%		
		11%	13%	_	_	76%		

(): Manually control

If NG, go to trouble diagnosis procedure for HAC-53, "Diagnosis Procedure". If OK, continue the check.

NOTE:

Confirm that the intake door position is at FRE when the D/F or DEF is selected.

Intake Air

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HAC-5

INSPECTION AND ADJUSTMENT

< BASIC INSPECTION >

- 1. Press recirculation (REC) switch. Recirculation indicator should illuminate.
- 2. Press recirculation (REC) switch again. Recalculation indicator should not illuminate.
- 3. Listen for intake door position change. (Slight change of blower sound can be heard.)

If NG, go to trouble diagnosis procedure for <u>HAC-56</u>, "<u>Diagnosis Procedure</u>". If OK, continue the check.

NOTE:

Confirm that the intake door position is at FRE when the D/F or DEF is selected.

Temperature Decrease

- 1. Turn temperature control dial (driver side) counterclockwise until 18°C (60°F) is displayed.
- 2. Check for cold air at discharge air outlets.

If NG, go to trouble diagnosis procedure for <u>HAC-152</u>, "Inspection procedure".

If OK, continue the check.

Temperature Increase

- 1. Turn temperature control dial (driver side) clockwise until 32°C (90°F) is displayed.
- 2. Check for hot air at discharge air outlets.

If NG, go to trouble diagnosis procedure for <u>HAC-153</u>, "Inspection procedure". If OK, continue the check.

A/C Switch

- 1. Press AUTO switch and A/C switch.
- 2. A/C switch indicator will turn ON.

Auto Mode

- 1. Press AUTO switch and A/C switch.
- 2. AUTO switch indicator will turn ON.
 - Confirm that discharge air and blower speed will depend on ambient, in-vehicle, and set temperatures.

If NG, go to trouble diagnosis procedure for <u>HAC-86</u>, "<u>Diagnosis Procedure</u>", then if necessary, trouble diagnosis procedure for <u>HAC-90</u>, "<u>Diagnosis Procedure</u>".

If all operational checks are OK (symptom cannot be duplicated), go to Incident Simulation Tests in <u>GI-38</u>, <u>"Work Flow"</u> and perform tests as outlined to simulate driving conditions environment. If symptom appears, refer to <u>HAC-151</u>, "<u>Diagnosis Chart By Symptom</u>" and perform applicable trouble diagnosis procedures.

AUXILIARY MECHANISM

Temperature Setting Trimmer

The trimmer compensates for differences in range of $\pm 3^{\circ}$ C ($\pm 6^{\circ}$ F) between temperature setting and temperature felt by customer using CONSULT-III.

Operating procedures for this trimmer are as follows:

- 1. Turn ignition switch ON (READY).
- 2. Perform "TEMP SET CORRECT" in "WORK SUPPORT" with CONSULT-III.
- 3. Temperature will change at a rate of 0.5°C (1.0°F).

NOTE:

When low voltage battery cable is disconnected or battery voltage is below 10 V, trimmer operation is canceled. Temperature set becomes that of initial condition, i.e. 0.0°C (0.0°F).

Foot Position Setting Trimmer Wind distribution ratio in FOOT mode can be set.

Operating procedures for this trimmer are as follows:

- 1. Turn ignition switch ON (READY).
- 2. Perform "BLOWER FAN SET" in "WORK SUPPORT" with CONSULT-III.
- 3. Foot mode is selected by setting the following.
 - *: Initial setting

Work Item	A	utomaticall	y controls th	ne mode do	or		Manually	controls the	mode door	
	VE	NT	FC	ОТ	DEF	VE	NT	FC	OT	DEF
	Front	Rear	Front	Rear		Front	Rear	Front	Rear	
MODE 1	15%	16%	34%	15%	20%	15%	16%	34%	15%	20%
MODE 2*	19%	20%	42%	19%	_	15%	16%	34%	15%	20%
MODE 3	19%	20%	42%	19%	_	19%	20%	42%	19%	_
MODE 4	15%	16%	34%	15%	20%	19%	20%	42%	19%	_
EC Memory Fu Vhen ignition sv	witch is tur		as follows	<i>'</i> 1	ort can be	e set to A	UTO or m	nanual.		
1. Turn ignition 2. Perform "RE	n switch Ol EC MEMO	N (READ` RY SET"	in "WORI			CONSUL	.T-III.			
1. Turn ignition 2. Perform "RI 3. REC memo REC MEMORY SE	n switch OI EC MEMO ry function	N (READ RY SET" is select	in "WORI ed by sett Se	tting the fo	llowing.	CONSUL	.T-III.			
2. Perform "RI 3. REC memo REC MEMORY SE MODE 1 MODE 2	n switch OI EC MEMO ry function	N (READ RY SET" is selecto REC status	in "WORI ed by sett Se	ing the fo	llowing.	CONSUL	T-III.			
1. Turn ignition 2. Perform "RE 3. REC memo REC MEMORY SE MODE 1	n switch OI EC MEMO ry function ET Aunual I AUTO co ge battery on set becom	N (READ RY SET" is selecto REC status ontrol cable is d mes that o	in "WORI ed by sett se is memoriz isconnect of initial c	tting status ed. (Initial so ed or batt ondition.	etting)	ge is belo	w 10 V, m	2	nction is c	anceled
1. Turn ignition 2. Perform "RE 3. REC memo REC MEMORY SE MODE 1 MODE 2 NOTE: When low voltage Memory function FRE Memory Full	n switch OI EC MEMO ry function ET AUTO conset become notion witch is turn res for this turn switch OI RE MEMOI	N (READ RY SET" is selector REC status ontrol cable is d mes that of ned from rimmer are N (READ RY SET"	in "WORI ed by sett se is memoriz isconnect of initial c OFF to C as follows Y). in "WORF	ting the fo tting status ed. (Initial si ed or batt ondition. PN, inlet p : SUPPO	etting) etting) ery voltag	ge is belo e set to A	w 10 V, m UTO or m	2	nction is d	canceled
Turn ignition Turn ignition Perform "RE REC MEMORY SE MODE 1 MODE 2 NOTE: When low voltage Memory function FRE Memory Fun When ignition sw Operating procedu Turn ignitior Perform "FF	n switch OI EC MEMO ry function ET Aunual I AUTO co set becom nction witch is turn witch is turn res for this t n switch OI RE MEMOI ry function	N (READ RY SET" is selector REC status ontrol cable is d mes that of ned from rimmer are N (READ RY SET"	in "WORI ed by sett set is memoriz isconnect of initial c OFF to C as follows Y). in "WORI ed by sett	ting the fo tting status ed. (Initial si ed or batt ondition. PN, inlet p : SUPPO	etting) etting) ery voltag	ge is belo e set to A	w 10 V, m UTO or m	2	nction is d	canceled
Turn ignition Turn ignition Perform "RE REC MEMORY SE MODE 1 MODE 2 NOTE: When low voltage Memory function FRE Memory Function FRE Memory Function Coperating procedu Turn ignition Perform "FF S. FRE memory	n switch OI EC MEMO ry function T Manual I AUTO co n set becon nction witch is tur res for this t n switch OI RE MEMOI ry function	N (READ' RY SET" is selector REC status ontrol cable is d mes that of ned from rimmer are N (READ' RY SET" is selector	in "WORI ed by sett set is memoriz isconnect of initial c OFF to C as follows Y). in "WORI ed by sett	ting the fo tting status ed. (Initial so ed or batt ondition. N, inlet p : C SUPPO ing the fo tting status	etting) etting) ery voltag	ge is belo e set to A	w 10 V, m UTO or m	2	nction is o	canceled

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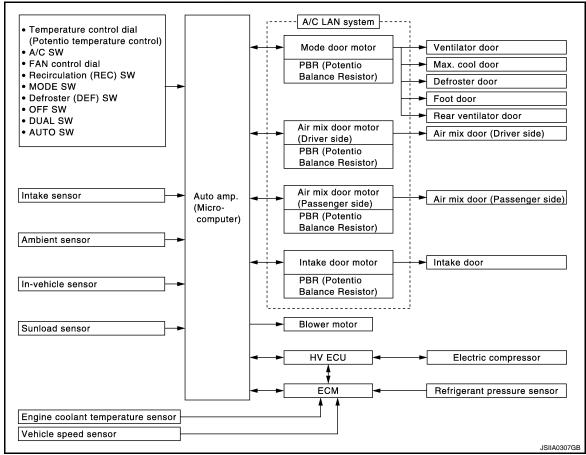
FUNCTION DIAGNOSIS AUTOMATIC AIR CONDITIONER SYSTEM

System Diagram

INFOID:000000004215296

CONTROL SYSTEM

The control system consists of input sensors, switches, auto amp. (microcomputer) and outputs. The relationship of these components is shown in the figure below:

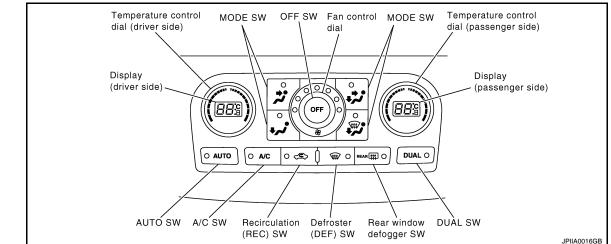


System Description

INFOID:000000004215297

CONTROL OPERATION

Controller



HAC-8

< FUNCTION DIAGNOSIS >

MODE Switch

The air discharge outlets is controlled with this switch.

Temperature Control Dial (Potentio Temperature Control) (Driver Side) The set temperature is increased or decreased with this dial.

Temperature Control Dial (Potentio Temperature Control) (Passenger Side)

- The set temperature is increased or decreased with this dial.
- When the temperature control dial is turned, the DUAL switch indicator will automatically illuminate.

AUTO Switch

- The compressor, intake door, air mix doors, mode doors and blower speed are automatically controlled so that the in-vehicle temperature will reach, and be maintained at the set temperature selected by the operator.
- D When pressing AUTO switch, air inlet, air outlet, fan speed, and discharge air temperature are automatically controlled.

Defroster (DEF) Switch

Mode doors are set to the defrost position with this switch. Also, intake door is set to the outside air position, and compressor turns ON.

A/C Switch

Compressor is ON or OFF with this switch.

(Pressing the A/C switch when the A/C switch is ON will turn OFF the A/C switch and compressor.)

FAN Control Dial

The blower speed is manually controlled with this dial. Seven speeds are available for manual control (as shown on the LEDs).

OFF Switch

Compressor and blower are OFF, intake doors and the mode doors are automatically controlled.

Rear Window Defogger Switch

When illumination is ON, rear window is defogged.

Recirculation (REC) Switch

• When recirculation (REC) switch is ON, REC LED turns ON, and air inlet is fixed to REC.

- When press recirculation (REC) switch again, REC LED turns OFF, and then, automatic control mode is entered.
- When REC LED is turned OFF, shifting mode position to D/F or DEF, or when compressor is turned from ON to OFF, recirculation (REC) switch is automatically turned OFF (fixed to automatic control mode). REC mode can be re-entered by pressing recirculation (REC) switch again, and then compressor is turned ON. (Except D/F or DEF position)

DUAL Switch

- When the DUAL switch LED is turned ON, the driver side and passenger side, temperature can each be set independently.
- · When the DUAL switch LED is not turned OFF, the driver side outlet and setting temperature is applied to both sides.
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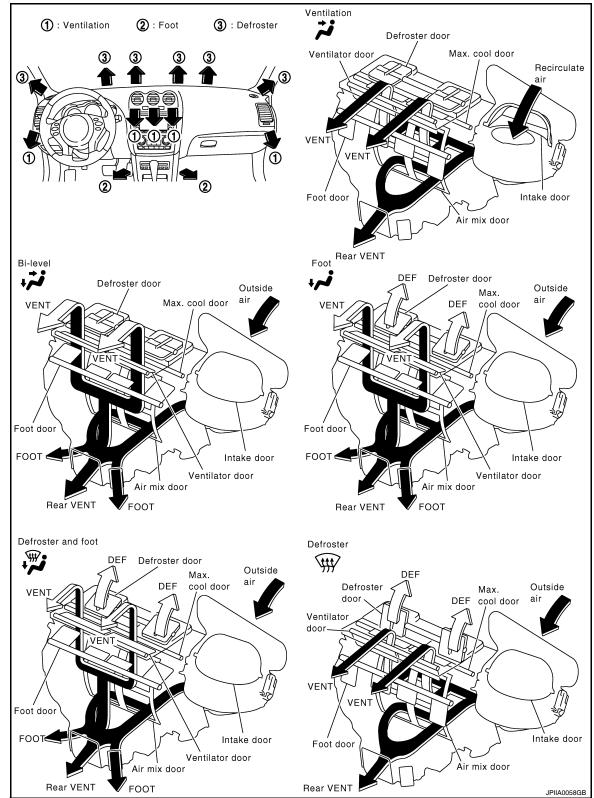
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[AUTOMATIC AIR CONDITIONER]

< FUNCTION DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

DISCHARGE AIR FLOW



< FUNCTION DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

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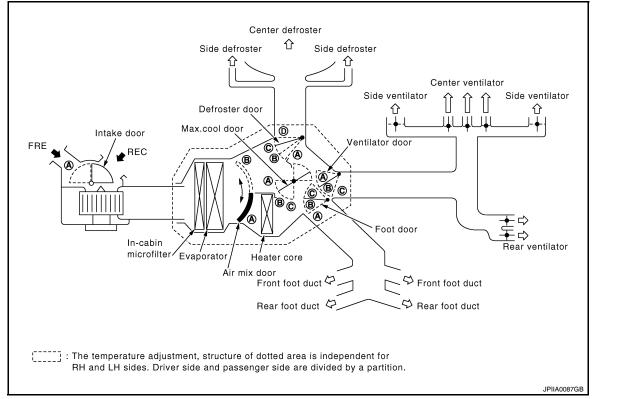
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SWITCHES AND THEIR CONTROL FUNCTION



Position	DUAL SW		MOD	E SW		DEF	SW	AUTO SW	REC SW	Temperature control dial(Driver side)	Temperature control dial(Passenger side)	OFF
or switch		VENT	B/L	FOOT	D/F	ON	OFF					SW
Door		i	نذو	.	Ê) 🕼	₽ 0		o <≇> [\bigcirc
	<u>}</u>			<u>}</u>	*	*	ο		0	18℃ (60°F) ⇔ 32℃ (90°F)	18℃ (60°F) ⇔ 32℃ (90°F)	OFF
Ventilator door		۵	B	©	©	©						
Max.cool door		۵	B	B	B	©]	—	
Defroster door		D	D		B	۵						Αυτο
Foot door	—	۲	B	©	©	©	—	Αυτο				
Intake door			_		AUTO	Αυτο			аито () *2			
Air mix door (Driver side)						_			i	AUTO B		
Air mix door	ON			_		_					AUTO B	-
(Passenger side)	OFF		_			—				(A) AUTO (B)		

*1: This position is selected only when the mode door is automatically controlled.

*2: Inlet status is displayed under the automatic control.

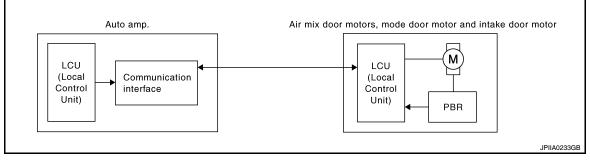
AIR CONDITIONER LAN CONTROL SYSTEM

The LAN (Local Area Network) system consists of auto amp., mode door motor, air mix door motors and intake door motor.

HAC-11

< FUNCTION DIAGNOSIS >

A configuration of these components is shown in the figure below.



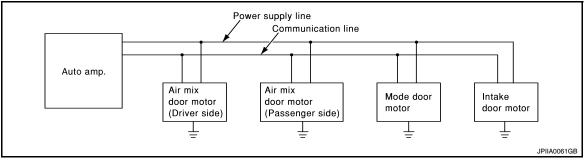
SYSTEM CONSTRUCTION

A small network is constructed between the auto amp., mode door motor, air mix door motors and intake door motor. The auto amp. and motors are connected by data transmission lines and motor power supply lines. The LAN network is built through the ground circuits of each door motor.

Addresses, motor opening angle signals, motor stop signals and error checking messages are all transmitted through the data transmission lines connecting the auto amp. and each door motor.

The following functions are contained in LCUs built into the mode door motor, the air mix door motors and the intake door motor.

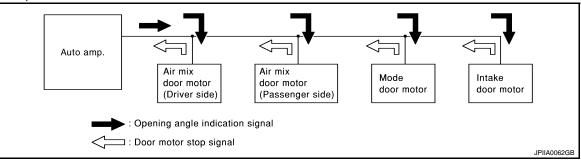
- Address
- · Motor opening angle signals
- Data transmission
- · Motor stop and drive decision
- Opening angle sensor (PBR function)
- Comparison
- Decision (Auto amp. indicated value and motor opening angle comparison)



Operation

The auto amp. receives data from each of the sensors. The auto amp. sends mode door, air mix door and intake door opening angle data to the mode door motor LCU, air mix door motor LCUs and intake door motor LCU.

The mode door motor, air mix door motors and intake door motor read their respective signals according to the address signal. Opening angle indication signals received from the auto amp. and each of the motor position sensors is compared by the LCUs in each door motor with the existing decision and opening angles. Subsequently, HOT/COLD, DEF/VENT and FRE/REC operation is selected. The new selection data is returned to the auto amp.



Transmission Data and Transmission Order

Auto amp. data is transmitted consecutively to each of the doors motor following the form shown in the figure below.

HAC-12

< FUNCTION DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

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START:

• Initial compulsory signal is sent to each of the door motors.

ADDRESS:

- Data sent from the auto amp. are selected according to data-based decisions made by the mode door motor, air mix door motors and intake door motor.
- If the addresses are identical, the opening angle data and error check signals are received by the door motor LCUs. The LCUs then make the appropriate error decision. If the opening angle data have no error, door control begins.
- If an error exists, the received data are rejected and corrected data received. Finally, door control is based upon the corrected opening angle data.

OPENING ANGLE:

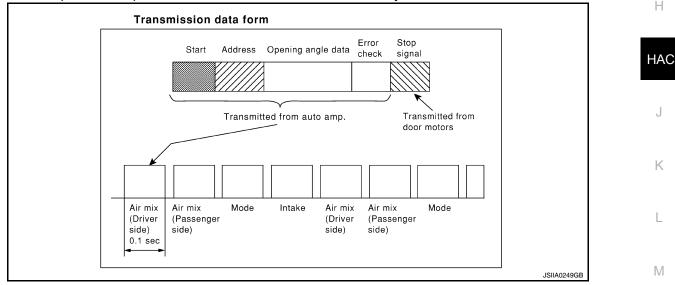
• Data that shows the indicated door opening angle of each door motor.

ERROR CHECK:

- In this procedure, transmitted and received data is checked for errors. Error data are then compiled. The error check prevents corrupted data from being used by the mode door motor, the air mix door motors and the intake door motor. Error data can be related to the following symptoms.
- Malfunction of electrical frequency
- Poor electrical connections
- Signal leakage from transmission lines
- Signal level fluctuation

STOP SIGNAL:

• At the end of each transmission, a stop operation, in-operation, or internal malfunction message is delivered to the auto amp. This completes one data transmission and control cycle.



AIR MIX DOOR CONTROL (AUTOMATIC TEMPERATURE CONTROL)

The air mix doors are automatically controlled so that in-vehicle temperature is maintained at a predetermined value by the temperature setting, ambient temperature, in-vehicle temperature and amount of sunload.

FAN SPEED CONTROL

Blower speed is automatically controlled by the temperature setting, ambient temperature, in-vehicle temperature, intake temperature, amount of sunload and air mix door position.

With pressing AUTO switch, the blower motor starts to gradually increase air flow volume.

When engine coolant temperature is low, the blower motor operation is delayed to prevent cool air from flowing.

INTAKE DOOR CONTROL

The intake door is automatically controlled by the temperature setting, ambient temperature, in-vehicle temperature, intake temperature, amount of sunload, temperature of high voltage battery and ON/OFF operation of the compressor.

MODE DOOR CONTROL

< FUNCTION DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

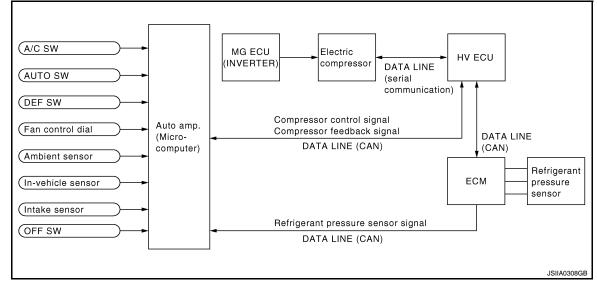
The mode door is automatically controlled by the temperature setting, ambient temperature, in-vehicle temperature, intake temperature and amount of sunload.

ELECTRIC COMPRESSOR CONTROL

When A/C switch, AUTO switch, DEF switch is pressed or when shifting mode position D/F, auto amp. transmits compressor control signal to HV ECU.

HV ECU turns ON to the electric compressor.

HV ECU sends compressor feedback signal to auto amp., then, uses input compressor feedback signal to control air inlet.



COMPRESSOR SPEED CONTROL

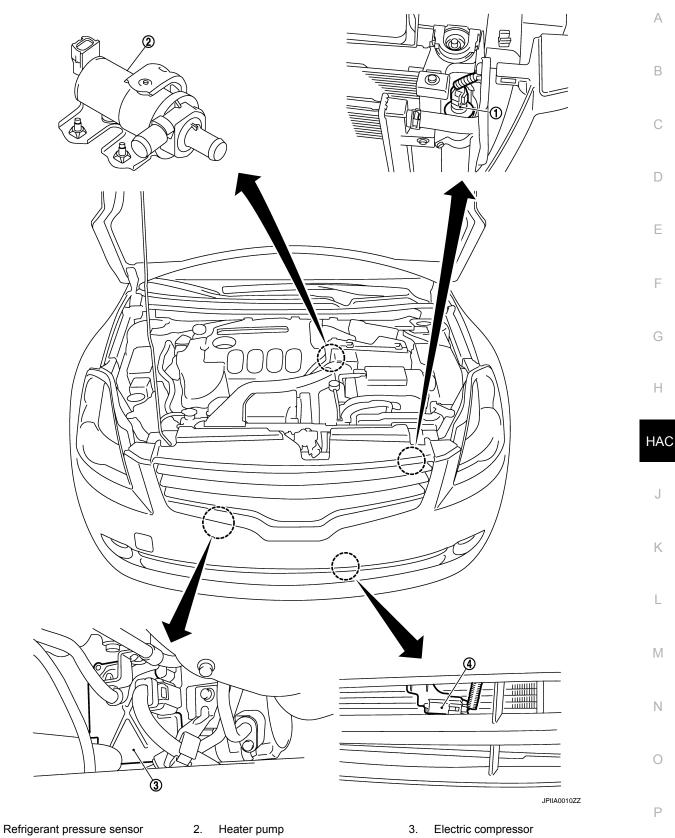
- The auto amp. calculates the target compressor speed based on the target evaporator temperature (calculated from the intake sensor, ambient sensor, and sunload sensor) and the actual evaporator temperature detected by the intake sensor. Then, the auto amp. transmits the target speed to the HV ECU. The HV ECU controls the electric compressor (inverter) based on the target speed data in order to control the compressor to a speed that suits the operating condition of the air conditioning system.
- The auto amp. calculates the target evaporator temperature, which includes corrections based on the invehicle sensor, ambient sensor, sunload sensor, and intake sensor. Accordingly, the auto amp. controls the compressor speed to an extent that does not inhibit the proper cooling performance or defogging performance. As a result, comfort and low fuel consumption can be realized.

Component Part Location

INFOID:000000004215298

ENGINE COMPARTMENT

< FUNCTION DIAGNOSIS >

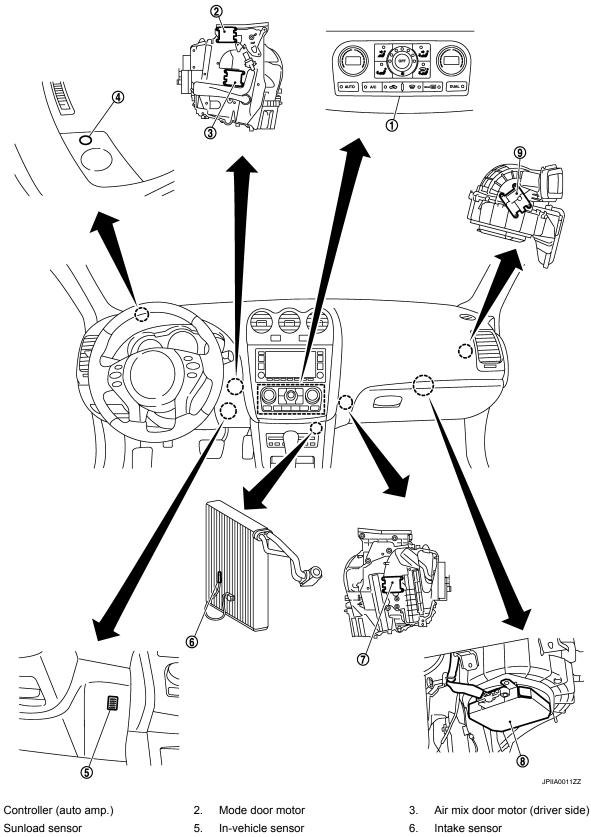


4. Ambient sensor

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PASSENGER COMPARTMENT

AUTOMATIC AIR CONDITIONER SYSTEM AGNOSIS > [AUTOMATIC AIR CONDITIONER]



7. Air mix door motor (passenger side) 8.

Component Description

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INFOID:000000004215299

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Intake door motor

Blower motor

< FUNCTION DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

Component	Reference	
Air mix door motor (driver side)	HAC-47, "Description"	A
Air mix door motor (passenger side)	HAC-50. "Description"	
Ambient sensor	HAC-37. "Description"	B
Blower motor	HAC-81. "Description"	
Electric compressor	HAC-88, "Description"	
Intake door motor	HAC-56. "Description"	C
Intake sensor	HAC-40. "Description"	
In-vehicle sensor	HAC-34, "Description"	C
Mode door motor	HAC-53, "Description"	
Refrigerant pressure sensor	HAC-90. "Component Inspection"	
Sunload sensor	HAC-43. "Description"	E
Controller (Auto amp.)	HAC-86, "Description"	
Heater pump	HAC-84. "Description"	

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CAN COMMUNICATION SYSTEM

System Description

INFOID:000000004215300

CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent error detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN-H line, CAN-L line) allowing a high rate of information transmission with less wiring. Each control unit transmits/receives data but selectively reads required data only. For details, refer to <u>LAN-27</u>, <u>"CAN System Specification Chart"</u>.

< FUNCTION DIAGNOSIS >

DIAGNOSIS SYSTEM (AUTO AMP.)

CONSULT-III Function

FUNCTION

Diagnostic test mode	Function	
Work support	Change the setting for each system function.	
Self-diagnostic results	Display the diagnosis result judged by auto amp.	
Data monitor	The auto amp. Input/Output signals are displayed.	
CAN diagnostic support monitor	The results of transmit/receive diagnosis of CAN communication can be read.	
Active test	The signals used to activate each device are forcibly supplied from auto amp.	
ECU part number	Auto amp. part number can be read.	

WORK SUPPORT MODE

Work Item

Work Item	Setting Item		Setting	(
TEMP SET CORRECT	—	The temperature setting correction compensates for difference in range of $\pm 3^{\circ}$ C ($\pm 6^{\circ}$ F)			
REC MEMORY SET	MODE 1*	Manual REC status is memorized		ŀ	
	MODE 2	Auto control	When ignition switch is turned OFF to ON, inlet port can		
FRE MEMORY SET	MODE 1*	Manual FRE status is memorized	be set to AUTO or manual.	H	
	MODE 2	Auto control	-		
	MODE 1				
BLOWER FAN SET	MODE 2*	Distribution ratio in FOOT mode can be set. Discharge air flow is shown in the table			
DLUWER FAIN SET	MODE 3	below.			
	MODE 4			ŀ	

*: Initial setting

Blower Fan Set

		Discharge air flow								
Mark Itam	A	utomaticall	y controls tl	he mode do	or		Manually o	controls the	mode door	
WORK ITEM	Work Item VENT				DEF	VE	NT	FC	ОТ	DEF
	Front	Rear	Front	Rear	DEF	Front	Rear	Front	Rear	DEF
MODE 1	15%	16%	34%	15%	20%	15%	16%	34%	15%	20%
MODE 2*	19%	20%	42%	19%	—	15%	16%	34%	15%	20%
MODE 3	19%	20%	42%	19%	—	19%	20%	42%	19%	_
MODE 4	15%	16%	34%	15%	20%	19%	20%	42%	19%	_

*: Initial setting

NOTE:

When low voltage battery cable is disconnected or battery voltage is below 10 V, trimmer operation is canceled. Work items becomes that of initial setting.

SELF-DIAG RESULTS MODE

Display Item List Reading items of DTC. Refer to HAC-148, "DTC Index".

DATA MONITOR MODE

Monitor Item

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DIAGNOSIS SYSTEM (AUTO AMP.)

< FUNCTION DIAGNOSIS >

[AUTÓMATIC AIR CONDITIONER]

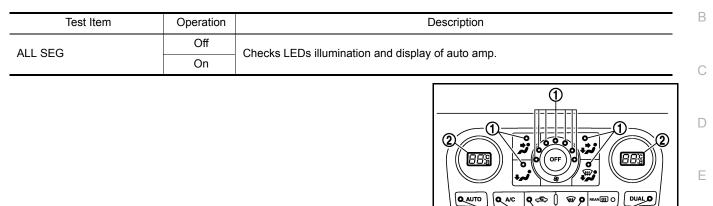
FUNCTION DIAC		- ×: Applicat				
Monitor item	Unit	Description				
AMB TEMP SEN	°C/°F	Indicate value of the ambient temperature signal received from ambient sensor.				
IN-VEH TEMP	°C/°F	Indicate value of the in-vehicle temperature signal received from in-vehicle sensor.				
IN TEMP SEN	°C/°F	Indicate value of the evaporator temperature signal received from intake sensor.				
SUNLOAD SEN	W/m ²	Indicate value of the sunload signal received from sunload sensor.				
AMB SEN CAL	°C/°F	Indicate the ambient temperature computed from ambient sensor signal.				
IN-VEH CAL	°C/°F	Indicate the in-vehicle temperature computed from in-vehicle sensor signal.				
INT TEMP CAL	°C/°F	Indicate the evaporator temperature computed from intake sensor signal.				
SUNL SEN CAL	W/m ²	Indicate the amount of sunload computed from sunload sensor signal.				
COMP REQ SIG	On/Off	Indicate the status of the electric compressor ON request signal from auto amp. to HV ECU				
FAN REQ SIG	On/Off	Indicate the status of the blower fan request signal.				
FAN DUTY	%	Indicate value of the blower motor signal received blower motor.				
XM	°C/°F	DR SIDE TARGET TEMPERATURE				
		Indicate value of the engine coolant temperature signal received from ECM via CAN com-				
ENG COOL TEMP	°C/°F	munication.				
VEHICLE SPEED	km/h/MPH	Indicate value of the vehicle speed signal received from HV ECU via CAN communication.				
COMP RPM	rpm	Indicate value of the electric compressor speed signal received from HV ECU via CAN com munication.				
AC INV VOLT	W	AC INVERTER INPUT VOLTAGE SIGNAL				
AC INV CRNT	А	AC INVERTER CURRENT DIRECTION				
AC INV TEMP	°C/°F	AC INVERTER TEMPERATURE SENSOR SIGNAL (Alternate between motor housing tem perature and inverter temperature.)				
AC INV VOLT	V	AC INVERTER VOLTAGE SENSOR SIGNAL				
USE POWER	W	USEABLE POWER				
PWR SUPP FAIL		MAIN POWER SUPPLY FAILURE				
OUTPUT FAIL	_	OUTPUT FAILURE				
LOAD FAIL		LOAD FAILURE				
NETWORK FAIL		NETWORK FAILURE				
START UP FAIL		START UP FAILURE				
CONTROL FAIL		CONTROL FAILURE				
STB SHORT		STB (electric compressor stand-by signal line) SHORT				
STB STATUS	On/Off	STB (electric compressor stand-by signal line) STATUS				
INV OVERHEAT		INVERTER OVERHEAT				
STB REQUEST	On/Off	STB (electric compressor stand-by signal line) ON/OFF REQUEST				
HTR WTR PUMP	On/Off	Indicate the status of the heater pump ON request signal transmitted to HV ECU via CAN communication.				
ENG ON REQ	On/Off	Indicate the status of the engine ON request signal transmitted to HV ECU via CAN commu nication.				
NETWRK STAT		NETWORK STATUS SIGNAL				
STB OPEN		STB (electric compressor stand-by signal line) OPEN DETECTION				
STB STAT ANS	On/Off	STB (electric compressor stand-by signal line) STATUS ANSWER				
A/C PD CUT	On/Off	A/C PD CUT FLAG				
CLIM COOL REQ	On/Off	Indicate the status of the electric compressor ON request signal from auto amp. to HV ECU				
NE HEATER	rpm	Indicate value of the target engine speed signal transmitted to HV ECU via CAN communi cation.				
HEATER NUP	On/Off	Indicate the status of the target engine speed up request signal to HV ECU via CAN com- munication.				

DIAGNOSIS SYSTEM (AUTO AMP.)

< FUNCTION DIAGNOSIS >

ACTIVE TEST MODE Test Item

ALL SEG



- 1. LEDs
- 2. Display

HVAC TEST

Test Item	Operation	Description	
	MODE 0 (Off)		HAC
	MODE 1		
	MODE 2		J
HVAC TEST	MODE 3	Checks discharge air flow, air temperature, blower motor duty ratio, compressor oper-	
	MODE 4	ation, heater pump operation and engine operation.	
	MODE 5		K
	MODE 6		
	MODE 7		L

Refer to the following chart and check discharge air flow, air temperature, blower motor duty ratio, compressor operation, heater pump operation and engine operation. **CAUTION:**

Complete this inspection within 10 seconds if there is no water in the heater pump.

								_
Operation	MODE 1	MODE 2	MODE 3	MODE 4	MODE 5	MODE 6	MODE 7	-
Mode door position	VENT	B/L 1	B/L 2	FOOT	D/F	DEF	_	-
Intake door position	FRE	20% FRE	20% FRE	FRE	FRE	FRE		-
Air mix door (driver side) position	FULL COOL	FULL COOL	FULL HOT	FULL HOT	FULL HOT	FULL HOT	_	-
Air mix door (passen- ger side) position	FULL COOL	FULL COOL	FULL HOT	FULL HOT	FULL HOT	FULL HOT	_	_
Blower motor duty ratio	47%	59%	59%	87%	87%	59%	OFF	-
Compressor	2,000 rpm	4,500 rpm	OFF	OFF	OFF	4,500 rpm	OFF	-
Heater pump	OFF	OFF	ON	ON	ON	ON	ON	-
Engine ON request	OFF	OFF	OFF	OFF	ON	OFF	OFF	-

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DIAGNOSIS SYSTEM (AUTO AMP.)

< FUNCTION DIAGNOSIS >

[AUTÓMATIC AIR CONDITIONER]

Checks must be made visually, by listening the sound, or by touching air outlets with hand, etc. for improper operation.

Discharge air flow						
		Air outlet/distribution				
Mode position indication	Condition	VE	NT	FO	FOOT	
		Front	Rear	Front	Rear	DEF
فترخ		85%	15%	_	_	_
そ		39%	17%	33%	11%	—
ند^	Rear ventilator door: OPEN	19% (15%)	20% (16%)	42% (34%)	19% (15%)	(20%)
,		14%	15%	29%	13%	29%
Ĩ		11%	13%	_	_	76%

(): Manually control

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DIAGNOSIS SYSTEM (BCM)	
< FUNCTION DIAGNOSIS > [AUTOMATIC AIR CONDITIONER]	
DIAGNOSIS SYSTEM (BCM)	A
COMMON ITEM	
COMMON ITEM : CONSULT-III Function	В
ECU IDENTIFICATION Displays the BCM part No.	
SELF-DIAG RESULT Refer to <u>BCS-81, "DTC_Index"</u> . AIR CONDITIONER	D
AIR CONDITIONER : CONSULT-III Function (BCM - AUTO AIR CONDITIONER)	D
	E

DATA MONITOR

Display Item List

Monitor Iter	n [Unit]	Contents
IGN SW	[On/Off]	Display [ignition switch position (On)/(Off), ACC position (Off)] status as judged form ignition switch signal.
FAN ON SIG	[On/Off]	Display [FAN (On)/FAN (Off)] status as judged form blower fan motor switch signal.
AIR COND SW	[On/Off]	Display [COMP (On)/COMP (Off)] status as judged form air conditioner switch signal.

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MODE DOOR CONTROL SYSTEM

Description

INFOID:000000004215304

SYSTEM DESCRIPTION

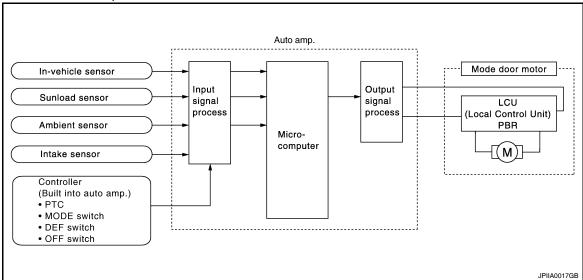
Component Parts

Mode door control system components are:

- Auto amp.
- Mode door motor (LCU)
- A/C LAN system (PBR built-in mode door motor, air mix door motor and intake door motor)
- In-vehicle sensor
- Ambient sensor
- Sunload sensor
- Intake sensor

System Operation

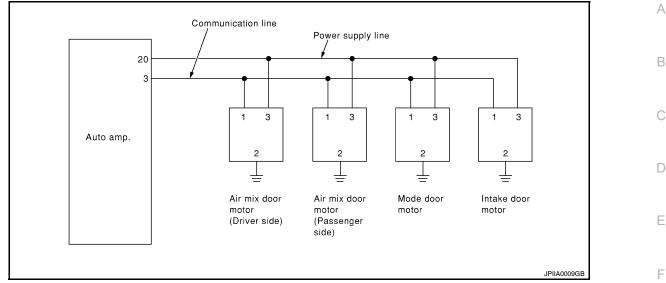
- The auto amp. receives data from each of the sensors.
- The auto amp. sends air mix door, mode door and intake door opening angle data to the air mix door motor LCUs, mode door motor LCU and intake door motor LCU.
- The air mix door motors, mode door motor and intake door motor read their respective signals according to the address signal. Opening angle indication signals received from the auto amp. and each of the motor position sensors are compared by the LCUs in each door motor with the existing decision and opening angles.
- Subsequently, HOT/COLD, DEF/VENT and FRE/REC operation is selected. The new selection data are returned to the auto amp.



MODE DOOR CONTROL SYSTEM

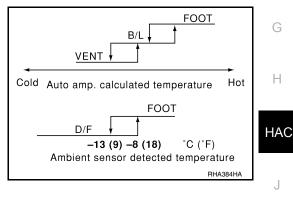
< FUNCTION DIAGNOSIS >

LAN System Circuit



Mode Door Control Specification

Mode position can be selected manually by pressing MODE switch or DEF switch of the controller. This enables to fix a mode position. Automatic control by auto amp. Pressing AUTO switch allows automatic control by auto amp. During the automatic control of mode position, a mode door position (VENT, B/L, FOOT, or D/F) is selected based on a target air mix door opening angle and sunload depending on a temperature calculated by auto amp. In addition, D/F is selected to prevent windshield fogging only when ambient temperature is extremely low with mode position FOOT.



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AIR MIX DOOR CONTROL SYSTEM

Description

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SYSTEM DESCRIPTION

Component Parts

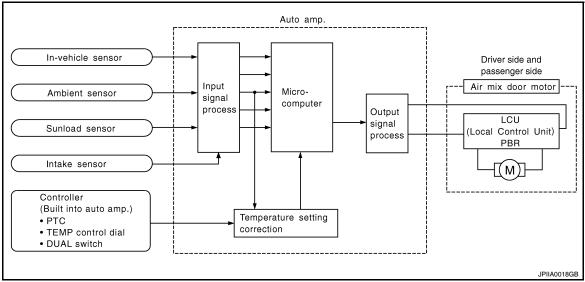
Air mix door control system components are:

- Auto amp.
- Air mix door motor (LCU)
- A/C LAN system (PBR built-in mode door motor, air mix door motor and intake door motor)
- In-vehicle sensor
- · Ambient sensor
- Sunload sensor
- Intake sensor

System Operation

The auto amp. receives data from each of the sensors. The auto amp. sends air mix doors, mode door and intake door opening angle data to the air mix door motor LCUs, mode door motor LCU and intake door motor LCU.

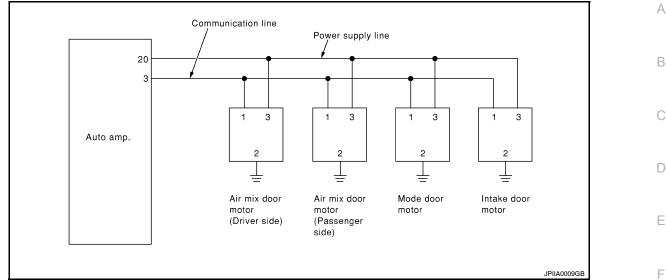
The air mix door motors, mode door motor and intake door motor read their respective signals according to the address signal. Opening angle indication signals received from the auto amp. and each of the motor position sensors are compared by the LCUs in each door motor with the existing decision and opening angles. Subsequently, HOT/COLD, DEF/VENT and FRE/REC operation is selected. The new selection data are returned to the auto amp.



AIR MIX DOOR CONTROL SYSTEM

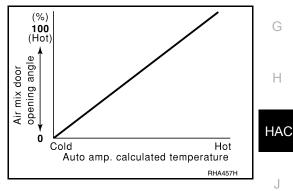
< FUNCTION DIAGNOSIS >

LAN System Circuit



Air Mix Door Control Specification

When ignition switch is ON, Auto amp. continuously and automatically controls temperatures regardless of air conditioner operational condition. When setting a target temperature with temperature control dial, Auto amp. corrects the set temperature and decides a target air mix door opening angle. Auto amp. controls air mix door according to the target air mix door opening angle and current air mix door opening angle in order to keep an optimum air mix door opening angle. When a temperature is set at 18°C (60°F), air mix door is fixed at full cold, and when a temperature is set at 32°C (90°F), it is set at full hot.



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[AUTOMATIC AIR CONDITIONER]

INTAKE DOOR CONTROL SYSTEM

Description

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SYSTEM DESCRIPTION

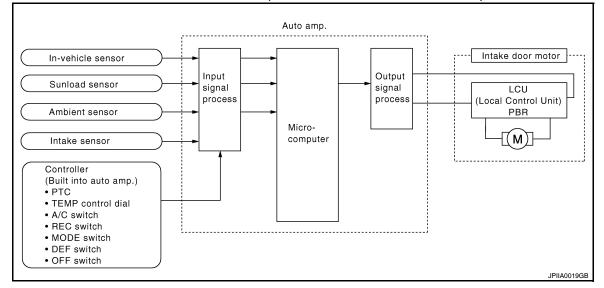
Component Parts

Intake door control system components are:

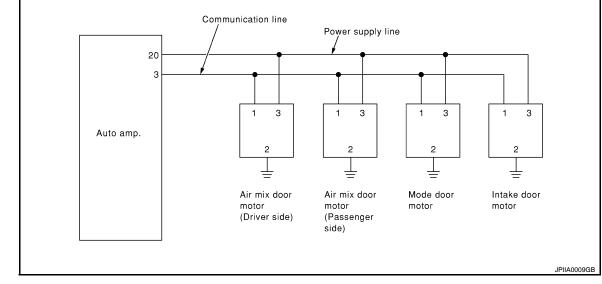
- Auto amp.
- Intake door motor (LCU)
- · A/C LAN system (PBR built-in mode door motor, air mix door motor and intake door motor)
- In-vehicle sensor
- · Ambient sensor
- Sunload sensor
- Intake sensor

System Operation

The intake door control determines intake door position based on the ambient temperature, the intake air temperature and the in-vehicle temperature. When shifting mode position D/F, when the DEF or OFF switches are pressed, or when A/C switch is OFF, the auto amp. sets the intake door at the FRE position.



LAN System Circuit

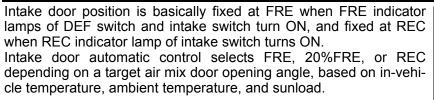


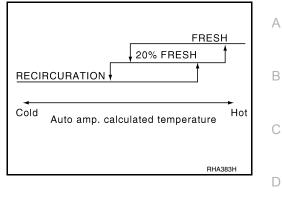
Intake Door Control Specification

INTAKE DOOR CONTROL SYSTEM

< FUNCTION DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]





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BLOWER MOTOR CONTROL SYSTEM

Description

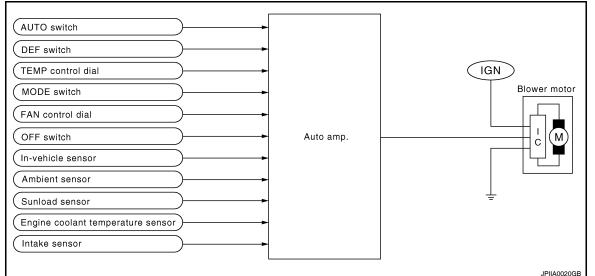
SYSTEM DESCRIPTION

Component Parts

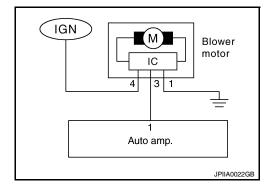
Fan speed control system components are:

- Auto amp.
- A/C LAN system (PBR built-in mode door motor, air mix door motor and intake door motor)
- In-vehicle sensor
- Ambient sensor
- Sunload sensor
- · Intake sensor

System Operation



Blower motor circuit



Automatic Mode

In the automatic mode, the blower motor speed is calculated by the auto amp. based on the input from the PBR, in-vehicle sensor, sunload sensor, intake sensor and ambient sensor.

When the air flow is increased, the duty ratio of the blower fan motor's drive signal is changed at 8%/sec. to prevent a sudden increase in air flow.

In addition to manual air flow control and the usual automatic air flow control, starting air flow control, low water temperature starting control and high passenger compartment temperature starting control are available.

Starting Fan Speed Control

Start up from COLD SOAK Condition (Automatic mode)

In a cold start up condition where the engine coolant temperature is below 56°C (133°F), the blower will not operate for a short period of time (up to 150 seconds). The exact start delay time varies depending on the ambient and engine coolant temperature.

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[AUTOMATIC AIR CONDITIONER]

BLOWER MOTOR CONTROL SYSTEM

< FUNCTION DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

In the most extreme case (very low ambient) the blower starting delay will be 150 seconds as described above. After this delay, the blower will operate at low speed until the engine coolant temperature rises above 56°C (133°F), and then the blower speed will increase to the objective speed.

Start up from usual or HOT SOAK Condition (Automatic mode)

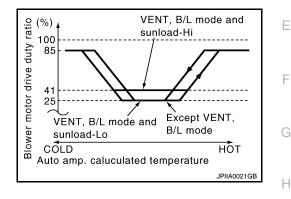
The blower will begin operation momentarily after the AUTO switch is pressed. The blower speed will gradually rise to the objective speed over a time period of 3 seconds or less (actual time depends on the objective blower speed).

Blower Speed Compensation

Sunload

When the in-vehicle temperature and the set temperature are very close, the blower will be operating at low speed. The low speed will vary depending on the sunload. During conditions of low or no sunload, the blower speed is at duty ratio 25%. During high sunload conditions, the auto amp. raise the blower speed (duty ratio 41%).

Fan Speed Control Specification



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ELECTRIC COMPRESSOR CONTROL SYSTEM

< FUNCTION DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

ELECTRIC COMPRESSOR CONTROL SYSTEM

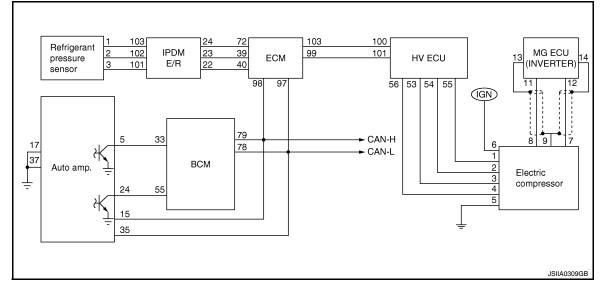
Description

INFOID:000000004215308

SYSTEM DESCRIPTION

- The auto amp. calculates the target speed of the compressor based on the target evaporator temperature (which is calculated by the in-vehicle sensor, ambient sensor, and the sunload sensor) and the actual evaporator temperature that is detected by the intake sensor in order to control the compressor speed.
- The auto amp. calculates the target evaporator temperature, which includes corrections based on the invehicle sensor, ambient sensor, the sunload sensor, and intake sensor. Accordingly, the auto amp. controls the compressor speed to an extent that would not inhibit the proper cooling performance or defogging performance.

Electric Compressor Circuit



HEATER PUMP CONTROL SYSTEM

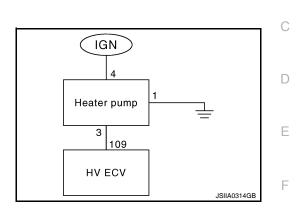
Description

The heater pump sends engine coolant to the heater core assembly while the engine is stopped to prevent heater effectiveness from becoming low. Directed by the ECM, the IPDM E/R operates the heater pump.

SYSTEM DESCRIPTION

< FUNCTION DIAGNOSIS >

Heater Pump Circuit





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< COMPONENT DIAGNOSIS >

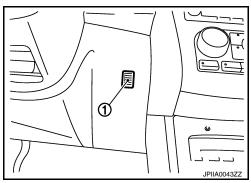
[AUTOMATIC AIR CONDITIONER]

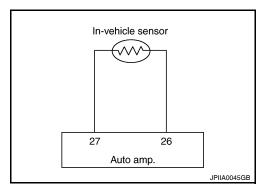
COMPONENT DIAGNOSIS B2578, B2579 IN-VEHICLE SENSOR

Description

In-vehicle Sensor

The in-vehicle sensor (1) is located on instrument lower cover. It converts variations in temperature of compartment air drawn from the aspirator into a resistance value. It is then input into the auto amp.



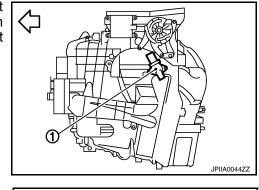


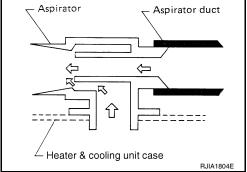
In-vehicle Sensor Circuit

Aspirator

The aspirator (1) is located on driver's side of Heater & cooling unit assembly. It produces vacuum pressure due to air discharged from the heater & cooling unit assembly, continuously taking compartment air in the aspirator.

<>>: Vehicle front





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B2578, B2579 IN-VEHICLE SENSOR S > [AUTOMATIC AIR CONDITIONER]

< COMPONENT DIAGNOSIS >

DTC Logic

INFOID:000000004215311

DTC DETECTION LOGIC

DTC No.	Trouble Diagnosis Name	DTC Detecting	Condition	Possible (Jause
32578	IN CAR SENSOR OUT OF RANGE [LOW]	Short in In-vehicle sens	or circuit.	In-vehicle sensorAuto amp.	
B2579	IN CAR SENSOR OUT OF RANGE [HI]	Open in In-vehicle sens	or circuit.	Harness or connectors (The sensor circuit is op	en or shorted.)
TC CON	IFIRMATION PROCE	DURE			
.PRECC	NDITIONING				
	nfirmation Procedure h econds before conductir		onducted, alw	ays turn ignition switc	h OFF and wait at
>	> GO TO 2.				
.PERFC	RM DTC CONFIRMAT	ION PROCEDURE			
. Turn i	gnition switch ON and w	ait at least 5 second	S.		
. Check	DTC.				
<u>s DTC de</u> YES >			anosis Drossd	uro"	
	> Go to Diagnosis Proc > END.	euure. <u>mac-35, Dia</u>	<u>ynosis Proced</u>	<u>uie</u> .	
_					INFOID:000000004215312
iagnos	is Procedure				
-	is Procedure				INF CID.000000004213312
.CHECK	VOLTAGE BETWEEN		OR AND GRO	UND	NN GID.00000004210312
.CHECk	VOLTAGE BETWEEN		OR AND GRO	UND	IIW 010.000000004213312
CHECK	VOLTAGE BETWEEN	connector.			
CHECH Discol	VOLTAGE BETWEEN nnect in-vehicle sensor gnition switch ON. voltage between in-vel	connector. nicle sensor harness			
CHECk Discou Turn ig Check	VOLTAGE BETWEEN nnect in-vehicle sensor gnition switch ON. voltage between in-vel	connector.		4 terminal 1 and groun	
.CHECk Discol Turn ig Check	VOLTAGE BETWEEN nnect in-vehicle sensor gnition switch ON. voltage between in-vel (+)	connector. nicle sensor harness			
CHECk Discou Turn ig Check	VOLTAGE BETWEEN nect in-vehicle sensor gnition switch ON. voltage between in-vel (+)	connector. nicle sensor harness		4 terminal 1 and groun	
.CHECk Discol Turn ig Check	C VOLTAGE BETWEEN anect in-vehicle sensor gnition switch ON. voltage between in-vel (+) (+) or Terminal	connector. nicle sensor harness (-) —		4 terminal 1 and groun	
CHECK	C VOLTAGE BETWEEN anect in-vehicle sensor gnition switch ON. voltage between in-vel (+) (+) vehicle sensor or Terminal 1 ection result normal? > GO TO 2.	connector. nicle sensor harness (-) —		4 terminal 1 and groun	
CHECK Discol Turn ig Check	C VOLTAGE BETWEEN nnect in-vehicle sensor gnition switch ON. voltage between in-vel (+) (+) or Terminal 1 ection result normal? > GO TO 2. > GO TO 4.	connector. hicle sensor harness (-) — Ground	connector M3	4 terminal 1 and groun Voltage Approx. 5	
L.CHECK Discord Turn ig Check In Connect M34 sthe insp YES > NO > C.CHECK	C VOLTAGE BETWEEN nnect in-vehicle sensor gnition switch ON. voltage between in-vel (+) (+) or Terminal 1 ection result normal? > GO TO 2. > GO TO 4. CIRCUIT CONTINUIT	connector. hicle sensor harness (-) — Ground	connector M3	4 terminal 1 and groun Voltage Approx. 5	
LCHECK Discord Turn ig Check In Connect M34 Sthe insp YES > NO > CHECK . Turn ig	C VOLTAGE BETWEEN nnect in-vehicle sensor gnition switch ON. voltage between in-vel (+) (+) or Terminal 1 ection result normal? > GO TO 2. > GO TO 4. CIRCUIT CONTINUIT gnition switch OFF.	connector. hicle sensor harness (-) — Ground Y BETWEEN IN-VEI	connector M3	4 terminal 1 and groun Voltage Approx. 5	
CHECK Discor Turn ig Check	C VOLTAGE BETWEEN nnect in-vehicle sensor gnition switch ON. voltage between in-vel (+) •vehicle sensor or Terminal 1 ection result normal? > GO TO 2. > GO TO 4. CIRCUIT CONTINUIT gnition switch OFF. nnect auto amp. connect	connector. hicle sensor harness (-) — Ground Y BETWEEN IN-VEI	CONNECTOR M3	4 terminal 1 and groun Voltage Approx. 5 OR AND AUTO AMP.	nd. - -
CHECK Discol Turn ig Check	C VOLTAGE BETWEEN nnect in-vehicle sensor gnition switch ON. voltage between in-vel (+) (+) or Terminal 1 ection result normal? > GO TO 2. > GO TO 4. CIRCUIT CONTINUIT gnition switch OFF.	connector. hicle sensor harness (-) — Ground Y BETWEEN IN-VEI	CONNECTOR M3	4 terminal 1 and groun Voltage Approx. 5 OR AND AUTO AMP.	nd. - -
.CHECk . Discol . Turn ig . Check In Connect M34 s the insp YES > NO > .CHECk . Turn ig . Discol . Check . Check	CVOLTAGE BETWEEN anect in-vehicle sensor gnition switch ON. voltage between in-vel (+) evehicle sensor or Terminal 1 ection result normal? > GO TO 2. > GO TO 4. CIRCUIT CONTINUIT gnition switch OFF. anect auto amp. connect continuity between in-ctor M37 terminal 26.	connector. hicle sensor harness (-) — Ground Y BETWEEN IN-VEI stor. vehicle sensor harn	CONNECTOR M3	4 terminal 1 and groun Voltage Approx. 5 OR AND AUTO AMP.	nd. - -
CHECK Discor Turn ig Check In Connect M34 Sthe insp YES > NO > CHECK Discor CHECK Discor	C VOLTAGE BETWEEN anect in-vehicle sensor gnition switch ON. voltage between in-vel (+) vehicle sensor or Terminal 1 ection result normal? > GO TO 2. > GO TO 4. CIRCUIT CONTINUIT gnition switch OFF. nnect auto amp. connect a continuity between in- ctor M37 terminal 26.	connector. hicle sensor harness (-) — Ground Y BETWEEN IN-VEI tor. vehicle sensor harn Auto amp.	connector M3	4 terminal 1 and groun Voltage Approx. 5 OR AND AUTO AMP.	nd. - -
CHECK Discor Turn ig Check In Connect M34 Sthe insp YES > NO > CHECK TURN ig CONECK TURN ig Check Connect	C VOLTAGE BETWEEN anect in-vehicle sensor gnition switch ON. voltage between in-vel (+) vehicle sensor or Terminal 1 ection result normal? > GO TO 2. > GO TO 4. CIRCUIT CONTINUIT gnition switch OFF. nnect auto amp. connect a continuity between in- ctor M37 terminal 26.	connector. hicle sensor harness (-) — Ground Y BETWEEN IN-VEI stor. vehicle sensor harn	connector M3	4 terminal 1 and groun Voltage Approx. 5 OR AND AUTO AMP. M34 terminal 2 and a	nd. - -

3.CHECK IN-VEHICLE SENSOR

Refer to HAC-36, "Component Inspection".

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B2578, B2579 IN-VEHICLE SENSOR

< COMPONENT DIAGNOSIS >

Is the inspection result normal?

- YES >> Replace auto amp. Refer to <u>VTL-8, "Removal and Installation"</u>.
- NO >> Replace in-vehicle sensor. Refer to <u>VTL-9</u>, "Removal and Installation".

4. CHECK CIRCUIT CONTINUITY BETWEEN IN-VEHICLE SENSOR AND AUTO AMP.

- 1. Turn ignition switch OFF.
- 2. Disconnect auto amp. connector.
- 3. Check continuity between in-vehicle sensor harness connector M34 terminal 1 and auto amp. harness connector M37 terminal 27.

In-vehic	In-vehicle sensor		amp.	Continuity
Connector	Terminal	Connector	Terminal	Continuity
M34	1	M37	27	Continuity should exist

4. Check continuity between in-vehicle sensor harness connector M34 terminal 1 and ground.

In-vehic	le sensor		Continuity
Connector	Terminal		Continuity
M34	1	Ground	Continuity should not exist

Is the inspection result normal?

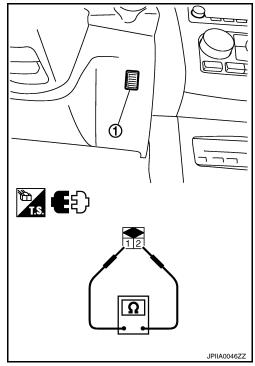
YES >> Replace auto amp. Refer to <u>VTL-8, "Removal and Installation"</u>.

NO >> Repair harness or connector.

Component Inspection

After disconnecting in-vehicle sensor (1) connector M34, measure resistance between terminals 1 and 2 at sensor side. Refer to table below.

Temperature °C (°F)	Resistance $k\Omega$
-15 (5)	12.73
-10 (14)	9.92
-5 (23)	7.80
0 (32)	6.19
5 (41)	4.95
10 (50)	3.99
15 (59)	3.24
20 (68)	2.65
25 (77)	2.19
30 (86)	1.81
35 (95)	1.51
40 (104)	1.27
45 (113)	1.07



If NG, replace in-vehicle sensor. Refer to <u>VTL-9</u>, "Removal and Installation"

B257B, B257C AMBIENT SENSOR

Description

COMPONENT DESCRIPTION

Ambient Sensor

The ambient sensor (1) is attached on the radiator core support (left side). It detects ambient temperature and converts it into a resistance value which is then input into the auto amp.

Ambient Sensor Circuit

AMBIENT TEMPERATURE INPUT PROCESS

The auto amp. includes a processing circuit for the ambient sensor input. However, when the temperature detected by the ambient sensor increases quickly, the processing circuit retards the auto amp. function. It only allows the auto amp. to recognize an ambient temperature increase of 0.33°C (0.6°F) per 100 seconds. As an example, consider stopping for a few minutes after high speed driving. Although the actual ambient temperature has not changed, the temperature detected by the ambient sensor will increase. This is because the heat from the engine compartment can radiate to the front bumper area, location of the ambient sensor.

DTC Logic

INFOID:000000004215315

DTC DETECTION LOGIC

DTC No.	Trouble Diagnosis Name	DTC Detecting Condition	Possible Cause	N
B257B	AMB TEMP SEN SHORT	Short in ambient sensor circuit.	 Ambient sensor Auto amp.	14
B257C	AMB TEMP SEN OPEN	Open in ambient sensor circuit.	 Harness or connectors (The sensor circuit is open or shorted.) 	0

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If DTC Confirmation Procedure has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. PERFORM DTC CONFIRMATION PROCEDURE

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B257B, B257C AMBIENT SENSOR

< COMPONENT DIAGNOSIS >

- 1. Turn ignition switch ON and wait at least 5 seconds.
- 2. Check DTC.

Is DTC detected?

YES >> Go to Diagnosis Procedure. <u>HAC-38</u>, "Diagnosis Procedure". NO >> END.

Diagnosis Procedure

INFOID:000000004215316

1.CHECK VOLTAGE BETWEEN AMBIENT SENSOR AND GROUND

1. Disconnect ambient sensor connector.

- 2. Turn ignition switch ON.
- 3. Check voltage between ambient sensor harness connector E211 terminal 1 and ground.

(+)		(-)	
Ambien	it sensor		Voltage
Connector	Terminal		
E211	1	Ground	Approx. 5

Is the inspection result normal?

YES >> GO TO 2.

NO >> GO TO 4.

2. CHECK CIRCUIT CONTINUITY BETWEEN AMBIENT SENSOR AND AUTO AMP.

- 1. Turn ignition switch OFF.
- 2. Disconnect auto amp. connector.
- 3. Check continuity between ambient sensor harness connector E211 terminal 2 and auto amp. harness connector M37 terminal 26.

Ambient sensor		Auto	amp.	Continuity
Connector	nector Terminal Connector Te		Terminal	Continuity
E211	2	M37	26	Continuity should exist

Is the inspection result normal?

YES >> GO TO 3.

NO >> Repair harness or connector.

3.CHECK AMBIENT SENSOR

Refer to HAC-39, "Component Inspection".

Is the inspection result normal?

YES >> Replace auto amp. Refer to <u>VTL-8, "Removal and Installation"</u>.

NO >> Replace ambient sensor. Refer to <u>VTL-11, "Removal and Installation"</u>.

4.CHECK CIRCUIT CONTINUITY BETWEEN AMBIENT SENSOR AND AUTO AMP.

1. Turn ignition switch OFF.

2. Disconnect auto amp. connector.

3. Check continuity between ambient sensor harness connector E211 terminal 1 and auto amp. harness connector M37 terminal 28.

Ambient sensor		or Auto amp.		Continuity
Connector	Connector Terminal		Terminal	Continuity
E211	1	M37	28	Continuity should exist

4. Check continuity between ambient sensor harness connector E211 terminal 1 and ground.

B257B, B257C AMBIENT SENSOR

< COMPONENT DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

Ambient sensor		Ambient sensor		1
Connector	Terminal		Continuity	
E211	1	Ground	Continuity should not exist	F
		-		

Is the inspection result normal?

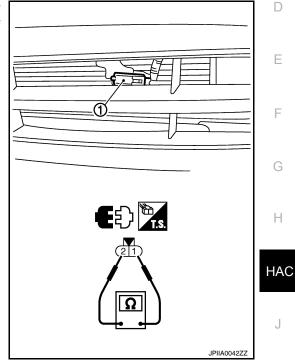
YES >> Replace auto amp. Refer to <u>VTL-8. "Removal and Installation"</u>.

NO >> Repair harness or connector.

Component Inspection

After disconnecting ambient sensor (1) connector E211, measure resistance between terminals 1 and 2 at sensor side. Refer to table below.

Temperature °C (°F)	Resistance $k\Omega$
-15 (5)	12.73
-10 (14)	9.92
-5 (23)	7.80
0 (32)	6.19
5 (41)	4.95
10 (50)	3.99
15 (59)	3.24
20 (68)	2.65
25 (77)	2.19
30 (86)	1.81
35 (95)	1.51
40 (104)	1.27
45 (113)	1.07



If NG, replace ambient sensor. Refer to <u>VTL-11, "Removal and</u> <u>Installation"</u>.

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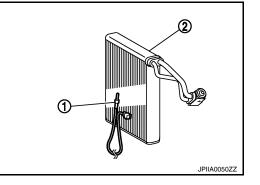
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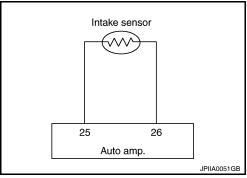
B2581, B2582 INTAKE SENSOR

Description

Intake Sensor

The intake sensor (1) is located on the heater & cooling unit assembly. It converts temperature of air after it passes through the evaporator (2) into a resistance value which is then input to the auto amp.





Intake Sensor Circuit

DTC Logic

DTC DETECTION LOGIC

DTC No.	Trouble Diagnosis Name	DTC Detecting Condition	Possible Cause
B2581	EVAP TEMP SEN SHORT	Short in intake sensor circuit.	Intake sensorAuto amp.
B2582	EVAP TEMP SEN OPEN	Open in intake sensor circuit.	 Harness or connectors (The sensor circuit is open or shorted.)

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If DTC Confirmation Procedure has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2.PERFORM DTC CONFIRMATION PROCEDURE

- Turn ignition switch ON and wait at least 5 seconds. 1.
- Check DTC. 2.

Is DTC detected?

- YES >> Go to Diagnosis Procedure. HAC-40, "Diagnosis Procedure".
- NO >> END.

Diagnosis Procedure

1. CHECK VOLTAGE BETWEEN INTAKE SENSOR AND GROUND

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INFOID:000000004215319

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[AUTOMATIC AIR CONDITIONER]

B2581, B2582 INTAKE SENSOR

< COMPONENT DIAGNOSIS >

(+)		(-	.)		
	Intake sensor		-	Voltage	
Connector	Terminal				
M39	1	Grou	und	Approx. 5	
YES >> GC NO >> GC	<u>n result normal'</u>) TO 2.) TO 4. CUIT CONTINI		I INTAKE SEN	SOR AND AUTO AMP.	
 Disconnec Check con 	on switch OFF. t auto amp. con tinuity between ' terminal 26.		arness connec	ctor M39 terminal 4 and auto amp. har	ness con-
Intake	sensor	Auto a	amp.	Continuity	
Connector	Terminal	Connector	Terminal		
M39	4	M37	26	Continuity should exist	
YES >> GO NO >> Re B.CHECK INT	n result normal' TO 3. pair harness or AKE SENSOR	connector.			
YES >> GC NO >> Re CHECK INT Refer to <u>HAC-4</u> s the inspectio YES >> Re NO >> Re CHECK CIR Turn ignitic Disconnec Check con	D TO 3. pair harness or AKE SENSOR 2, "Component n result normal" place auto amp place intake ser CUIT CONTINU on switch OFF. t auto amp. con	connector. <u>Inspection"</u> . <u>?</u> . Refer to <u>VTL-8</u> nsor. Refer to <u>VT</u> JITY BETWEEN nector.	<u>[L-12, "Remov</u> I INTAKE SEN	<u>d Installation"</u> . <u>al and Installation"</u> . SOR AND AUTO AMP. ctor M39 terminal 1 and auto amp. har	ness con-
YES >> GC NO >> Re CHECK INT Refer to <u>HAC-4</u> s the inspectio YES >> Re NO >> Re 1 .CHECK CIF . Turn ignitic . Disconnec . Check con nector M37	D TO 3. pair harness or AKE SENSOR 2. "Component n result normal" place auto amp place intake ser CUIT CONTINU on switch OFF. t auto amp. con tinuity between ' terminal 25.	connector. Inspection". Refer to <u>VTL-8</u> nsor. Refer to <u>VT</u> JITY BETWEEN nector. intake sensor h	I INTAKE SEN	al and Installation". SOR AND AUTO AMP.	ness con-
YES >> GC NO >> Re 3.CHECK INT Refer to <u>HAC-4</u> s the inspection YES >> Re NO >> Re 1.CHECK CIF . Turn ignitic Disconnec . Disconnec . Check con nector M37	D TO 3. pair harness or AKE SENSOR 2, "Component n result normal" place auto amp place intake ser CUIT CONTINU on switch OFF. t auto amp. con tinuity between ' terminal 25.	connector. Inspection". C Refer to <u>VTL-8</u> nsor. Refer to <u>V1</u> JITY BETWEEN nector. intake sensor h	<u>FL-12, "Remov</u> I INTAKE SEN arness connect amp.	al and Installation". SOR AND AUTO AMP.	ness con-
YES >> GC NO >> Re 3.CHECK INT Refer to <u>HAC-4</u> s the inspection YES >> Re NO >> Re 1.CHECK CIR 1. Turn ignitic 2. Disconnector 3. Check con nector M37	D TO 3. pair harness or AKE SENSOR 2. "Component n result normal" place auto amp place intake ser CUIT CONTINU on switch OFF. t auto amp. con tinuity between t terminal 25. sensor Terminal	connector. Inspection". 2 . Refer to <u>VTL-8</u> nsor. Refer to <u>VT</u> JITY BETWEEN nector. intake sensor h Auto a Connector	I INTAKE SEN arness connect amp. Terminal	al and Installation". SOR AND AUTO AMP. Ctor M39 terminal 1 and auto amp. har Continuity	ness con-
YES >> GO NO >> Re CHECK INT defer to <u>HAC-4</u> the inspection YES >> Re NO >> Re CHECK CIR . Turn ignitic Disconnec . Check con nector M37	D TO 3. pair harness or AKE SENSOR 2, "Component n result normal" place auto amp place intake ser CUIT CONTINU on switch OFF. t auto amp. con tinuity between 7 terminal 25. sensor Terminal 1	connector. Inspection". Connector. ITY BETWEEN nector. intake sensor h Auto a Connector M37	I INTAKE SEN arness connect amp. Terminal 25	al and Installation". SOR AND AUTO AMP. ctor M39 terminal 1 and auto amp. har Continuity Continuity should exist	ness con-
YES >> GO NO >> Re CHECK INT Refer to <u>HAC-4</u> the inspection YES >> Re NO >> Re CHECK CIR Disconnec Check con nector M37	D TO 3. pair harness or AKE SENSOR 2, "Component n result normal" place auto amp place intake ser CUIT CONTINU on switch OFF. t auto amp. con tinuity between 7 terminal 25. sensor Terminal 1	connector. Inspection". Connector. ITY BETWEEN nector. intake sensor h Auto a Connector M37	I INTAKE SEN arness connect amp. Terminal 25	al and Installation". SOR AND AUTO AMP. Ctor M39 terminal 1 and auto amp. har Continuity	ness con-
YES >> GC NO >> Re CHECK INT Refer to <u>HAC-4</u> s the inspection YES >> Re NO >> Re CHECK CIR . Turn ignitic Disconnector . Check con nector M37	D TO 3. pair harness or AKE SENSOR 2, "Component n result normal" place auto amp place intake ser CUIT CONTINU on switch OFF. t auto amp. con tinuity between 7 terminal 25. sensor Terminal 1	connector. Inspection". Connector. ITY BETWEEN nector. intake sensor h Auto a Connector M37	I INTAKE SEN arness connect amp. Terminal 25	al and Installation". SOR AND AUTO AMP. Cortinuity Continuity should exist tor M39 terminal 1 and ground.	ness con-
YES >> GC NO >> Re CHECK INT Refer to <u>HAC-4</u> s the inspection YES >> Re NO >> Re CHECK CIR . Turn ignitic Disconnector . Check con nector M37	D TO 3. pair harness or AKE SENSOR 2, "Component n result normal" place auto amp place intake ser CUIT CONTINU on switch OFF. t auto amp. con tinuity between 7 terminal 25. sensor Terminal 1 tinuity between	connector. Inspection". Connector. ITY BETWEEN nector. intake sensor h Auto a Connector M37	I INTAKE SEN arness connect amp. Terminal 25	al and Installation". SOR AND AUTO AMP. ctor M39 terminal 1 and auto amp. har Continuity Continuity should exist	ness con-

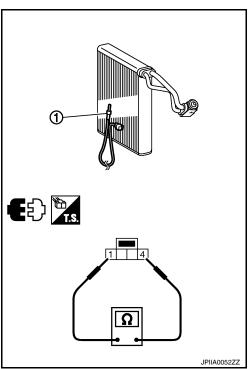
NO >> Repair harness or connector.

[AUTOMATIC AIR CONDITIONER]

Component Inspection

After disconnecting intake sensor (1) connector M39, measure resistance between terminals 1 and 4 at sensor side. Refer to table below.

Temperature °C (°F)	Resistance $k\Omega$
-15 (5)	12.34
-10 (14)	9.62
-5 (23)	7.56
0 (32)	6.00
5 (41)	4.80
10 (50)	3.87
15 (59)	3.15
20 (68)	2.57
25 (77)	2.12
30 (86)	1.76
35 (95)	1.47
40 (104)	1.23
45 (113)	1.04



If NG, replace intake sensor. Refer to <u>VTL-12. "Removal and Installa-</u> tion". INFOID:000000004215321

B2630, B2631 SUNLOAD SENSOR

Description

COMPONENT DESCRIPTION

Sunload Sensor

The sunload sensor (1) is located on the driver's side front defroster grille. It detects sunload entering through windshield by means of a photo diode. The sensor converts the sunload into a current value which is then input into the auto amp.

Sunload Sensor Circuit

SUNLOAD INPUT PROCESS

The auto amp. also includes a processing circuit which averages the variations in detected sunload over a period of time. This prevents drastic swings in the HAC system operation due to small or quick variations in detected sunload.

For example, consider driving along a road bordered by an occasional group of large trees. The sunload detected by the sunload sensor will vary whenever the trees obstruct the sunlight. The processing circuit averages the detected sunload over a period of time, so that the (insignificant) effect of the trees momentarily obstructing the sunlight does not cause any change in the HAC system operation. On the other hand, shortly after entering a long tunnel, the system will recognize the change in sunload, and the system will react accordingly.

DTC Logic

INFOID:000000004215323

DTC DETECTION LOGIC

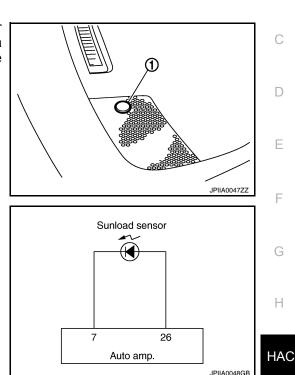
DTC No.	Trouble Diagnosis Name	DTC Detecting Condition	Possible Cause	
B2630	SUNLOAD SEN SHORT	Short in sunload sensor circuit.	Sunload sensorAuto amp.	0
B2631	SUNLOAD SEN OPEN	Open in sunload sensor circuit.	Harness or connectors (The sensor circuit is open or shorted.)	Ρ

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If DTC Confirmation Procedure has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

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[AUTOMATIC AIR CONDITIONER]

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>> GO TO 2.

2.PERFORM DTC CONFIRMATION PROCEDURE

- 1. Turn ignition switch ON (READY) and wait at least 5 seconds.
- 2. Check DTC.
- NOTE:

Perform DTC confirmation procedure under sunshine. When performing indoors, aim a light (more than 60 W) at sunload sensor, otherwise B2631 will indicate despite that sunload sensor is functioning properly.

- 3. Select "SELF-DIAG RESULTS" mode with CONDULT-III.
- 4. Touch "ERASE", and recheck DTC.

Is DTC detected?

YES >> Go to Diagnosis Procedure. HAC-44, "Diagnosis Procedure".

NO >> END.

Diagnosis Procedure

INFOID:000000004215324

1. CHECK VOLTAGE BETWEEN SUNLOAD SENSOR AND GROUND

- 1. Disconnect sunload sensor connector.
- 2. Turn ignition switch ON.
- 3. Check voltage between sunload sensor harness connector M56 terminal 1 and ground.

(+)		(-)		
Sunload	d sensor		Voltage	
Connector	Terminal			
M56	1	Ground	Approx. 5	

Is the inspection result normal?

YES >> GO TO 2.

NO >> GO TO 4.

2.CHECK CIRCUIT CONTINUITY BETWEEN SUNLOAD SENSOR AND AUTO AMP.

- 1. Turn ignition switch OFF.
- 2. Disconnect auto amp. connector.
- 3. Check continuity between sunload sensor harness connector M56 terminal 2 and auto amp. harness connector M37 terminal 26.

Sunload sensor		isor Auto amp.		Continuity
Connector	Terminal	Connector	Terminal	Continuity
M56	2	M37	26	Continuity should exist

Is the inspection result normal?

YES >> GO TO 3.

NO >> Repair harness or connector.

3.CHECK SUNLOAD SENSOR

1. Reconnect sunload sensor connector and auto amp. connector.

2. Refer to HAC-45, "Component Inspection".

Is the inspection result normal?

YES >> Replace auto amp. Refer to <u>VTL-8, "Removal and Installation"</u>.

NO >> Replace sunload sensor. Refer to <u>VTL-10</u>, "Removal and Installation".

4.CHECK CIRCUIT CONTINUITY BETWEEN SUNLOAD SENSOR AND AUTO AMP.

1. Turn ignition switch OFF.

- 2. Disconnect auto amp. connector.
- 3. Check continuity between sunload sensor harness connector M56 terminal 1 and auto amp. harness connector M37 terminal 7.

HAC-44

B2630, B2631 SUNLOAD SENSOR

< COMPONENT DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

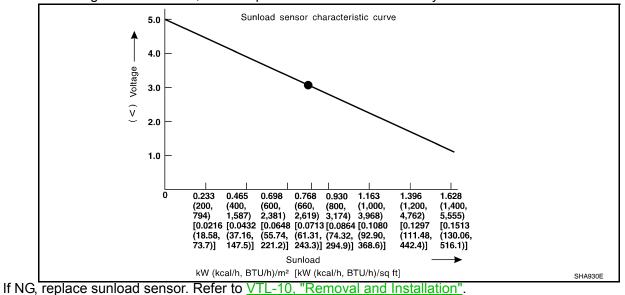
Sunload	d sensor	Auto	amp.		Continuity		
Connector	Terminal	Connector	Terminal		Continuity		
M56	1	M37	7	Cont	tinuity should exist		
Check cont	inuity between	sunload sensor	harness conne	ector M56	6 terminal 1 and ground	d.	
Sunload	d sensor		_		Continuity		
Connector	Terminal						
M56	1	Gro	und	Contir	nuity should not exist		
YES >> Rej	pair harness or	. Refer to <u>VTL-8</u>	, "Removal an	id Installa	i <u>tion"</u> .	INFOID:000000004215325	5
	e between auto	o amp. harness	connector M3	7 termi-			
-	oad sensor					D	
						V ∌⊖JPIIA0049GB	
							1

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B2630, B2631 SUNLOAD SENSOR

< COMPONENT DIAGNOSIS >

· When checking sunload sensor, select a place where sunshine directly on it.



B2632, B2633 AIR MIX DOOR MOTOR PBR (DRIVER SIDE) INT DIAGNOSIS > [AUTOMATIC AIR CONDITIONER]

< COMPONENT DIAGNOSIS >

B2632, B2633 AIR MIX DOOR MOTOR PBR (DRIVER SIDE)

Description

INFOID:000000004215326

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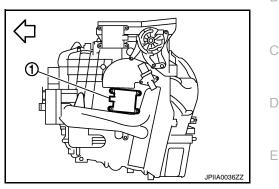
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COMPONENT DESCRIPTION

The air mix door motor (driver side) (1) is attached to the heater & cooling unit assembly. It rotates so that the air mix door is opened or closed to a position set by the auto amp. Motor rotation is then conveyed through a shaft and the air mix door position feedback is then sent to the auto amp. by PBR built-in air mix door motor.

<>>: Vehicle front



INFOID:000000004215327

DTC Logic

DTC DETECTION LOGIC

DTC No.	Trouble Diagnosis Name	DTC Detecting Condition	Possible Cause	G
B2632	DR AIRMIX ACTR SHORT	Air mix door (driver side) does not change even if auto amp. operates air mix door motor (driver	Air mix door motor (driver side)Auto amp.	Н
B2633	DR AIRMIX ACTR OPEN	side).	 Harness or connectors (The door motor circuit is open or shorted.) 	

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If DTC Confirmation Procedure has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. PERFORM DTC CONFIRMATION PROCEDURE

 Turn ignition switch ON and wait at least 50 seconds. Check DTC. <u>Is DTC detected?</u> 	L
YES >> Go to Diagnosis Procedure. <u>HAC-47, "Diagnosis Procedure"</u> . NO >> END.	M
Diagnosis Procedure	NI
1. CHECK AIR MIX DOOR MOTOR (DRIVER SIDE)	Ν
Check air mix door motor (driver side). Refer to <u>VTL-20, "Removal and Installation"</u> . Is it installed normally?	0
YES >> GO TO 2. NO >> Replace air mix door motor (driver side). Refer to <u>VTL-20, "Removal and Installation"</u> . 2. CHECK POWER SUPPLY FOR AUTO AMP.	Ρ
1. Turn ignition switch ON.	

2. Check voltage between auto amp. harness connector M37 terminal 20 and ground.

HAC-47

B2632, B2633 AIR MIX DOOR MOTOR PBR (DRIVER SIDE)

< COMPONENT DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

(+)		(-)	
Auto amp.			Voltage
Connector	Terminal		
M37	20	Ground	Battery voltage

Is the inspection result normal?

YES >> GO TO 3.

NO >> Replace auto amp. Refer to <u>VTL-8</u>, "Removal and Installation".

3.CHECK SIGNAL FOR AUTO AMP.

Confirm A/C LAN signal between auto amp. harness connector M37 terminal 3 and ground using an oscillo-scope.

(+)		(-)		
Auto amp.			Voltage	
Connector	Terminal			
M37	3	Ground	(V) 10 5 0 •••••••••••••••••••••••••••••••	

Is the inspection result normal?

YES >> GO TO 4.

NO >> Replace auto amp. Refer to <u>VTL-8. "Removal and Installation"</u>.

4.CHECK POWER SUPPLY FOR AIR MIX DOOR MOTOR (DRIVER SIDE)

Check voltage between air mix door motor (driver side) harness connector M128 terminal 3 and ground.

(+)	(-)	
Air mix door me	otor (driver side)		Voltage
Connector	Terminal		
M128	3	Ground	Battery voltage

Is the inspection result normal?

YES >> GO TO 5.

NO >> Repair harness or connector.

5. CHECK SIGNAL FOR AIR MIX DOOR MOTOR (DRIVER SIDE)

Confirm A/C LAN signal between air mix door motor (driver side) harness connector M128 terminal 1 and ground using an oscilloscope.

B2632, B2633 AIR MIX DOOR MOTOR PBR (DRIVER SIDE)

< COMPONENT DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

(+	+)	(–)		A
Air mix door mo	tor (driver side)		Voltage	
Connector	Terminal	—		R
M128	1	Ground	(V) 15 10 5 0 •••••••••••••••••••••••••••••	C
s the inspectior	n result normal'	?		

YES >> GO TO 6.

NO >> Repair harness or connector.

6.CHECK AIR MIX DOOR MOTOR (DRIVER SIDE) GROUND CIRCUIT

1. Turn ignition switch OFF.

2. Disconnect air mix door motor (driver side) connector.

3. Check continuity between air mix door motor (driver side) harness connector M128 terminal 2 and ground.

Air mix door motor (driver side)			Continuity
Connector	Terminal		Continuity
M128	2	Ground	Continuity should exist

Is the inspection result normal?

YES >> Replace air mix door motor (driver side). Refer to <u>VTL-20, "Removal and Installation"</u>. NO >> Repair harness or connector.

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B2634, B2635 AIR MIX DOOR MOTOR PBR (PASSENGER SIDE) [AUTOMATIC AIR CONDITIONER]

< COMPONENT DIAGNOSIS >

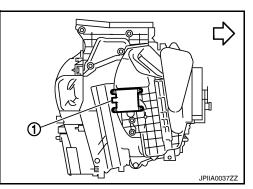
B2634, B2635 AIR MIX DOOR MOTOR PBR (PASSENGER SIDE)

Description

COMPONENT DESCRIPTION

The air mix door motor (passenger side) (1) is attached to the heater & cooling unit assembly. It rotates so that the air mix door is opened or closed to a position set by the auto amp. Motor rotation is then conveyed through a shaft and the air mix door position feedback is then sent to the auto amp. by PBR built-in air mix door motor.

> <⊃. Vehicle front



INFOID:000000004215330

INFOID:000000004215331

INFOID:000000004215329

DTC Logic

DTC DETECTION LOGIC

DTC No.	Trouble Diagnosis Name	DTC Detecting Condition	Possible Cause
B2634	PASS AIRMIX ACTR SHORT	Air mix door (passenger side) does not change even if auto amp. operates air mix door motor	Air mix door motor (passenger side)Auto amp.
B2635	PASS AIRMIX ACTR OPEN	(passenger side).	 Harness or connectors (The door motor circuit is open or shorted.)

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If DTC Confirmation Procedure has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. PERFORM DTC CONFIRMATION PROCEDURE

- 1. Turn ignition switch ON and wait at least 50 seconds.
- 2. Check DTC.

Is DTC detected?

>> Go to Diagnosis Procedure. HAC-50, "Diagnosis Procedure". YES NO >> END.

Diagnosis Procedure

1. CHECK AIR MIX DOOR MOTOR (PASSENGER SIDE)

Check air mix door motor (passenger side). Refer to VTL-20, "Removal and Installation".

Is it installed normally?

YES >> GO TO 2.

NO >> Replace air mix door motor (passenger side). Refer to VTL-20, "Removal and Installation".

2. CHECK POWER SUPPLY FOR AUTO AMP.

1. Turn ignition switch ON.

2. Check voltage between auto amp. harness connector M37 terminal 20 and ground.

HAC-50

B2634, B2635 AIR MIX DOOR MOTOR PBR (PASSENGER SIDE)

< COMPONENT DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

(+)	(-)		А
Auto	amp.		Voltage	
Connector	Terminal	_		В
M37	20	Ground	Battery voltage	
YES >> GC NO >> Re	<u>n result normal?</u>) TO 3. place auto amp 6NAL FOR AUTO	. Refer to <u>VTL-8, "Removal ar</u>	nd Installation".	С
Confirm A/C LA scope.	AN signal betwe	en auto amp. harness conne	ctor M37 terminal 3 and ground using an oscillo-	D
(+)	(-)		
Auto	amp.		Voltage	
Connector	Terminal	—		F
M37	3	Ground	(v) 15 10 5 10 10 10 10 10 10 10 10 10 10	G
Is the inspectio	n result normal?	>	SJIA1453J	Η
) TO 4.	-		HAC
		. Refer to <u>VTL-8, "Removal ar</u>	nd Installation".	
4. CHECK POV	WER SUPPLY F	FOR AIR MIX DOOR MOTOR	(PASSENGER SIDE)	1
Check voltage	between air mix	door motor (passenger side)	harness connector M129 terminal 3 and ground.	J
(+)	(-)		Κ
Air mix door moto	or (passenger side)		Voltage	
Connector	Terminal	—		
M129	3	Ground	Battery voltage	L
Is the inspectio	n result normal?			
YES >> GC NO >> Re) TO 5. pair harness or	connector.		M
J.CHECK SIG	SNAL FOR AIR I	MIX DOOR MOTOR (PASSEN	NGER SIDE)	F 1
Confirm A/C LA ground using a		en air mix door motor (passen	ger side) harness connector M129 terminal 1 and	Ν
				\bigcirc
				0

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B2634, B2635 AIR MIX DOOR MOTOR PBR (PASSENGER SIDE)

< COMPONENT DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

(+)		(–)		
Air mix door motor (passenger side)			Voltage	
Connector	Terminal	—		
M129	1	Ground	(v) 15 10 5 0 	

Is the inspection result normal?

YES >> GO TO 6.

NO >> Repair harness or connector.

6. Check air mix door motor (passenger side) ground circuit

1. Turn ignition switch OFF.

- 2. Disconnect air mix door motor (passenger side) connector.
- 3. Check continuity between air mix door motor (passenger side) harness connector M129 terminal 2 and ground.

Air mix door moto	r (passenger side)		Continuity	
Connector	Terminal		Continuity	
M129	2	Ground	Continuity should exist	

Is the inspection result normal?

YES >> Replace air mix door motor (passenger side). Refer to <u>VTL-20, "Removal and Installation"</u>.

NO >> Repair harness or connector.

B2636, B2637, B2638, B2639, B2654, B2655 MODE DOOR MOTOR [AUTOMATIC AIR CONDITIONER] < COMPONENT DIAGNOSIS >

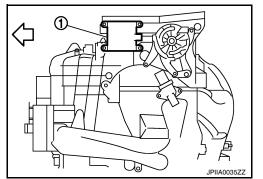
B2636, B2637, B2638, B2639, B2654, B2655 MODE DOOR MOTOR

Description

COMPONENT DESCRIPTION

The mode door motor (1) are attached to the heater & cooling unit assembly. It rotates so that air is discharged from the outlet set by the unified meter and A/C amp. Motor rotation is conveyed to a link which activates the mode door.

> \triangleleft Vehicle front



INFOID:000000004215333

DTC Logic

DTC DETECTION LOGIC

DTC No.	Trouble Diagnosis Name	DTC Detecting Condition	Possible Cause	G
B2636	DR VENT DOOR FAIL	Mode door does not change even if auto amp. operates mode door motor.		
B2637	DR B/L DOOR FAIL		Mode door motor	Н
B2638	DR D/F1 DOOR FAIL		 Auto amp. Harness or connectors 	
B2639	DR DEF DOOR FAIL		(The door motor circuit is open or short-	
B2654	D/F2 DOOR FAIL		ed.)	HA
B2655	B/L DOOR FAIL			

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If DTC Confirmation Procedure has been previously conducted, always turn ignition switch OFF and wait at Κ least 10 seconds before conducting the next test.

>> GO TO 2.	L
2.PERFORM DTC CONFIRMATION PROCEDURE	
 Turn ignition switch ON and wait at least 50 seconds. Check DTC. 	Μ
<u>Is DTC detected?</u> YES >> Go to Diagnosis Procedure. <u>HAC-53, "Diagnosis Procedure"</u> . NO >> END.	Ν
Diagnosis Procedure	
1. CHECK POWER SUPPLY FOR AUTO AMP.	0
 Turn ignition switch ON. Check voltage between auto amp. harness connector M37 terminal 20 and ground. 	Ρ

(+)		(-)	
Auto amp.			Voltage
Connector	Terminal		
M37	20	Ground	Battery voltage

Is the inspection result normal?

HAC-53

INFOID:000000004215332

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B2636, B2637, B2638, B2639, B2654, B2655 MODE DOOR MOTOR

< COMPONENT DIAGNOSIS >

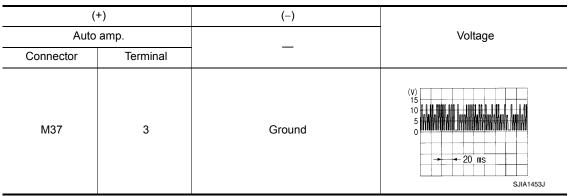
[AUTOMATIC AIR CONDITIONER]

YES >> GO TO 2.

NO >> Replace auto amp. Refer to <u>VTL-8, "Removal and Installation"</u>.

2.CHECK SIGNAL FOR AUTO AMP.

Confirm A/C LAN signal between auto amp. harness connector M37 terminal 3 and ground using an oscillo-scope.



Is the inspection result normal?

YES >> GO TO 3.

NO >> Replace auto amp. Refer to <u>VTL-8, "Removal and Installation"</u>.

 $\mathbf{3}$.check power supply for mode door motor

Check voltage between mode door motor harness connector M127 terminal 3 and ground.

(+)		(-)	
Mode do	oor motor		Voltage
Connector	Terminal		
M127	3	Ground	Battery voltage

Is the inspection result normal?

YES >> GO TO 4.

NO >> Repair harness or connector.

4.CHECK SIGNAL FOR MODE DOOR MOTOR

Confirm A/C LAN signal between mode door motor harness connector M127 terminal 1 and ground using an oscilloscope.

(*	+)	(–)	
Mode do	oor motor		Voltage
Connector	Terminal		
M127	1	Ground	(V) 15 10 5 0

Is the inspection result normal?

YES >> GO TO 5.

NO >> Repair harness or connector.

CHECK MOTOR GROUND CIRCUIT

1. Turn ignition switch OFF.

2. Disconnect mode door motor connector.

B2636, B2637, B2638, B2639, B2654, B2655 MODE DOOR MOTOR

< COMPONENT DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

3. Check continuity between mode door motor harness connector M127 terminal 2 and ground.

Mod	e door motor			
Connector	Terminal		Continuity	
M127	2	Ground	Ground Continuity should exist	
Is the inspecti	on result normal?			
YES >> R NO >> R	eplace mode door r epair harness or co	notor. Refer to <u>VTL-19, "Re</u> nnector.	emoval and Installation".	

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B263D B263E, B263F, B2656 INTAKE DOOR MOTOR

< COMPONENT DIAGNOSIS >

B263D B263E, B263F, B2656 INTAKE DOOR MOTOR

Description

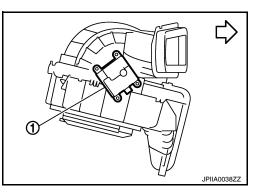
DTC Logic

INFOID:000000004215335

COMPONENT DESCRIPTION

The intake door motor (1) is attached to the blower unit. It rotates so that air is drawn from inlets set by the auto amp. Motor rotation is conveyed to a lever which activates the intake door.

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Vehicle front



[AUTOMATIC AIR CONDITIONER]

INFOID:000000004215336

INFOID:000000004215337

DTC DETECTION LOGIC

DTC No.	Trouble Diagnosis Name	DTC Detecting Condition	Possible Cause	
B263D	FRE DOOR FAIL			
B263E	20P FRE DOOR FAIL	Intake door does not change even if auto amp. operates intake door motor.	Intake door motorAuto amp.Harness or connectors	
B263F	REC DOOR FAIL			
B2656	BTC FRE DOOR FAIL		(The door motor circuit is open or shorted.)	

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If DTC Confirmation Procedure has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. PERFORM DTC CONFIRMATION PROCEDURE

- 1. Turn ignition switch ON and wait at least 50 seconds.
- 2. Check DTC.

Is DTC detected?

- YES >> Go to Diagnosis Procedure. <u>HAC-53. "Diagnosis Procedure"</u>.
- NO >> END.

Diagnosis Procedure

1. CHECK INTAKE DOOR CONTROL LINKAGE

Check intake door control linkage.

Is it installed normally?

YES >> GO TO 2.

NO >> Repair or adjust control linkage.

2. CHECK POWER SUPPLY FOR AUTO AMP.

1. Turn ignition switch ON.

2. Check voltage between auto amp. harness connector M37 terminal 20 and ground.

HAC-56

B263D B263E, B263F, B2656 INTAKE DOOR MOTOR

< COMPONENT DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

(+)	(-)		A
Auto	amp.		Voltage	
Connector	Terminal	—		E
M37	20	Ground	Battery voltage	L
YES >> GC NO >> Re	<u>n result normal?</u>) TO 3. place auto amp ;NAL FOR AUT	. Refer to <u>VTL-8, "Removal a</u>	and Installation".	С
Confirm A/C LA scope.	AN signal betwe	en auto amp. harness conn	ector M37 terminal 3 and ground using an osci	
(+)	(-)		E
Auto	amp.		Voltage	
Connector	Terminal	—		F
M37	3	Ground	(V) 15 10 5 6 7 7 7	G
			→ ← 20 ms	F
	n result normal?) TO 4.	2		HA
		. Refer to <u>VTL-8, "Removal a</u>	and Installation".	
4. CHECK PO	WER SUPPLY F	FOR INTAKE DOOR MOTOF	र	
Check voltage	between intake	door motor harness connect	or M126 terminal 3 and ground.	0
(+)	(-)		k
Intake de	oor motor		Voltage	
Connector	Terminal	—		1
M126	3	Ground	Battery voltage	L
Is the inspectio	n result normal?	2		
_NO >> Re) TO 5. pair harness or			N
5. CHECK SIG	NAL FOR INTA	KE DOOR MOTOR		
Confirm A/C LA oscilloscope.	AN signal betwe	en intake door motor harnes	s connector M126 terminal 1 and ground using	an
				C
				F

B263D B263E, B263F, B2656 INTAKE DOOR MOTOR

< COMPONENT DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

(-	+)	(-)		
Intake do	oor motor		Voltage	
Connector	Terminal			
M126	1	Ground	(V) 15 10 5 0 	

Is the inspection result normal?

YES >> GO TO 6.

NO >> Repair harness or connector.

6. CHECK INTAKE DOOR MOTOR GROUND CIRCUIT

1. Turn ignition switch OFF.

2. Disconnect intake door motor connector.

3. Check continuity between intake door motor harness connector M126 terminal 2 and ground.

Intake de	oor motor		Continuity
Connector	Terminal		Continuity
M126	2	Ground	Continuity should exist

Is the inspection result normal?

YES >> Replace intake door motor. Refer to <u>VTL-16</u>, "Removal and Installation".

NO >> Repair harness or connector.

B2640, B2641, B2642 ELECTRIC COMPRESSOR

< COMPONENT DIAGNOSIS >

B2640, B2641, B2642 ELECTRIC COMPRESSOR

Description

The inverter monitors power voltage from the main battery in the circuit. It stops compressor control and outputs the DTC when the monitored voltage is outside the specified range. The output DTC of B2640 and B2641 are memorized only present trouble. On B2642, compressor control may not resume unless the ignition switch is turned OFF and waiting for 10 minutes.

CAUTION:

- Wear electrically insulated gloves and pull out the service plug grip before inspection as procedures may require disconnecting high-voltage connectors. Be sure to carry the removed service plug grip because other workers may install it by mistake.
- Do not touch the high-voltage connectors or terminals for 10 minutes after the service plug grip is removed.

NOTE:

The hybrid control system and air conditioning system output DTCs separately. Inspect DTCs following the flow chart for the hybrid control system first if any DTCs from those systems are output simultaneously.

DTC Logic

INFOID:000000004215339

DTC No.	Trouble Diagnosis Name	DTC Detecting Condition	Possible Cause	G
B2640	MAIN VOLT MIN	After READY and A/C ON	Harness or connector between electric com-	
B2641	MAIN VOLT MAX	After READY and A/C ON	pressor and MG ECU Electric compressor	Н
B2642	MAIN VOLT MALFNCTN	After READY and A/C ON	HV ECU MG ECU CAN communication system	HAC

DTC DETECTION LOGIC

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If DTC Confirmation Procedure has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. PERFORM DTC CONFIRMATION PROCEDURE

- 1. Turn ignition switch ON (READY) and wait at least 5 seconds.
- 2. Check DTC.

Is DTC detected?

YES >> Go to Diagnosis Procedure. <u>HAC-59</u>, "Diagnosis Procedure". NO >> END.

Diagnosis Procedure

CAUTION:

- Wear electrically insulated gloves and pull out the service plug grip before inspection as procedures may require disconnecting high-voltage connectors. Be sure to carry the removed service plug grip because other workers may install it by mistake.
- Do not touch the high-voltage connectors or terminals for 10 minutes after the service plug grip is removed.
- **1**.CHECK CAN COMMUNICATION

Use the CONSULT-III to check if the CAN Communication System is functioning normally.

Is DTC detected?

YES >> Check CAN communication. Refer to LAN-16, "Trouble Diagnosis Flow Chart".

NO >> GO TO 2.

HAC-59

[AUTOMATIC AIR CONDITIONER]

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B2640, B2641, B2642 ELECTRIC COMPRESSOR

< COMPONENT DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

2. CHECK DIAGNOSTIC TROUBLE CODE (HV ECU)

Check if DTCs for the hybrid control system are output using the CONSULT-III.

Is DTC detected?

YES >> GO TO 3.

NO >> Go to HV ECU. Refer to <u>HBC-9</u>, "Work Flow".

3.INSPECT ELECTRIC VEHICLE FUSE

- 1. Turn ignition switch OFF.
- 2. Remove the service plug grip.

CAUTION:

- Be sure to wear insulated gloves.
- Do not touch the high-voltage connectors or terminals for 10 minutes after the service plug grip is removed.

NOTE:

Do not start the engine with the service plug grip removed because it may cause a malfunction.

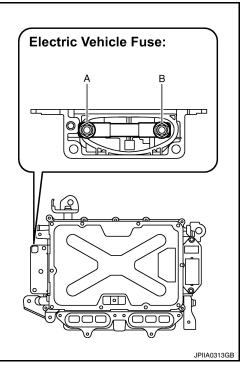
3. Remove the connector cover assembly.

CAUTION: Be sure to

Be sure to wear insulated gloves. NOTE:

Be sure to prevent foreign objects or water from entering the MG ECU.

4. Check that bolts A and B are tightened securely.



5. Measure the resistance according to the value(s) in the table below.

Electric compressor		Condition	Resistance (Ω)
А	В	Always	Below 1.0

Is the inspection result normal?

YES >> GO TO 4.

NO >> Replace electric vehicle fuse.

4.INSPECT MG ECU

CAUTION:

- Be sure to wear insulated gloves.
- Do not touch the high-voltage connectors or terminals for 10 minutes after the service plug grip is removed.

B2640, B2641, B2642 ELECTRIC COMPRESSOR

< COMPONENT DIAGNOSIS >

1. Disconnect the connector from the MG ECU.

2. Measure the resistance according to the value(s) in the table below.

	MG	ECU		Condition	Resistance (Ω)
Connector	Terminal	Connector	Terminal	Condition	Resistance (22)
F250	11	F225	1	Always	Below 1.0
F230	12	F225	2	Aiways	Below 1.0
<u>Is the inspection</u> YES >> GC NO >> Re 5. MG ECU CII) TO 5. place MG ECU	_			
CAUTION: Be sure to	wear insulate	essor connector d gloves. cording to the v		able below.	
Electric co	ompressor	MG	ECU	Condition	Resistance (Ω)
Connector	Terminal	Connector	Terminal	Condition	
F252	7	F250	12	Always	Below 1.0
F202	8	F230	11	Aiways	Delow 1.0

Is the inspection result normal?

YES >> Replace electric compressor. Refer to <u>HA-31, "Removal and Installation"</u>.

NO >> Repair harness or connector.

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[AUTOMATIC AIR CONDITIONER]

[AUTOMATIC AIR CONDITIONER]

B2643, B2644 ELECTRIC COMPRESSOR

Description

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The inverter in the electric compressor outputs high-voltage to operate the motor. If there is an open or short in the output circuit, the inverter in the electric compressor will stop compressor operation and output the DTC. The output DTC will be memorized as a past and present DTC. Compressor control may not resume unless the ignition switch is turned OFF, and waiting for 10 minutes.

CAUTION:

- Wear electrically insulated gloves and pull out the service plug grip before inspection as procedures may require disconnecting high-voltage connectors. Be sure to carry the removed service plug grip because other workers may install it by mistake.
- Do not touch the high-voltage connectors or terminals for 10 minutes after the service plug grip is removed.

DTC Logic

INFOID:000000004215342

DTC DETECTION LOGIC

DTC No.	Trouble Diagnosis Name	DTC Detecting Condition	Possible Cause	
B2643	OUTPUT LINE SHORT	 After READY and A/C ON Open or short in A/C inverter high voltage output 	Electric compressor	
B2644	OUTPUT LINE OPEN	system.	CAN communication system	

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If DTC Confirmation Procedure has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. PERFORM DTC CONFIRMATION PROCEDURE

1. Turn ignition switch ON (READY) and wait at least 5 seconds.

2. Check DTC.

Is DTC detected?

YES >> Go to Diagnosis Procedure. <u>HAC-62, "Diagnosis Procedure"</u>.

NO >> END.

Diagnosis Procedure

INFOID:000000004215343

CAUTION:

- Wear electrically insulated gloves and pull out the service plug grip before inspection as procedures may require disconnecting high-voltage connectors. Be sure to carry the removed service plug grip because other workers may install it by mistake.
- Do not touch the high-voltage connectors or terminals for 10 minutes after the service plug grip is removed.
- **1.**CHECK CAN COMMUNICATION SYSTEM

Use the CONSULT-III to check if the CAN Communication System is functioning normally.

Is CAN DTC detected?

- YES >> Check CAN communication. Refer to LAN-16, "Trouble Diagnosis Flow Chart".
- NO >> Replace electric compressor. Refer to <u>HA-31, "Removal and Installation"</u>.

B2645, B2653 ELECTRIC COMPRESSOR

Description

CAUTION:

- Wear electrically insulated gloves and pull out the service plug grip before inspection as procedures may require disconnecting high-voltage connectors. Be sure to carry the removed service plug grip because other workers may install it by mistake.
- Do not touch the high-voltage connectors or terminals for 10 minutes after the service plug grip is removed.

DTC Logic

INFOID:000000004215345

INFOID:000000004215344

DTC DETECTION LOGIC

DTC No.			
DIC NO.	Trouble Diagnosis Name	DTC Detecting Condition	Possible Cause
B2645	CURRENT MALFUNCTN	After READY and A/C ON	Electric compressor
B2653	THARMO FAIL	A/C inverter malfunction.	CAN communication system
DTC CON	FIRMATION PROCE	DURE	
1.PRECO	ONDITIONING		
		as been previously conducted, always tur	n ignition switch OFF and wait at
least 10 se	econds before conductir	ig the next test.	
>	> GO TO 2.		
-	ORM DTC CONFIRMAT	ON PROCEDURE	
		DY) and wait at least 5 seconds.	
	DTC.	D i f and wait at least 0.3000000 .	
Is DTC de	tected?		
		edure. <u>HAC-63, "Diagnosis Procedure"</u> .	
NO >	> END.		
Diagnos	is Procedure		INFOID:00000004215346
Diagnos			INFOID:00000004215346
• Wear el	: ectrically insulated glo	oves and pull out the service plug grip b	efore inspection as procedures
• Wear el may rec	: ectrically insulated glo juire disconnecting hig	gh-voltage connectors. Be sure to carry	efore inspection as procedures
 CAUTION Wear elemay reconstruction because Do not 	: ectrically insulated glo juire disconnecting hig o other workers may in touch the high-voltage	gh-voltage connectors. Be sure to carry	efore inspection as procedures / the removed service plug grip
 CAUTION Wear elemay recebecause Do not remove 	: ectrically insulated glo juire disconnecting hig other workers may in touch the high-voltage d.	gh-voltage connectors. Be sure to carry istall it by mistake. e connectors or terminals for 10 minute	efore inspection as procedures / the removed service plug grip
 CAUTION Wear elemay recebecause Do not remove 	: ectrically insulated glo juire disconnecting hig o other workers may in touch the high-voltage	gh-voltage connectors. Be sure to carry istall it by mistake. e connectors or terminals for 10 minute	efore inspection as procedures / the removed service plug grip
 CAUTION Wear elemay reconstruction because Do not remove 1.CHECH 	: ectrically insulated glo juire disconnecting hig e other workers may in touch the high-voltage d. K CAN COMMUNICATIO	gh-voltage connectors. Be sure to carry istall it by mistake. e connectors or terminals for 10 minute	efore inspection as procedures / the removed service plug grip es after the service plug grip is
CAUTION • Wear elemay reconserver • Do not remove 1.CHECH Use the C Is CAN D	: ectrically insulated glo juire disconnecting his e other workers may in touch the high-voltage d. K CAN COMMUNICATIO ONSULT-III to check if t	gh-voltage connectors. Be sure to carry istall it by mistake. e connectors or terminals for 10 minute ON SYSTEM he CAN Communication System is functio	efore inspection as procedures y the removed service plug grip es after the service plug grip is ning normally.
CAUTION • Wear elemay reconserved • Do not remove 1.CHECH Use the C Is CAN D YES >	: ectrically insulated glo juire disconnecting his e other workers may in touch the high-voltage d. (CAN COMMUNICATIO ONSULT-III to check if t <u>C detected?</u> > Check CAN communi	gh-voltage connectors. Be sure to carry istall it by mistake. e connectors or terminals for 10 minute ON SYSTEM	efore inspection as procedures y the removed service plug grip es after the service plug grip is ning normally.

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B2646, B2647, B2648, B2649, B264A, B264C, B264D ELECTRIC COMPRESSOR < COMPONENT DIAGNOSIS > [AUTOMATIC AIR CONDITIONER]

B2646, B2647, B2648, B2649, B264A, B264C, B264D ELECTRIC COM-PRESSOR

Description

INFOID:000000004215347

The electric compressor stops compressor control and outputs this DTC if the rotation load is too large or too small while controlling motor rotation in the electric compressor. Possible causes are refrigerant gas leakage, overcharged refrigerant gas, insufficient cooling because of a condenser fan circuit malfunction, or compressor lock. The output DTC of B2646, B2647, B2648 and B264C are memorized only present trouble. On B264D, compressor control may not resume unless the ignition switch is turned OFF and waiting for 10 minutes.

DTC Logic

INFOID:000000004215348

DTC DETECTION LOGIC

DTC No.	Trouble Diagnosis Name	DTC Detecting Condition	Possible Cause
B2646	VOLT MAIN	After READY and A/C ON	
B2647	MOTOR CRNT LIMIT	After READY and A/C ON	
B2648	SOFT OVER CRNT	After READY and A/C ON	
B2649	OVER LOAD	 After READY and A/C ON Motor's rotation load while the compressor is operating is too large or too small. 	 Refrigerant volume Electric compressor Cooling fan system CAN communication system
B264A	INPT OVR CRNT	After READY and A/C ON	• CAN communication system
B264C	STARUP FAIL	After READY and A/C ON	
B264D	SYS FAIL STOP	Electric compressor cannot start or operate normally.	

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If DTC Confirmation Procedure has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2.PERFORM DTC CONFIRMATION PROCEDURE

- 1. Turn ignition switch ON (READY) and wait at least 5 seconds.
- 2. Check DTC.

Is DTC detected?

- YES >> Go to Diagnosis Procedure. <u>HAC-64, "Diagnosis Procedure"</u>.
- NO >> END.

Diagnosis Procedure

INFOID:000000004215349

1. CHECK CAN COMMUNICATION SYSTEM

Use the CONSULT-III to check if the CAN Communication System is functioning normally. Is CAN DTC detected?

YES >> Check CAN communication. Refer to <u>LAN-16</u>, "Trouble Diagnosis Flow Chart".

NO >> GO TO 2.

2.PERFORM ACTIVE TEST

1. Turn ignition switch ON (READY).

2. Perform "FAN DUTY CONTROL" in "ACTIVE TEST" mode with CONSULT-III.

Does cooling fan operates smoothly?

YES >> GO TO 3.

HAC-64

B2646, B2647, B2648, B2649, B264A, B264C, B264D ELECTRIC COMPRESSOR

< COM	IPONENT DIAGNOSIS >	[AUTOMATIC AIR CONDITIONER]
NO	>> Go to cooling fan system. Refer to EC-382, "Diagnosis P	rocedure".
3.сне	ECK REFRIGERANT CYCLE PRESSURE	
	ct refrigerant recovery/recycling recharging equipment to the re. Refer to <u>HA-21, "HFC-134a (R-134a) Service Procedure"</u> .	vehicle and check the refrigerant cycle
<u>Is the in</u>	nspection result normal?	
YES NO	 >> Replace electric compressor. Refer to <u>HA-31</u>, "<u>Removal</u> = >> Recharge refrigerant after repair or replace the parts acc 	

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B264E ELECTRIC COMPRESSOR

Description

INFOID:000000004215350

The electric compressor monitors the controlling power voltage in the circuit. It stops the compressor circuit and outputs the DTC when the monitored voltage is outside the specified range. The output DTC is memorized as past and present trouble. The compressor control may not resume unless the ignition switch is turned OFF, and waiting for 10 minutes.

CAUTION:

- Wear electrically insulated gloves and pull out the service plug grip before inspection as procedures may require disconnecting high-voltage connectors. Be sure to carry the removed service plug grip because other workers may install it by mistake.
- Do not touch the high-voltage connectors or terminals for 10 minutes after the service plug grip is removed.

DTC Logic

INFOID:000000004215351

DTC DETECTION LOGIC

DTC No.	Trouble Diagnosis Name	DTC Detecting Condition	Possible Cause
B264E	INSIDE PWR	 After READY and A/C ON An open or short to ground in the inverter's controlling power voltage circuit. 	Electric compressorCAN communication system

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If DTC Confirmation Procedure has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. PERFORM DTC CONFIRMATION PROCEDURE

- 1. Turn ignition switch ON (READY) and wait at least 5 seconds.
- 2. Check DTC.

Is DTC detected?

YES >> Go to Diagnosis Procedure. <u>HAC-66, "Diagnosis Procedure"</u>.

NO >> END.

Diagnosis Procedure

INFOID:000000004215352

CAUTION:

- Wear electrically insulated gloves and pull out the service plug grip before inspection as procedures may require disconnecting high-voltage connectors. Be sure to carry the removed service plug grip because other workers may install it by mistake.
- Do not touch the high-voltage connectors or terminals for 10 minutes after the service plug grip is removed.

1. CHECK CAN COMMUNICATION SYSTEM

Use the CONSULT-III to check if the CAN Communication System is functioning normally. Is CAN DTC detected?

- YES >> Check CAN communication. Refer to LAN-16, "Trouble Diagnosis Flow Chart".
- NO >> Replace electric compressor. Refer to <u>HA-31, "Removal and Installation"</u>.

B264F ELECTRIC COMPRESSOR

Description

The inverter activation signal is sent to the electric compressor from the HV ECU. Compressor control is stopped and the DTC is output if there is an open or short in the signal circuit

DTC Logic

DTC DETECTION LOGIC

DTC No.	Trouble Diagnosis Name	DTC Detecting Condition	Possible Cause	D
B264F	STB SHORT	 After READY and A/C ON Open or short in A/C inverter start-up signal system 	 Harness or connector between HV ECU and electric compressor Electric compressor Hybrid control system CAN communication system 	E

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If DTC Confirmation Procedure has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2.PERFORM DTC CONFIRMATION PROCEDURE

 Turn ignition switch ON (READY) and wait at least 5 seconds. Check DTC. 	HAC
Is DTC detected?	
YES >> Go to Diagnosis Procedure. <u>HAC-67, "Diagnosis Procedure"</u> . NO >> END.	J
Diagnosis Procedure	
 CAUTION: Wear electrically insulated gloves and pull out the service plug grip before inspection as procedures may require disconnecting high-voltage connectors. Be sure to carry the removed service plug grip because other workers may install it by mistake. 	K
• Do not touch the high-voltage connectors or terminals for 10 minutes after the service plug grip is removed.	
1.CHECK CAN COMMUNICATION	\mathbb{N}
Use the CONSULT-III to check if the CAN Communication System is functioning normally.	
Is DTC detected?	
 YES >> Check CAN communication. Refer to <u>LAN-16, "Trouble Diagnosis Flow Chart"</u>. NO >> GO TO 2. 	Ν
2. CHECK DIAGNOSTIC TROUBLE CODE	\bigcirc
Check if DTCs for the air conditioning system and the hybrid control system are output using the CONSULT-III.	Ŭ
Is DTC detected?	Р
 YES-1 >> Only DTC B264F is output: GO TO 3. YES-2 >> DTCs B264F and P3108 are output simultaneously (U0424 is not output): GO TO 3. YES-3 >> DTCs B264F and U0424 are output simultaneously (P3108 is not output): Refer to <u>HAC-74</u>, <u>"Diagnosis Procedure"</u>. YES-4 >> DTCs B264F, B1498 and P3108 are output simultaneously: Refer to <u>HAC-74</u>, "Diagnosis Procedure". 	
dure". YES-5 >> DTCs other than P3108 are output for hybrid control system: Refer to HBC-9, "Work Flow".	

HAC-67

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INFOID:000000004215353

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B264F ELECTRIC COMPRESSOR

< COMPONENT DIAGNOSIS >

NO >> END.

 $\mathbf{3}$. Check harness and connector between HV ECU and electric compressor

CAUTION:

- Be sure to wear insulated gloves.
- Do not touch the high-voltage connectors or terminals for 10 minutes after the service plug grip is removed.
- 1. Disconnect the HV ECU connector.
- 2. Disconnect the electric compressor connector. CAUTION:

Do not disconnect the connector on the high-voltage side.

3. Measure the resistance according to the value(s) in the table below.

Electric co	Electric compressor		HV ECU		Resistance (Ω)
Connector	Terminal	Connector	Terminal	Condition	
F251	4	E65	56	Always	Below 1.0

Electric compressor		_	Condition	Resistance (Ω)
Connector	Terminal		Condition	
F251	4	Ground	Always	10 k or higher

Is the inspection result normal?

YES >> GO TO 4.

NO >> Repair harness or connector.

4.INSPECT ELECTRIC COMPRESSOR

1. Reconnect the connector to the electric compressor. **CAUTION:**

Be sure to wear insulated gloves.

2. Measure the voltage according to the value(s) in the table below.

(+)		(-)		
HV	ECU	_	Condition	Voltage (V)
Connector	Terminal	_		
E65	56	Ground	IGN ON	10 to 14
205	50	Ground	IGN OFF	Below 1.0

Is the inspection result normal?

YES >> Replace HV ECU. Refer to <u>HBC-644</u>, "Removal and Installation".

NO >> Replace electric compressor. Refer to <u>HA-31, "Removal and Installation"</u>.

B2651, B2652 ELECTRIC COMPRESSOR

Description

The temperature sensor of the electric compressor detects inverter temperature. If the temperature exceeds В the maximum, the electric compressor stops compressor operation, and this DTC will be output. The output DTC of B2651 are memorized only present trouble. On B2652, compressor control may not resume unless the ignition switch is turned OFF and waiting for 10 minutes. С

DTC Logic

INFOID:000000004215357

DTC DETECTION LOGIC

DTC No.	Trouble Diagnosis Name	DTC Detecting Condition	Possible Cause
B2651	INV OVERHEAT L	After READY and A/C ON	Cooling fan system
B2652	INV OVERHEAT S	• Temperature in the inverter is outside the specified range (temperature is too high), or there is an open or short to ground in the temperature sensor circuit.	 Refrigerant volume Electric compressor CAN communication system
DTC COI	VFIRMATION PROCE	DURE	
1.PREC	ONDITIONING		
least 10 s	econds before conductir	as been previously conducted, always tung the next test.	rn ignition switch OFF and wait at
~	>> GO TO 2.		_
	ORM DTC CONFIRMAT		P
	gnition switch ON (REA k DTC.	DY) and wait at least 5 seconds.	
Is DTC de			
		edure. <u>HAC-69, "Diagnosis Procedure"</u> .	
NO >	>> END.	-	
Diagnos	sis Procedure		INFOID:00000004215358
1.CHEC	K CAN COMMUNICATIO	ON SYSTEM	
Use the C	ONSULT-III to check if t	he CAN Communication System is function	oning normally.
<u>Is CAN D</u>	TC detected?	-	
		cation. Refer to LAN-16, "Trouble Diagno	sis Flow Chart".
•	>> GO TO 2. DRM ACTIVE TEST		
		220	
1. Turn i 2. Perfo	gnition switch ON (REA rm "FAN DUTY CONTR	DY). OL" in "ACTIVE TEST" mode with CONS	ULT-III.
	ling fan operates smooth		
YES >	>> GO TO 3.		
^		tem. Refer to <u>EC-382, "Diagnosis Proced</u>	<u>ure"</u> .
J.CHECI	K REFRIGERANT CYCI		
		cling recharging equipment to the vehic <u>34a (R-134a) Service Procedure"</u> .	le and check the refrigerant cycle
•	pection result normal?		
	>> GO TO 4.	after repair or replace the parts according	to the inspection results
		and repair of replace the parts according	

[AUTOMATIC AIR CONDITIONER]

INFOID:000000004215356

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Check DTC.

NOTE:

If the engine keeps idling when ambient temperature is high, the compressor may automatically stop to protect the inverter circuit, and DTC B2651, B2652 may be stored.

Is DTC B2651, B2652 detected?

- YES >> Replace electric compressor. Refer to <u>HA-31, "Removal and Installation"</u>.
- NO >> END.

P0AA6-611 ELECTRIC COMPRESSOR

< COMPONENT DIAGNOSIS >

P0AA6-611 ELECTRIC COMPRESSOR

Description

The DTC is output if there is insulation trouble with the high-voltage circuits in the air conditioning system. Possible causes are poor insulation in the compressor with motor assembly, or mixing of any oil other than ND-OIL 11 in the refrigerant cycle. The motor driven with high-voltage is built into the electrical compressor and is cooled directly with refrigerant. Compressor oil (ND-OIL 11) with high insulation performance is used because a leakage of electrical power may occur if regular compressor oil (DH-PS or DH-PR) is used. CAUTION:

- Electrical insulation performance may decrease significantly if even a small amount of oil other than ND-OIL 11 is used (or enters) in the refrigerant cycle, causing the DTC to be output.
- If other oil is accidentally used and a DTC is output, collect the oil in the refrigerant cycle into the compressor and replace it with ND-OIL 11 to increase the ND-OIL 11 ratio amount.
- Replace the main components (evaporator, condenser, and compressor) if a large amount of oil other than ND-OIL 11 enters the system. Failing to do so may cause electrical insulation performance to remain low, causing the DTC to be output.
- Wear insulated gloves and pull out the service plug grip before inspection as procedures may require disconnecting high-voltage connectors.
- Be sure to carry the removed service plug grip because other workers may install it by mistake.
- Do not touch the high-voltage connectors or terminals for 10 minutes after the service plug grip is removed.

DTC Logic

INFOID:000000004215360

DTC DETECTION LOGIC

D	FC No.	Trouble Diagnosis Name	DTC Detecting Condition	Possible Cause	
P0/ 611	AA6-	INSULATION RESIST	After READY and A/C ONHigh voltage system insulation malfunction.	 Compressor oil Refrigerant pipe line Electric compressor CAN communication system 	HAC

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If DTC Confirmation Procedure has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2. 2.PERFORM DTC CONFIRMATION PROCEDURE	L			
 Turn ignition switch ON (READY) and wait at least 5 seconds. Check DTC. 				
Is DTC detected?				
YES >> Go to Diagnosis Procedure. <u>HAC-71, "Diagnosis Procedure"</u> . NO >> END.	IN			
Diagnosis Procedure				

CAUTION:

- Wear electrically insulated gloves and pull out the service plug grip before inspection as procedures may require disconnecting high-voltage connectors. Be sure to carry the removed service plug grip because other workers may install it by mistake.
- Do not touch the high-voltage connectors or terminals for 10 minutes after the service plug grip is removed.

NOTE:

If it can be confirmed that any compressor oil other than ND-OIL 11 has been used in the vehicle, replace the air conditioning cycle.

INFOID:000000004215359

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1. CHECK CAN COMMUNICATION

Use the CONSULT-III to check if the CAN Communication System is functioning normally.

Is DTC detected?

- YES >> Check CAN communication. Refer to LAN-16, "Trouble Diagnosis Flow Chart".
- NO >> GO TO 2.

2.INSPECT ELECTRIC COMPRESSOR

- 1. Turn ignition switch ON.
- 2. Select "SELF-DIAG RESULTS" mode with CONSULT-III.
- 3. Touch "ERASE".
- 4. Turn fan control dial clockwise. Blower should operate on max. speed.
- 5. Turn temperature control dial (driver side) counterclockwise until 18°C (60°F).
- 6. A/C switch ON, and operate more than 3 minutes.
- 7. Turn ignition switch OFF.
- 8. Remove the service plug grip.

CAUTION:

- Because the compressor has a high-voltage circuit, wear insulated gloves and pull out the service plug grip to cut off the high-voltage circuit before inspection.
- Do not touch the high-voltage connectors or terminals for 10 minutes after the service plug grip is removed.
- Do not start the engine with the service plug grip removed because it may cause a malfunction.
- 9. Disconnect electric compressor connector.
- 10. Using a megohmmeter, measure the resistance according to the value(s) in the table below.

Electric c	ompressor	()	Resistance (Ω)		
Connector	Terminal	()			
F252	7	Ground	Always	2 M Ω or higher	
1 202	8		Aiways		

Is DTC detected?

YES >> GO TO 3.

NO >> Replace electric compressor. Refer to <u>HA-31, "Removal and Installation"</u>.

3.INSPECT ELECTRIC COMPRESSOR

- 1. Reconnect electric compressor connector.
- 2. Install the service plug grip.
- CAUTION:
 - Because the compressor has a high-voltage circuit, wear insulated gloves and pull out the service plug grip to cut off the high-voltage circuit before inspection.
 - Do not touch the high-voltage connectors or terminals for 10 minutes after the service plug grip is removed.
 - Do not start the engine with the service plug grip removed because it may cause a malfunction.
- 3. Turn ignition switch ON.
- 4. Turn temperature control dial (driver side) clockwise until 25°C (77°F).
- 5. Turn fan control dial counterclockwise. Blower should operate on low speed, and then operate the compressor for 10 minutes to circulate the refrigerant cycle with refrigerant and collect as much compressor oil as possible.
- 6. Turn ignition switch OFF.
- Using a spot cooler or other tools, cool down the compressor with motor assembly for 30 minutes, or leave the vehicle overnight before inspection.
 CAUTION:

Do not operate the compressor before inspection.

8. Remove the service plug grip. CAUTION:

Do not start the engine with the service plug grip removed because it may cause a malfunction.

- 9. Disconnect electric compressor connector.
- 10. Using a megohmmeter, measure the resistance according to the value(s) in the table below.

HAC-72

P0AA6-611 ELECTRIC COMPRESSOR

< COMPONENT DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

Electric compressor		() Posistar			A
Connec	ctor Terminal	()	Resista	ance (Ω)	
F252	7	Ground	Always	3 M Ω or higher	В
1 2 3 2	8	Gibund	Ground Always 5 Misz of higher		D
-	TION: results are out of th	he specified range, replace th	ne compressor	without opera	ting. C
Is DTC detected?					
 YES >> Replace electric compressor. Refer to <u>HA-31, "Removal and Installation"</u>. NO >> Replace air conditioning cycle. 				D	

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Description

INFOID:000000004215362

The HV ECU and electric compressor transmit information to one another via a communication line. Compressor control is stopped and the DTC is output if communication information is cut off or abnormal information occurs. The DTC is also detected if high-voltage power supplied from the MG ECU to the compressor control circuit is shut off. The output DTC is memorized as current trouble.

CAUTION:

- Wear electrically insulated gloves and pull out the service plug grip before inspection as procedures may require disconnecting high-voltage connectors. Be sure to carry the removed service plug grip because other workers may install it by mistake.
- Do not touch the high-voltage connectors or terminals for 10 minutes after the service plug grip is removed.

DTC Logic

INFOID:000000004215363

DTC DETECTION LOGIC

DTC No.	Trouble Diagnosis Name	DTC Detecting Condition	Possible Cause
U0424	COMMUNICATION FAILU-	 After READY and A/C ON Communication line error or open between	 Harness or connector between HV ECU
	RA	the HV ECU and the electric compressor. High-voltage power source is shut off.	and electric compressor and ground Electric compressor HV ECU MG ECU Electric vehicle fuse CAN communication system Hybrid control system

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If DTC Confirmation Procedure has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. PERFORM DTC CONFIRMATION PROCEDURE

- 1. Turn ignition switch ON (READY) and wait at least 5 seconds.
- 2. Check DTC.

Is DTC detected?

- YES >> Go to Diagnosis Procedure. <u>HAC-74</u>, "Diagnosis Procedure".
- NO >> END.

Diagnosis Procedure

INFOID:000000004215364

CAUTION:

- Wear electrically insulated gloves and pull out the service plug grip before inspection as procedures may require disconnecting high-voltage connectors. Be sure to carry the removed service plug grip because other workers may install it by mistake.
- Do not touch the high-voltage connectors or terminals for 10 minutes after the service plug grip is removed.

1.CHECK CAN COMMUNICATION

Use the CONSULT–III to check if the CAN Communication System is functioning normally.

Is DTC detected?

YES >> Check CAN communication. Refer to LAN-16, "Trouble Diagnosis Flow Chart".

NO >> GO TO 2.

2.CHECK DIAGNOSTIC TROUBLE CODE

		U0424 ELE	ECTRIC CO	MPRESSOF	ર		
< COMPONEN	IT DIAGNOSIS	\$ >		[AUT	OMATIC A	IR COND	TIONER]
Check if DTCs	•	ontrol system a	re output using	the CONSULT-	III.		
Is DTC detected							A
YES-2 >> DT	ly DTC P3108 i Cs other than F) TO 3.			C-9. "Work Flow	<u>"</u> .		В
3. INSPECT FI	USE						
		3 located in th	e fuse block (J/	B)]. Refer to <u>PG</u>	-64 "Termin	al Arrange	ement"
	ie resistance ac						С
10A fus	e (No. 3)	Cond	ition	Resistance	e (Ω)		D
А	В	Alw	ays	Below 1	.0		
NO >> Re Me 4.CHECK ELE) TO 4. place the 10A f <u>nt"</u> . ECTRIC COMPI	use [No. 3 loca RESSOR GRO	UND CIRCUIT	block (J/B)]. Re	fer to <u>PG-64</u>	, "Termina	E <u>al Arrange-</u> F
CAUTION: Do not dis 2. Measure th	connect the co le resistance ac	onnector on th	e high-voltage				G
Electric co	ompressor		_	Condition	Resistance (Ω)	Н
Connector	Terminal			Condition Resistance (\ODDec)			
F251 Is the inspection	5		bund	Always	Below 1.0		HAC
NO >> Re 5. CHECK HAR 1. Turn ignitio) TO 5. pair harness or RNESS AND Co n switch ON. ne voltage accor	ONNECTOR	ue(s) in the table	e below.			J K
(·	+)	(-)				
		ompressor	,	Condition	Vol	tage (V)	L
Connector	Terminal	Connector	Terminal	-			
	ĉ	E254	F	IGN SW: ON (RE	ADY) 10) to 14	M
F251	6	F251	5	IGN SW: OFI	F Be	low 1.0	-
NO >> Re 6.CHECK HAP) TO 6. pair harness or RNESS AND C	connector. ONNECTOR (H	V ECU -ELEC		SSOR)		N 0
	the HV ECU co e voltage accor		ue(s) in the table	e below.			Р
Electric co	ompressor	HV	ECU	Condition	Resid	stance (Ω)	
Connector	Terminal	Connector	Terminal		Resk	501100 (S2)	_
	1		55				
F251	2	E65	54	Always	Be	low 1.0	
	3		53				_

< COMPONENT DIAGNOSIS >

Electric compressor			Condition	Resistance (Ω)	
Connector	Terminal	_	Condition		
	1				
F251	2	Ground	Always	10 k or higher	
	3				

Is the inspection result normal?

YES >> GO TO 7.

NO >> Repair harness or connector.

7.INSPECT ELECTRIC VEHICLE FUSE

- 1. Turn ignition switch OFF.
- 2. Remove the service plug grip.

CAUTION:

- Be sure to wear insulated gloves.
- Do not touch the high-voltage connectors or terminals for 10 minutes after the service plug grip is removed.

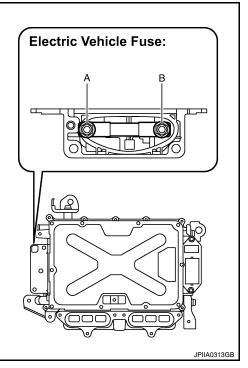
NOTE:

- Do not start the engine with the service plug grip removed because it may cause a malfunction.
- 3. Remove the connector cover assembly.

CAUTION: Be sure to wear insulated gloves. NOTE:

Be sure to prevent foreign objects or water from entering the MG ECU.

4. Check that bolts A and B are tightened securely.



5. Measure the resistance according to the value(s) in the table below.

MG ECU Electric vehicle fuse		Condition	Resistance (Ω)	
		Condition		
А	В	Always	Below 1.0	

Is the inspection result normal?

YES >> GO TO 8.

NO >> Replace electric vehicle fuse.

[AUTOMATIC AIR CONDITIONER]

< COMPONENT DIAGNOSIS > 8.INSPECT MG ECU **CAUTION:** Be sure to wear insulated gloves. • Do not touch the high-voltage connectors or terminals for 10 minutes after the service plug grip is removed. Disconnect the MG ECU connector. 1. Measure the resistance according to the value(s) in the table below. 2. MG ECU Condition Resistance (Ω) Connector Terminal Connector Terminal 11 1 F250 F225 Always Below 1.0 2 12 Is the inspection result normal? YES >> GO TO 9. NO >> Replace MG ECU. **9.**MG ECU CIRCUIT Disconnect the electric compressor connector. 1. **CAUTION:** Be sure to wear insulated gloves. 2. Measure the resistance according to the value(s) in the table below. MG ECU Electric compressor Condition Resistance (Ω) Terminal Connector Terminal Connector 7 12 HAC F252 F250 Always Below 1.0 8 11 Is the inspection result normal? YES >> GO TO 10. NO >> Repair harness or connector. 10.INSPECT ELECTRIC COMPRESSOR 1. Reconnect the electric compressor connector. 2. Turn ignition switch ON. 3. Measure the waveform according to the following tables.

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В

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Е

F

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< COMPONENT DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

HV	ECU	_	Condition	Value
Connector	Terminal		Condition	(Approx.)
E65	54		 IGN SW: ON (READY) A/C system: Not operating 	100mSec/div
	54	Ground	 IGN SW: ON (READY) A/C system: Operating 	100mSec/div
	55		IGN SW: ON (READY)	20mSec/div 20mSec/div 5V/div JMCIA0005GB

Is the inspection result normal?

YES

>> Replace HV ECU. Refer to <u>HBC-644</u>, "Removal and Installation".
>> Replace electric compressor. Refer to <u>HA-31</u>, "Removal and Installation". NO

U1000 CAN COMM CIRCUIT

Description

CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent error detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN-H line, CAN-L line) allowing a high rate of information transmission with less wiring. Each control unit transmits/receives data but selectively reads required data only.

DTC Logic

INFOID:000000004215366

INFOID:000000004215365

DTC DETECTION LOGIC

				E	
DTC No.	Trouble diagnosis name	DTC detecting condition	Possible cause		
U1000	CAN communication sis) for 2 seconds or more.		CAN communication cAN communic	Harness or connectors (CAN communication line is open or	F
line When ECM is not transmitting or receiving CAN communication line is op shorted) U1001 munication signal other than OBD (emission related diagnosis) for 2 seconds or more.				G	
	FIRMATION PROC	CEDURE ATION PROCEDURE		H	
2. Check	DTC.	EADY) and wait at least 3 seconds.		HÆ	
<u>Is DTC detected?</u> YES >> <u>HAC-79. "Diagnosis Procedure"</u> . NO >> END.				J	
Diagnosi	s Procedure		INFOID:000000004215367		
Go to <u>LAN-</u>	<u>16, "Trouble Diagno</u>	<u>sis Flow Chart"</u> .		k	

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U1010 CONTROL UNIT (CAN)

Description

INFOID:000000004215368

[AUTOMATIC AIR CONDITIONER]

CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent error detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN-H line, CAN-L line) allowing a high rate of information transmission with less wiring. Each control unit transmits/receives data but selectively reads required data only.

DTC Logic

INFOID:000000004215369

INFOID:000000004215370

DTC DETECTION LOGIC

DTC No.	Trouble diagnosis name	DTC detecting condition	Possible cause
U1010	CAN controller	When detecting error during the initial diagno- sis of CAN controller of ECM.	Auto amp.

DTC CONFIRMATION PROCEDURE

1.PERFORM DTC CONFIRMATION PROCEDURE

- 1. Turn ignition switch ON (READY).
- 2. Check DTC.

Is DTC detected?

YES >> Go to <u>HAC-80, "Diagnosis Procedure"</u>. NO >> END.

Diagnosis Procedure

1.INSPECTION START

- 1. Turn ignition switch ON (READY).
- 2. Select "SELF-DIAG RESULTS" mode with CONSULT-III.
- 3. Touch "ERASE".
- 4. Perform DTC CONFIRMATION PROCEDURE. See <u>HAC-80, "DTC Logic"</u>.
- 5. Check DTC.
- Is the DTC U1010 displayed again?
- YES >> Replace auto amp. Refer to VTL-8, "Removal and Installation".
- NO >> END.

< COMPONENT DIAGNOSIS >

BLOWER MOTOR

Description

COMPONENT DESCRIPTION

Brush-less Motor

The blower motor utilizes a brush-less motor with a rotating magnet. Brush-less motor Quietness is improved over previous motors where the brush was the point of contact and the coil rotated.

F Component Function Check INFOID:000000004215372 1. CONFIRM SYMPTOM BY PERFORMING THE FOLLOWING OPERATIONAL CHECK Turn fan control dial clockwise. Blower should operate on low speed. Turn fan control dial clockwise, and continue checking blower speed and fan LEDs until all speeds 2. checked. Is the inspection result normal? YES >> END. NO >> Go to diagnosis procedure. Refer to HAC-81, "Diagnosis Procedure". Diagnosis Procedure INFOID:000000004215373 1. CHECK BLOWER MOTOR OPERATING Check blower motor operating. Is blower motor operation under starting blower speed control? Κ YES >> END. NO >> GO TO 2. 2 . Check power supply for blower motor L 1. Disconnect blower motor connector. Turn ignition switch ON (READY). 2. Check voltage between blower motor harness connector M31 terminal 4 and ground. 3. M (+) (-) Ν Blower motor Voltage Terminal Connector M31 4 Ground Battery voltage

Is the inspection result normal?

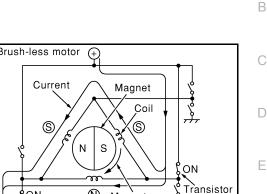
YES >> GO TO 3.

NO >> GO TO 6.

$\mathbf{3}$.check blower motor ground circuit

Turn ignition switch OFF. 1.

Check continuity between blower motor harness connector M31 terminal 1 and ground. 2.



Magnet

rotation course

N QN Transistor

1.1	

HAC

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INFOID:000000004215371

ZHA152H

А

BLOWER MOTOR

< COMPONENT DIAGNOSIS >

Blower motor Connector Terminal			Continuity
			Continuity
M31	1	Ground	Continuity should exist

Is the inspection result normal?

YES >> GO TO 4.

NO >> Repair harness or connector.

4. CHECK CIRCUIT CONTINUITY BETWEEN BLOWER MOTOR AND AUTO AMP.

- 1. Disconnect auto amp. connector.
- 2. Check continuity between blower motor harness connector M31 terminal 3 and auto amp. harness connector M37 terminal 1.

Blower motor		Auto	amp.	Continuity	
Connector	Connector Terminal		Terminal	Continuity	
M31	3	M37	1	Continuity should exist	

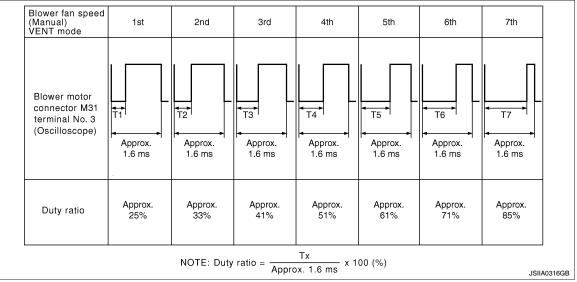
Is the inspection result normal?

YES >> GO TO 5.

NO >> Repair harness or connector.

5.check auto amp. Output signal

- 1. Reconnect blower motor connector and auto amp. connector.
- 2. Turn ignition switch ON (READY).
- 3. Set MODE switch to VENT position.
- 4. Change fan speed from Lo to Hi, and check duty ratios between blower motor harness connector M31 terminal 3 and ground by using an oscilloscope. Normal terminal 3 drive signal duty ratios are shown in the table below.



Is the inspection result normal?

- YES >> Replace blower motor after confirming the fan air flow does not change.
- NO >> Replace auto amp. Refer to <u>VTL-8, "Removal and Installation"</u>.

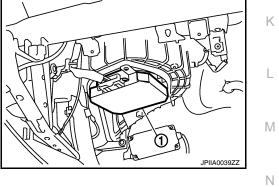
$\mathbf{6}$.CHECK POWER VOLTAGE OF BLOWER FAN MOTOR RELAY

- 1. Turn ignition switch OFF.
- 2. Remove blower fan motor relay. Refer to PG-55, "Electrical Units Location".
- 3. Turn ignition switch ON (READY).
- Check the voltage between blower fan motor relay fuse block terminals 1, 3 and body ground. Refer to <u>PG-62, "Description"</u> for relay terminal assignment.

BLOWER MOTOR

< COMPONENT DIAGNOSIS >

(+)	(-)	Voltage		А
Blower fan motor relay	_	Vollage		
1	Ground	Battery voltage		В
3	Ground	Dattoly voltage		
Is the inspection result normal) -			
YES >> GO TO 8. NO >> GO TO 7.				С
7. CHECK IGNITION SWITCH	1			D
Check ignition switch.				D
Is the inspection result normal?				
YES >> Repair harness or NG >> Replace ignition sv				Е
8. CHECK BLOWER FAN MO	TOR RELAY			
1. Turn ignition switch OFF.				F
 Install blower fan motor rel Check operation sound of 		<u>ical Units Location"</u> . after switching ignition switch C		
Is the inspection result normal	•			G
YES >> GO TO 9.				G
NO >> Replace blower fai	n motor relay.			
9.CHECK FUSE				Н
Check fuse 15A [Nos 21 and 2	2. located in the fuse block	(J/B)]. Refer to PG-64. "Termir	al Arrangement".	
Is the inspection result normal			-	IAC
YES >> Repair harness or				AC
NG >> Replace fuse.				
Component Inspection			INFOID:000000004215374	J
Confirm smooth rotation of the	blower motor (1).			
			To John	Κ



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< COMPONENT DIAGNOSIS >

HEATER PUMP

Description

SYSTEM DESCRIPTION

This vehicle uses an heater pump for air conditioning. This provides a stable heater performance even if the engine is stopped because of a function of the IPDM E/R.

Component Function Check

1.PERFORM DTC CONFIRMATION PROCEDURE

- 1. Turn ignition switch ON (READY) and wait at least 5 seconds.
- 2. Check DTC.

Is DTC is detected?

- YES >> Go to Diagnosis Procedure. <u>HAC-79, "Diagnosis Procedure"</u>.
- NO >> GO TO 2.

2. PERFORM AUTO ACTIVE TEST

Perform "AUTO ACTIVE TEST". Refer to PCS-14, "Diagnosis Description".

Does the heater pump operate?

YES >> END.

NO >> Go to diagnosis procedure. Refer to <u>HAC-84, "Diagnosis Procedure"</u>.

Diagnosis Procedure

- **1.**PERFORM ACTIVE TEST
- 1. Turn ignition switch ON (READY).
- 2. Press OFF switch. (A/C system does not operates.)
- 3. Perform "HVAC TEST" in "ACTIVE TEST" mode with CONSULT-III.
- 4. Select "MODE 7" in "HVAC TEST" active test item.

Complete this inspection within 10 seconds if there is no water in the heater pump.

5. Check that heater pump operates.

MODE 7

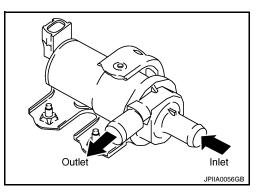
: HEATER PUMP ON

Is the inspection result normal?

YES >> GO TO 4.

- NO >> Check 10A hues (No. 41 located in IPDM E/R), and GO TO 2.
- **2.**CHECK CIRCUIT CONTINUITY BETWEEN IPDM E/R AND HEATER PUMP
- 1. Turn ignition switch OFF.
- 2. Disconnect IPDM E/R connector and heater pump connector.
- Check continuity between IPDM E/R harness connector F10 terminal 48 and heater pump harness connector E83 terminal 1.





INFOID:000000004215375

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INFOID:00000

HEATER PUMP

< COMPONENT DIAGNOSIS >

IPDM	I E/R	Heater	pump	Continuity	Α	A
Connector	Terminal	Connector	Terminal	Continuity		
F10	48	E83	1	Continuity should exist	E	В
Is the inspection		<u>?</u>				
YES >> GO						
· ·	air harness or				C	С
3.CHECK VOL			JMP AND GRO	JUND		
	n switch ON (R		noratoo)		Γ	D
		stem does not o ACTIVE TEST"		NSULT-III.	L	
4. Select "MOI		VAC TEST" activ				
CAUTION:	his increation	within 10 coo	anda if thara i	a na watar in tha haatar n		E
				s no water in the heater p E83 terminal 1 and ground		
	0			5	F	_
MODE 1		: Appro			Г	Γ
MODE 3	5 - 7	: Batter	y voltage			
Is the inspection	<u>n result normal</u>	<u>?</u>			9	G
				l and Installation".		
4		Refer to PCS-14				
4.CHECK AUT					H	
Check heater pu	ump ON/OFF s	ignal in "DATA I	MONITOR". Re	efer to <u>HAC-134, "Reference</u>	<u>e Value"</u> .	
HEATER	R PUMP ON	: HTR V		1	HA	AC
	R PUMP OFF					
Is the inspection						
YES >> GO		<u>-</u>			J	J
		. Refer to VTL-8	. "Removal an	d Installation".		
5.CHECK CAN		TION			k	K
Check CAN con			"Diagnosis De	escription".		
• ECM – IPDM			-			
Is the inspection					L	
			DDITIONAL S	ERVICE WHEN REPLACIN	<u>IG CONTROL UNIT :</u>	
	cial Repair Repair Repair or replace i	malfunctioning p	art(s).		N	M
					Ν	N
					C	С

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POWER SUPPLY AND GROUND CIRCUIT FOR AUTO AMP.

< COMPONENT DIAGNOSIS >

POWER SUPPLY AND GROUND CIRCUIT FOR AUTO AMP.

Description

INFOID:000000004215378

COMPONENT DESCRIPTION

Auto Amp. (Automatic Amplifier)

The auto amp. (1) has a built-in microcomputer which processes information sent from various sensors needed for air conditioner operation. The air mix door motors, mode door motor, intake door motor, blower motor and compressor are then controlled.

The auto amp. is unitized with control mechanisms. Signal from various switches and potentio temperature control (PTC) are directly entered into auto amp.

Power Supply and Ground Circuit for Auto Amp.



Potentio Temperature Control (PTC)

The PTC (1) is built into the auto amp. It can be set at an interval of $1^{\circ}C$ ($2^{\circ}F$) in the $18^{\circ}C$ ($60^{\circ}F$) to $32^{\circ}C$ ($90^{\circ}F$) temperature range by turning temperature control dial. The set temperature is displayed.

Component Function Check

INFOID:000000004215379

1. CONFIRM SYMPTOM BY PERFORMING THE FOLLOWING OPERATIONAL CHECK

- 1. Turn ignition switch ON (READY).
- 2. Press AUTO switch and A/C switch.
- 3. Each switch indicator will turn ON. Confirm that Discharge air and blower speed will depend on ambient, in-vehicle and set temperatures.

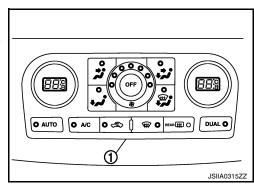
Is the inspection result normal?

YES >> END.

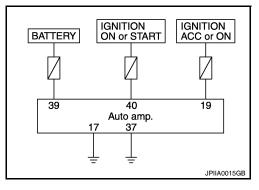
NO >> Go to Diagnosis Procedure. Refer to HAC-86, "Diagnosis Procedure".

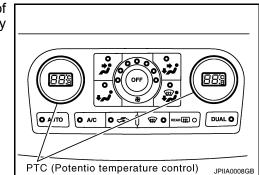
Diagnosis Procedure

1.CHECK POWER SUPPLY CIRCUIT FOR AUTO AMP.



[AUTOMATIC AIR CONDITIONER]





POWER SUPPLY AND GROUND CIRCUIT FOR AUTO AMP. [AUTOMATIC AIR CONDITIONER]

< COMPONENT DIAGNOSIS >

Disconnect auto amp. connector. 1.

2. Check voltage between auto amp. harness connector M37 terminals 19, 39 and 40 and ground.

M37 19 Ground Approx. 0 V Battery voltage Battery voltage 39 39 Approx. 0 V Battery voltage Battery voltage Approx. 0 V Approx. 0 V Approx. 0 V Battery voltage KES >> GO TO 3. Approx. 0 V Approx. 0 V Battery voltage VCS >> GO TO 3. V >> Continuity Battery voltage Approx. 0 V Approx. 0 V Approx. 0 V Battery voltage CES >> GO TO 3. V >> V Battery voltage .CHECK FUSE - - - - heck 10A fuses [Nos. 3, 6 and 19, located in the fuse block (J/B)]. Refer to PG-64. "Terminal Arrangement the inspection result normal? - (FS >> Check harness for open circuit. Repair or replace if necessary. - - VO >> Check harness for short circuit and replace fuse. - - .CHECK GROUND CIRCUIT FOR AUTO AMP. - - - Turn ignition switch OFF. - Continuity - Connector Terminal - Continuity - M37 17 Ground	(+)		(-)	l	Ignition switch position			
Connector Terminal Image: Connector Terminal Image: Connector Battery voltage	Auto	amp.		OFF	400	ON		
M37 19 Ground Approx. 0 V Battery voltage Battery voltage 39 39 Approx. 0 V Battery voltage Battery voltage Approx. 0 V Approx. 0 V Approx. 0 V Battery voltage YES >> GO TO 3. Approx. 0 V Approx. 0 V Battery voltage YES >> GO TO 3. Approx. 0 V Approx. 0 V Battery voltage .CHECK FUSE	Connector	Terminal	—	OFF	ACC	ON		
Approx. 0 V Approx. 0 V Battery voltage Approx. 0 V Approx. 0 V Battery voltage (ES >> GO TO 3. NO >> GO TO 2. . . CHECK FUSE heck 10A fuses [Nos. 3, 6 and 19, located in the fuse block (J/B)]. Refer to PG-64. "Terminal Arrangement the inspection result normal? (ES >> Check harness for open circuit. Repair or replace if necessary. NO >> Check harness for short circuit and replace fuse. . . CHECK GROUND CIRCUIT FOR AUTO AMP. Turn ignition switch OFF. Continuity between auto amp. harness connector M37 terminal 17, 37 and ground. Auto amp. Continuity Margin do continuity should exist Margelace auto amp. Refer to VTL-8, "Removal and Installa		39		Battery voltage	Battery voltage	Battery voltage		
the inspection result normal? (FS) >> GO TO 3. NO >> GO TO 2. .CHECK FUSE heck 10A fuses [Nos. 3, 6 and 19, located in the fuse block (J/B)]. Refer to PG-64, "Terminal Arrangement the inspection result normal? (FS) >> Check harness for open circuit. Repair or replace if necessary. NO >> Check harness for open circuit and replace fuse. .CHECK GROUND CIRCUIT FOR AUTO AMP. Turn ignition switch OFF. Check continuity between auto amp. harness connector M37 terminal 17, 37 and ground. Auto amp.	M37	19	Ground	Approx. 0 V	Battery voltage	Battery voltage		
YES >> GO TO 3. NO >> GO TO 2. .CHECK FUSE heck 10A fuses [Nos. 3, 6 and 19, located in the fuse block (J/B)]. Refer to PG-64. "Terminal Arrangements" the inspection result normal? YES >> Check harness for open circuit. Repair or replace if necessary. NO >> Check harness for short circuit and replace fuse. .CHECK GROUND CIRCUIT FOR AUTO AMP. .Turn ignition switch OFF. .Check continuity between auto amp. harness connector M37 terminal 17, 37 and ground. Auto amp. Connector Terminal M37 17 Ground Continuity should exist .the inspection result normal? YES >> Replace auto amp. Refer to <u>VTL-8, "Removal and Installation"</u> .		39		Approx. 0 V	Approx. 0 V	Battery voltage		
Auto amp.ContinuityConnectorTerminalM3717GroundContinuity should exist37GroundContinuity should existthe inspection result normal?(ES >> Replace auto amp. Refer to VTL-8, "Removal and Installation".			9, located in the fuse bl	ock (J/B)]. Refer to [PG-64, "Termina	Arrangemen		
Connector Terminal Continuity M37 17 Ground Continuity should exist 37 Ground Continuity should exist the inspection result normal? YES >> Replace auto amp. Refer to VTL-8, "Removal and Installation".	YES >> Ch NO >> Ch CHECK GR	eck harness for op eck harness for sho OUND CIRCUIT Fo n switch OFF.	ort circuit and replace for OR AUTO AMP.	use.	, 37 and ground.			
M37 Ground Continuity should exist s the inspection result normal? YES >> Replace auto amp. Refer to <u>VTL-8, "Removal and Installation"</u> .	YES >> Ch NO >> Ch CHECK GR . Turn ignitio	eck harness for op eck harness for sho OUND CIRCUIT Fo n switch OFF. inuity between aut	ort circuit and replace for OR AUTO AMP.	use. otor M37 terminal 17				
YES >> Replace auto amp. Refer to <u>VTL-8, "Removal and Installation"</u> .	YES >> Ch NO >> Ch CHECK GR . Turn ignitio . Check cont	eck harness for op eck harness for sho OUND CIRCUIT FO n switch OFF. inuity between aut	ort circuit and replace for OR AUTO AMP.	use. otor M37 terminal 17				
	YES >> Ch NO >> Ch CHECK GR Turn ignitio Check cont Auto Connector	eck harness for op eck harness for she OUND CIRCUIT FO n switch OFF. inuity between aut amp. Terminal 17	ort circuit and replace for OR AUTO AMP. o amp. harness connect	use. etor M37 terminal 17 Continu	lity			
	YES >> Ch NO >> Ch CHECK GR Turn ignitio Check cont Auto Connector M37	eck harness for op eck harness for she OUND CIRCUIT FO n switch OFF. inuity between aut amp. Terminal 17 37	ort circuit and replace for OR AUTO AMP. o amp. harness connect	use. etor M37 terminal 17 Continu	lity			

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< COMPONENT DIAGNOSIS >

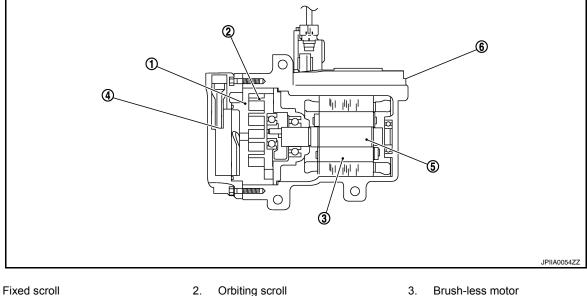
ELECTRIC COMPRESSOR

Description

COMPONENT DESCRIPTION

Electric Compressor

- The Air Conditioning (A/C) inverter is integrated with the compressor.
 - Discharge port 1.
 - 2. Suction port
- · The electric motor is actuated by 3-phase alternating current supplied by the A/C inverter. As a result, the air conditioning control system is actuated without depending on the operation of the engine, thus realizing a comfortable air conditioning system and low fuel consumption.
- Due to the use of an electric compressor, the compressor speed can be controlled at the required speed calculated by the auto amp. Thus, the cooling and dehumidification performance and power consumption have been optimized.
- · Low-moisture permeation hoses are used for the suction and discharge hoses at the compressor in order to minimize the entry of moisture into the refrigeration cycle.
- · For details on the electric compressor control effected by the auto amp.

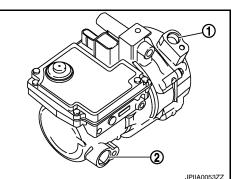


- Fixed scroll 1. Oil separator 4
- 5. Motor shaft

Brush-less motor 3 A/C inverter

6.

- The electric compressor consists of a spirally wound fixed scroll and orbiting scroll that form a pair, a brushless motor, an oil separator, a motor shaft and A/C inverter.
- The fixed scroll is integrated with the housing. Because the rotation of the shaft causes the orbiting scroll to revolve while maintaining the same posture, the volume of the space that is partitioned by both scrolls varies to perform the suction, compression, and the discharge of the refrigerant gas.
- · Locating the suction port directly above the scrolls enables direct suction, thus realizing improved suction efficiency.
- Containing a built-in oil separator, this compressor is able to separate the compressor oil that is intermixed with the refrigerant and circulates in the refrigeration cycle, thus realizing a reduction in the oil circulation rate.
- This inverter converts the HV battery's nominal voltage of DC 244.8 V into AC and supplies power to operate the compressor.



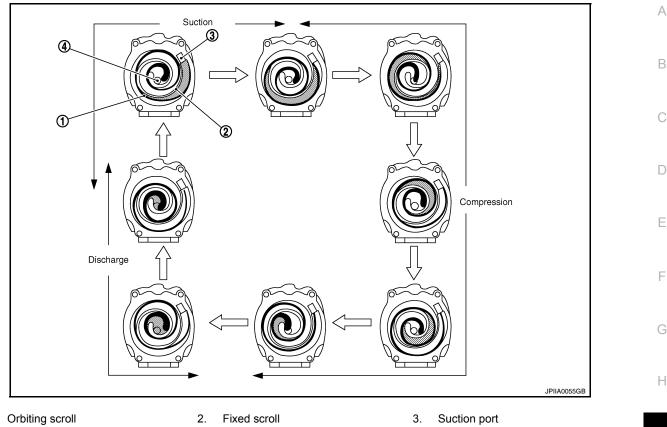
INFOID:000000004215381

ELECTRIC COMPRESSOR

< COMPONENT DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

Operation



1. Discharge port 4.

HAC

Suction

As the capacity of the compression chamber, which is created between the orbiting scroll and the fixed scroll, increases in accordance with the revolution of the orbiting scroll, refrigerant gas is drawn in from the intake port.

Compression

Κ From the state at which the suction process has been completed, as the revolution of the orbiting scroll advances further, the capacity of the compression chamber decreases gradually. Consequently, the refrigerant gas that has been drawn in becomes compressed gradually and is sent to the center of the fixed scroll. The compression of the refrigerant gas is completed when the orbiting scroll completes approximately 2 revolu-L tions.

Discharge

Μ When the compression of the refrigerant gas is completed and the refrigerant pressure becomes high, the refrigerant gas discharges through the discharge port located in the center of the fixed scroll by pushing the discharge valve.

Component Function Check

Ν INFOID:000000004215382

1.CONFIRM SYMPTOM BY PERFORMING THE FOLLOWING OPERATIONAL CHECK

1. Turn ignition switch ON (READY).

- Press AUTO switch and A/C switch. 2.
- 3. Each switch indicator will turn ON. Confirm that the electric compressor operate. (Discharge air and Ρ blower speed will depend on ambient, in-vehicle and set temperatures.)

Does the electric compressor operate?

YES >> END.

NO >> Go to Diagnosis Procedure. Refer to HAC-90, "Diagnosis Procedure".

ELECTRIC COMPRESSOR

< COMPONENT DIAGNOSIS >

Diagnosis Procedure

[AUTOMATIC AIR CONDITIONER]

INFOID:000000004215383

INFOID:000000004215384

1.CHECK DTC

Check DTC.

Is DTC detected?

YES >> Check according to <u>HAC-148, "DTC Index"</u>.

NO >> END.

2.CHECK REFRIGERANT PRESSURE SENSOR

1. Turn ignition switch ON (READY).

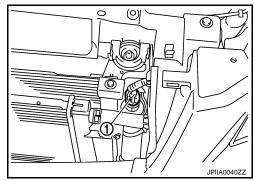
2. Check voltage of refrigerant pressure sensor in "DATA MONITOR". Refer to <u>HAC-91, "Reference Value"</u>. Is the inspection result normal?

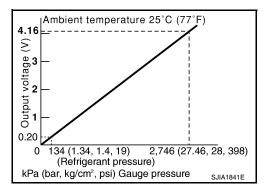
- YES >> Replace ECM. Refer to <u>EC-14</u>. "ADDITIONAL SERVICE WHEN REPLACING CONTROL UNIT : <u>Special Repair Requirement"</u>.
- NO >> Refer to <u>EC-402</u>, "Diagnosis Procedure".

Component Inspection

REFRIGERANT PRESSURE SENSOR

The refrigerant pressure sensor (1) is attached to the liquid tank. Make sure that the A/C refrigerant pressure and the sensor output voltage are within the specified range as shown in the A/C operating condition figure. Refer to EC-402, "Description".





< ECU DIAGNOSIS >

ECU DIAGNOSIS

ECM

Reference Value

INFOID:000000004215385

С

А

В

- VALUES ON THE DIAGNOSIS TOOL **NOTE**:
- Specification data are reference values.
- Specification data are output/input values which are detected or supplied by the ECM at the connector. * Specification data may not be directly related to their components signals/values/operations.
 - i.e. Adjust ignition timing with a timing light before monitoring IGN TIMING, because the monitor may show the specification data in spite of the ignition timing not being adjusted to the specification data. this IGN TIM-ING monitors the data calculated by the ECM according to the signals input from the camshaft position sensor and other ignition timing related sensors.
- If necessary, activate "INSPECTION MODE 1" (HBC-104).

Monitor Item	C	Values/Status		
ENG SPEED	SeeEC-11, "BASIC INSPECTION : S	1	Г	
MAS A/F SE-B1	See EC-106, "Diagnosis Procedure"			
B/FUEL SCHDL	See EC-106, "Diagnosis Procedure"			G
A/F ALPHA-B1	See EC-106, "Diagnosis Procedure"			
COOLAN TEMP/S	Engine: After warming up		More than 70°C (158°F)	
A/F SEN1 (B1)	Engine: After warming up	Maintaining engine speed at 2,500 rpm	Fluctuates around 2.2 V	H
HO2S2 (B1)	 Revving engine from idle up to 2,50 are met. Engine: After warming up Driving for 3 minutes at a speed o (Keep the vehicle speed as steady) 		0 - 0.3V ←→ Approx. 0.6 - 1.0V	HAC
HO2S3 (B1)	 Engine running after the following Engine: After warming up Driving for 3 minutes at a speed o (Keep the vehicle speed as steady) 	f 80 km/h (50 MPH) or more	0 - 1.0V	J
HO2S2 MNTR (B1)	 Revving engine from idle up to 2,50 are met. Engine: After warming up Driving for 3 minutes at a speed o (Keep the vehicle speed as steady) 	LEAN ←→ RICH	K	
VHCL SPEED SE	Turn drive wheels and compare C dication.	ONSULT-III value with the speedometer in-	Almost the same speed as speedometer indication	M
BATTERY VOLT	Ignition switch: ON (Engine stopped)	ed)	11 – 14V	
TP SEN 1-B1	Ignition switch: ON	Accelerator pedal: Fully released	More than 0.36V	-
IP SEN I-DI	Selector lever: D	Accelerator pedal: Fully depressed	Less than 4.75V	Ν
TP SEN 2-B1*	Ignition switch: ON	Accelerator pedal: Fully released	More than 0.36V	
IF SEN 2-DI	Selector lever: D Accelerator pedal: Fully depressed		Less than 4.75V	0
FUEL T/TMP SE	Ignition switch: ON	Indicates fuel tank tempera- ture	0	
INT/A TEMP SE	Ignition switch: ON	Indicates intake air tempera- ture	Ρ	
EVAP SYS PRES	Ignition switch: ON	Approx. 1.8 – 4.8V	-	
FUEL LEVEL SE	Ignition switch: ON	Depending on fuel level of fuel tank	-	
START SIGNAL	 INSPECTION MODE Ignition switch: ON → ON (READ) 	Y)	$OFF \to ON \to OFF$	

ECM

< ECU DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

Monitor Item	C	Values/Status	
CLSD THL POS	Ignition switch: ON (READY)	ON	
CESD THE FOS	· Ignition switch. ON (NEADT)	OFF	
		Air conditioner switch: OFF	OFF
AIR COND SIG	Ignition switch: ON (READY)	Air conditioner switch: ON (Compressor operates.)	ON
P/N POSI SW	a Ignition switch: ON	Selector lever: P or N	ON
P/IN POSI 300	Ignition switch: ON	Selector lever: Except above	OFF
PW/ST SIGNAL	Ignition switch: ON		OFF
		Rear window defogger switch: ON and/or Lighting switch: 2nd position	ON
LOAD SIGNAL	Ignition switch: ON	Rear window defogger switch and lighting switch: OFF	OFF
IGNITION SW	• Ignition switch: $ON \rightarrow OFF \rightarrow ON$	L	$ON \rightarrow OFF \rightarrow ON$
		Heater fan switch: ON	ON
HEATER FAN SW	Ignition switch: ON (READY)	Heater fan switch: OFF	OFF
		Brake pedal: Fully released	OFF
BRAKE SW	Ignition switch: ON	Brake pedal: Slightly depressed	ON
	Engine: After warming up	Idle	2.0 – 3.0 msec
INJ PULSE-B1	Selector lever: PNo load	2,500 rpm	1.9 – 2.9 msec
IGN TIMING	Engine: After warming upSelector lever: N	Idle	11° – 21° BTDC
	Engine: After warming up	Idle	10% – 35%
CAL/LD VALUE	Selector lever: PNo load	2,500 rpm	10% – 35%
	Engine: After warming up	Idle	1.0 – 5.0 g·m/s
MASS AIRFLOW	Selector lever: PNo load	2,500 rpm	4.0 – 12.0 g·m/s
	Engine: After warming up	Vehicle speed: 0 km/h (0 MPH)	0%
PURG VOL C/V	150 seconds or more after turning ignition switch ON (READY)	Vehicle speed: 70 km/h (43 MPH) or more (Accelerator pedal: Depressed)	20% – 90%
INT/V TIM (B1)	 Engine: After warming up Selector lever: P No load 	ldle	Approx. 20° – 30°CA
INT/V SOL (B1)	 Engine: After warming up Selector lever: P No load 	ldle	Approx. 50% – 60%
FUEL PUMP RLY	 For 1 seconds after turning ignition Engine running or cranking 	ON	
	Except above	OFF	
VENT CONT/V	Ignition switch: ON	OFF	
THRTL RELAY	Ignition switch: ON		ON
HO2S2 HTR (B1)	 Engine speed: Below 3,600 rpm a Engine: Running after warming up Driving for 3 minutes at a speed o (Keep the vehicle speed as stead) 	ON	
	• Engine speed: Above 3,600 rpm		OFF

ECM

< ECU DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

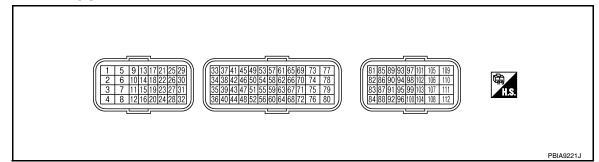
Monitor Item	C	Values/Status	
HO2S3 HTR (B1)	 Engine speed: Below 3,600 rpm a Engine: Running after warming up Driving for 3 minutes at a speed o (Keep the vehicle speed as stead) 	f 80 km/h (50 MPH) or more	ON
	Engine speed: Above 3,600 rpm		OFF
VEHICLE SPEED	Turn drive wheels and compare C dication.	ONSULT-III value with the speedometer in-	Almost the same speed as the speedometer indication
IDL A/V LEARN	Engine: running	Idle air volume learning has not been per- formed yet.	YET
		Idle air volume learning has already been performed successfully.	CMPLT
TRVL AFTER MIL	Ignition switch: ON	Vehicle has traveled after MIL has turned ON.	0 – 65,535 km (0 – 40,723 miles)
A/F S1 HTR (B1)	Engine: After warming up, idle the (More than 140 seconds after star		4 – 100%
AC PRESS SEN	Engine: IdleBoth A/C switch and blower fan switch	witch: ON (Compressor operates)	1.0 – 4.0V
VHCL SPEED SE	Turn drive wheels and compare C dication.	ONSULT-III value with the speedometer in-	Almost the same speed as the speedometer indication
SET VHCL SPD	Engine: Running	ASCD: Operating	The preset vehicle speed is displayed
MAIN SW	· Japition switch: ON	MAIN switch: Pressed	ON
	Ignition switch: ON	MAIN switch: Released	OFF
	 Ignition quitch: ON 	CANCEL switch: Pressed	ON
CANCEL SW	Ignition switch: ON CANCEL switch: Released		OFF
RESUME/ACC SW	- Ignitian quitch: ON	RESUME/ACCELERATE switch: Pressed	ON
RESUME/ACC SW	Ignition switch: ON	RESUME/ACCELERATE switch: Re- leased	OFF
SET SW	Ignition switch: ON	SET/COAST switch: Pressed	ON
3ET 3W		SET/COAST switch: Released	OFF
BRAKE SW1		Brake pedal: Fully released	ON
(ASCD brake switch)	Ignition switch: ON	Brake pedal: Slightly depressed	OFF
BRAKE SW2		Brake pedal: Fully released	OFF
(Stop lamp switch)	Ignition switch: ON	Brake pedal: Slightly depressed	ON
VHCL SPD CUT	Ignition switch: ON	•	NON
LO SPEED CUT	Ignition switch: ON	NON	
AT OD MONITOR	Ignition switch: ON	OFF	
AT OD CANCEL	Ignition switch: ON	OFF	
CRUISE LAMP	Ignition switch: ON	MAIN switch: Pressed at the 1st time	
SET LAMP	Ignition switch: ON	OFF	
A/F ADJ B1	Engine: running	-0.330 – 0.330	
FAN DUTY	Engine: Running	0 – 100%	
ACCEL PEDAL POSI	Ignition switch: ON	Depending on accelerator pedal position	
ENG POWER RQST	Ignition switch: ON (READY)	Depending on signals from Hybrid vehicle control ECU	
ENG SPEED RQST	Ignition switch: ON (READY)	Depending on signals from Hybrid vehicle control ECU	

< ECU DIA	AGNOSIS >
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Monitor Item	Condition	Values/Status
CATALYST TEMP- B1	Engine: Running after warming up	More than 360°C (680°F)
ENG START RQST	Ignition switch: ON (READY)	Depending on signals from Hybrid vehicle control ECU
ENG IDLE RQST	ENG IDLE RQST Ignition switch: ON (READY)	
ENG F/C RQST	Ignition switch: ON (READY)	Depending on signals from Hybrid vehicle control ECU
EVAP LEAK DIAG	Ignition switch: ON	Depending on condition of EVAP leak diagnosis
EVAP DIAG READY	Ignition switch: ON (READY)	Depending on ready condi- tion of EVAP leak diagnosis
ENG START DIAG	Ignition switch: ON (READY)	Depending on condition of engine does not start diagno- sis
ENG ST DIAG RSLT	Ignition switch: ON (READY)	Depending on result of en- gine does not start diagnosis

*: Throttle position sensor 2 signal is converted by ECM internally. Thus, it differs from ECM terminal voltage signal.

TERMINAL LAYOUT



PHYSICAL VALUES

NOTE:

- ECM is located in the engine room left side near inverter with converter assembly.
- Specification data are reference values and are measured between each terminal and ground.
- Pulse signal is measured by CONSULT-III.
- If necessary, activate "INSPECTION MODE 1" (<u>HBC-104</u>).

CAUTION:

Do not use ECM ground terminals when measuring input/output voltage. Doing so may result in damage to the ECMs transistor. Use a ground other than ECM terminals, such as the ground.

Term	inal No.	Wire	Description			Value
+		color	Signal name	Input/ Output	Condition	(Approx.)
2	Ground	G/W	Throttle control motor relay power supply	Input	[Ignition switch: ON]	BATTERY VOLTAGE (11 - 14V)
4	Ground	BR/Y	A/F sensor 1 heater	Output	 [Engine is running] Warm-up condition Idle speed (More than 140 seconds after starting engine) 	2.9 - 8.8V★ 50mSec/div 50mSec/div 50mSec/div 50mSec/div 50mSec/div JMBIA0082GB



< ECU DIAGNOSIS >

Term	inal No.	Wire	Description	-		Value	^
+		color	Signal name	Input/ Output	Condition	(Approx.)	A
5	Ground	L	Throttle control motor (Open)	Output	 [Ignition switch: ON] Selector lever: D Accelerator pedal: Fully depressed 	0 - 14V★ 1mSec/div = 5V/div JMBIA0083GB	B C D
6	Ground	Ρ	Throttle control motor (Close)	Output	[Ignition switch: ON] • Selector lever: D • Accelerator pedal: Fully re- leased	0 - 14V★ 1mSec/div ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓	E
9 10		L/B G/R	Ignition signal No. 3 Ignition signal No. 2		 [Engine is running] Warm-up condition Idle speed NOTE: The pulse cycle changes depending on rpm at idle 	0 - 0.2V 20mSec/div 20mSec/div 20mSec/div	G
11 21	Ground	Y/R G/Y	Ignition signal No. 1 Ignition signal No. 4	Output	[Engine is running]Warm-up conditionEngine speed: 2,500 rpm	0 - 0.3V★ 20mSec/div	J K
12 16	Ground	В	ECM ground	_	[Engine is running] Idle speed 	Body ground	L
13	Ground	R	Heated oxygen sensor 2 heater	Output	 [Engine is running] Engine speed: Below 3,600 rpm after the following conditions are met Engine: after warming up Driving for 3 minutes at a speed of 80 km/h (50 MPH) or more (Keep the vehicle speed as steady as possible during the cruising.) 	10V★ 50mSec/div ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓	M N
				[Ignition switch: ON] • Engine stopped [Engine is running] • Engine speed: Above 3,600 rpm	BATTERY VOLTAGE (11 - 14V)	Ρ	



< ECU DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

Term	inal No.	Wire	Description			Value
+		color	Signal name	Input/ Output	Condition	(Approx.)
14	Ground	B/R	Fuel pump relay	Output	[Ignition switch: ON]For 1 second after turning ignition switch ON[Engine is running]	0 - 1.0V
					[Ignition switch: ON]More than 1 second after turning ignition switch ON	BATTERY VOLTAGE (11 - 14V)
15	Ground	0	Throttle control motor relay	Output	[Ignition switch: $ON \rightarrow OFF$]	0 - 1.0V ↓ BATTERY VOLTAGE (11 - 14V) ↓ 0V
17	Ground	L	Heated oxygen sensor 3 heater	Output	 [Ignition switch: ON] [Engine is running] Engine speed: Below 3,600 rpm after the following conditions are met Engine: after warming up Driving for 3 minutes at a speed of 80 km/h (50 MPH) or more (Keep the vehicle speed as steady as possible during the cruising.) [Engine is running] 	0 - 1.0V 10V★ 50mSec/div 50mSec/div 50mSec/div JMBIA0037GB
					Engine speed: Above 3,600 rpm [Ignition switch: ON]	BATTERY VOLTAGE (11 - 14V)
24	Ground	W/B	ECM relay	Output	[Engine is running][Ignition switch: OFF]A few seconds after turning ignition switch OFF	0 - 1.0V
24	Ground	VV/B	(Self shut-off)	Output	 [Ignition switch: OFF] More than a few seconds after turning ignition switch OFF 	BATTERY VOLTAGE (11 - 14V)
25	Ground	P/I	EVAP canister purge volume	Quitout	[Engine is running] • Idle speed	BATTERY VOLTAGE (11 - 14V)★ 50mSec/div 20V/div JMBIA0087GB
25	Ground	F/L	P/L control solenoid valve	Output -	 [Engine is running] 150 seconds or more after turning ignition switch ON (READY) Vehicle speed: 70 km/h (43MPH) or more Accelerator pedal: Depressed 	BATTERY VOLTAGE (11 - 14V)★ 50mSec/div 50mSec/div 10V/div JMBIA0088gB



< ECU DIAGNOSIS >

Term	inal No.	Wire	Description			Value	^
+		color	Signal name	Input/ Output	Condition	(Approx.)	A
29 30		LG/R R/Y	Fuel injector No. 4 Fuel injector No. 3		 [Engine is running] Warm-up condition Idle speed NOTE: The pulse cycle changes depending on rpm at idle 	BATTERY VOLTAGE (11 - 14V)★ 50mSec/div € 10V/div JMBIA0089GB	B C D
31 32	Ground	R/W R/B	Fuel injector No. 2 Fuel injector No. 1	Output	[Engine is running]Warm-up conditionEngine speed: 2,500 rpm	BATTERY VOLTAGE (11 - 14V)★ 50mSec/div ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓	E F G
33	Ground	LG	Heated oxygen sensor 2	Input	 [Engine is running] Revving engine from idle to 2,500 rpm quickly after the following conditions are met Engine: after warming up Driving for 3 minutes at a speed of 80 km/h (50 MPH) or more (Keep the vehicle speed as steady as possible during the cruising.) 	0 - 1.0V	H
34	Ground	W/L	Heated oxygen sensor 3	Input	 [Engine is running] Engine running after the following conditions are met Engine: after warming up Driving for 3 minutes at a speed of 80 km/h (50 MPH) or more (Keep the vehicle speed as steady as possible during the cruising.) 	0 - 1.0V	K
35	Ground	B/Y	Sensor ground (Heated oxygen sensor 2, Heated oxygen sensor 3)	_	[Engine is running]Warm-up conditionIdle speed	0V	Μ
36	Ground	В	Sensor ground (Throttle position sensor)	_	[Engine is running]Warm-up conditionIdle speed	0V	Ν
37	Ground	W	Throttle position sensor 1	Input	 [Ignition switch: ON] Selector lever: D Accelerator pedal: Fully released [Ignition switch: ON] Selector lever: D Accelerator pedal: Fully depressed 	More than 0.36V Less than 4.75V	O



< ECU DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

Term	inal No.	14/:	Description			Malua
+		Wire color	Signal name	Input/ Output	Condition	Value (Approx.)
38	Ground	R	Throttle position sensor 2	Input	[Ignition switch: ON]Selector lever: DAccelerator pedal: Fully released	Less than 4.75V
					[Ignition switch: ON]Selector lever: DAccelerator pedal: Fully depressed	More than 0.36V
39	Ground	R	Refrigerant pressure sensor	Input	 [Engine is running] Warm-up condition Both A/C switch and blower fan motor switch: ON (Com- pressor operates) 	1.0 - 4.0V
40	Ground	G	Sensor ground (Refrigerant pressure sen- sor)	_	[Engine is running]Warm-up conditionIdle speed	0V
45	Ground	B/W	A/F sensor 1 (bank 1)	Input	[Ignition switch: ON]	2.2V
46	Ground	Y	Engine coolant temperature sensor	Input	[Engine is running]	0 - 4.8V Output voltage varies with engine coolant temperature.
47	Ground	В	Sensor power supply (Throttle position sensor)		[Ignition switch: ON]	5V
49	Ground	L	A/F sensor 1	Input	[Engine is running]Warm-up conditionEngine speed: 2,500 rpm	1.8V Output voltage varies with air fuel ratio.
50	Ground	L/Y	Intake air temperature sen- sor	Input	[Engine is running]	0 - 4.8V Output voltage varies with intake air temperature.
52	Ground	LG	Sensor ground (Engine coolant temperature sensor)	_	[Engine is running]Warm-up conditionIdle speed	0V
56	Ground	G/B	Sensor ground (Mass air flow sensor, Intake air temperature sensor)	_	[Engine is running]Warm-up conditionIdle speed	0V
58	Ground	0	Mass air flow sensor	Input	[Engine is running]Warm-up conditionSelector lever: NIdle speed	0.9 - 1.2V
50	Ground	0		input	[Engine is running]Warm-up conditionSelector lever: PEngine speed: 2,500 rpm	1.5 - 1.8V
59	Ground	G/W	Sensor power supply [Camshaft position sensor (PHASE)]		[Ignition switch: ON]	5V
60	Ground	Y/B	Sensor ground [Crankshaft position sensor (POS)]		[Engine is running]Warm-up conditionIdle speed	0V
61	Ground	W	Knock sensor	Input	[Engine is running] • Idle speed	2.5V
64	Ground	B/R	Sensor ground [Camshaft position sensor (PHASE)]		[Engine is running]Warm-up conditionIdle speed	0V



< ECU DIAGNOSIS >

Term	Terminal No.		Description			Value	^
+		Wire color	Signal name	Input/ Output	Condition	(Approx.)	А
			Crankshaft position sensor		 [Engine is running] Warm-up condition Idle speed NOTE: The pulse cycle changes depending on rpm at idle 	1.0 - 6.0★ 1mSec/div	B C D
65	Ground	W	(POS)	Input	[Engine is running] • Engine speed: 2,500 rpm	1.0 - 6.0★ 1mSec/div 1mSec/div 2V/div JMBIA0092GB	E
67	Ground		Sensor ground (Knock sensor)		[Engine is running]Warm-up conditionIdle speed	0V	G
			Camshaft position sensor		 [Engine is running] Warm-up condition Idle speed NOTE: The pulse cycle changes depending on rpm at idle 	1.0 - 6.0★ 10mSec/div	H HAC
69	Ground	W/R	(PHASE)	Input	[Engine is running] • Engine speed is 2,500 rpm	1.0 - 6.0★ 10mSec/div 	J K L
72	Ground	LG/B	Sensor power supply (Refrigerant pressure sen- sor)	_	[Ignition switch: ON]	5V	Μ
73	Ground	BR	CAN communication line	Input/ Output	_	_	b. 1
74	Ground	Y	CAN communication line	Input/ Output	_	-	N
76	Ground	R/G	Sensor power supply [Crankshaft position sensor (POS)]	_	[Ignition switch: ON]	5V	0
77	Ground	W/L	Power supply for ECM (Back-up)	Input	[Ignition switch: OFF]	BATTERY VOLTAGE (11 - 14V)	Ρ



< ECU DIAGNOSIS >

Term	inal No.	Wire	Description			Value
+		color	Signal name	Input/ Output	Condition	(Approx.)
78	Ground	R/L	Intake valve timing control solenoid valve	Output	[Engine is running]Warm-up conditionIdle speed	7 - 10V★ 2mSec/div
					[Ignition switch: ON] • ASCD steering switch: OFF	4V
					[Ignition switch: ON] • MAIN switch: Pressed	0V
85	Ground	G/Y	ASCD steering switch	Input	[Ignition switch: ON] CANCEL switch: Pressed	1V
					[Ignition switch: ON]RESUME/ACCELERATE switch: Pressed	3V
					[Ignition switch: ON] • SET/COAST switch: Pressed	2V
86	Ground	LG	EVAP control system pres- sure sensor	Input	[Ignition switch: ON]	1.8 - 4.8V
88	Ground	W	Data link connector	Input/ Output	_	_
91	Ground	BR/L	Sensor power supply (EVAP control system pres- sure sensor)	_	[Ignition switch: ON]	5V
92	Ground	R	Sensor ground (ASCD steering switch)		[Engine is running]Warm-up conditionIdle speed	0V
					[Ignition switch: OFF]	0V
93	Ground	L/Y	Ignition switch	Input	[Ignition switch: ON]	BATTERY VOLTAGE (11 - 14V)
95	Ground	R/Y	Fuel tank temperature sen- sor	Input	[Engine is running]	0 - 4.8V Output voltage varies with fuel tank temperature.
96	Ground	V	Sensor ground (EVAP control system pres- sure sensor)	_	[Engine is running]Warm-up conditionIdle speed	0V
97	Ground	Ρ	CAN communication line	Input/ Output	_	_
98	Ground	L	CAN communication line	Input/ Output	_	_
99	Ground	Ρ	Engine speed signal output	Output	 [Engine is running] Warm-up condition Idle speed NOTE: The pulse cycle changes depending on rpm at idle 	0 - 14V★ 2mSec/div 5V/div JMCIA0009GB



< ECU DIAGNOSIS >

Term	inal No.	Wire	Description			Value	٨
+		color	Signal name	Input/ Output	Condition	(Approx.)	A
103	Ground	L	Engine TDC signal output	Output	 [Engine is running] Warm-up condition Idle speed NOTE: The pulse cycle changes depending on rpm at idle 	0 - 14V★ 50mSec/div € 50mSec/div 5V/div JMCIA0008GB	B C D
104	Ground	B/W	Sensor ground (Fuel tank temperature sen- sor)	_	[Engine is running]Warm-up conditionIdle speed	0V	E
105	Ground	R/G	Power supply for ECM	Input	[Ignition switch: ON]	BATTERY VOLTAGE (11 - 14V)	
					[Ignition switch: OFF] • Brake pedal: Fully released	0V	F
106	Ground	SB	Stop lamp switch	Input	[Ignition switch: OFF]Brake pedal: Slightly depressed	BATTERY VOLTAGE (11 - 14V)	G
107 108	Ground	B B	ECM ground	_	[Engine is running] Idle speed 	Body ground	
109	Ground	LG	EVAP canister vent control valve	Output	[Ignition switch: ON]	BATTERY VOLTAGE (11 - 14V)	Н
110	Ground	G/B	ASCD brake switch	Input	[Ignition switch: ON]Brake pedal: Slightly depressed	0V	HAC
					[Ignition switch: ON] Brake pedal: Fully released 	BATTERY VOLTAGE (11 - 14V)	J
111 112	Ground	B B	ECM ground		[Engine is running] • Idle speed	Body ground	

★: Average voltage for pulse signal (Actual pulse signal can be confirmed by oscilloscope.)

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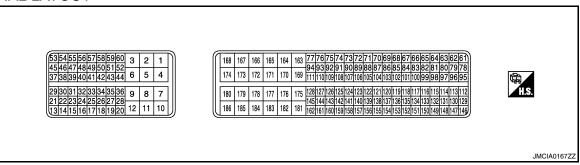
< ECU DIAGNOSIS >

HV ECU

Reference Value

INFOID:000000004215386





PHYSICAL VALUES

NOTE:

- The hybrid vehicle control ECU is located behind the passenger side instrument lower panel. For this inspection, remove passenger side instrument lower panel.
- Specification data are reference values and are measured between each terminal and ground.
- Pulse signal is measured by CONSULT-III.

CAUTION:

Do not use the hybrid vehicle control ECU ground terminals when measuring input/output voltage. Doing so may result in damage to the hybrid vehicle control ECUs transistor. Use a ground other than the hybrid vehicle control ECU terminals, such as the ground.

Term	inal No.	Wire	Description			Value
+	-	color	Signal name	Input/ Output	Condition	(Approx.)
10	Ground	В	hybrid vehicle control ECU ground	_	[Ignition switch: READY]	0V
11	Ground	В	hybrid vehicle control ECU ground	_	[Ignition switch: READY]	0V
12	Ground	В	hybrid vehicle control ECU ground	_	[Ignition switch: READY]	0V
13	Ground	L/R	Generator temperature sensor ground	_	[Ignition switch: READY]	0V
14	Ground	d G/R	Generator temperature	Input	[Ignition switch: ON] • Ambient temperature: 25°C (77°F)	3.4 - 4.9V
14	Ground	G/K	sensor	mput	[Ignition switch: ON] • Ambient temperature: 60°C (140°F)	2.2 - 3.3V
15	Ground	LG/R	Motor temperature sen- sor ground	_	[Ignition switch: READY]	0V
16	Ground	BR/R	Motor temperature sen-	Input	[Ignition switch: ON] • Ambient temperature: 25°C (77°F)	3.4 - 4.9V
10	Ground		sor	Input	 [Ignition switch: ON] Ambient temperature: 60°C (140°F) 	2.2 - 3.3V
20	Ground	W	Power supply for hybrid vehicle control ECU	Input	[Ignition switch: OFF]	BATTERY VOLTAGE (11 - 14V)

< ECU DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

Term	inal No.	\\/iro	Description			Value	
+	-	Wire color	Signal name	Input/ Output	Condition	Value (Approx.)	
37	Ground	R/B	BCM communication	Output	[Ignition switch: ON] • Shift position: P or N	BATTERY VOLTAGE (11 - 14V)	_
57	Ground	R/D	(PNP switch signal)	Output	[Ignition switch: ON] • Shift position: Except above	0 - 1.5V	_
45	Ground	V	PNP switch	Input	[Ignition switch: ON]Shift position: P	BATTERY VOLTAGE (11 - 14V)	-
45	Ground	v	(P position signal)	Input	[Ignition switch: ON] • Shift position: Except above	0 - 1.5V	-
46	Cround	V/P	PNP switch	Innut	[Ignition switch: ON]Shift position: R	BATTERY VOLTAGE (11 - 14V)	-
46	Ground	Y/B	(R position signal)	Input	[Ignition switch: ON] • Shift position: Except above	0 - 1.5V	-
47	Crowned		PNP switch	In a st	[Ignition switch: ON] • Shift position: N	BATTERY VOLTAGE (11 - 14V)	_
47	Ground	G/B	(N position signal)	Input	[Ignition switch: ON] • Shift position: Except above	0 - 1.5V	-
10			PNP switch		[Ignition switch: ON] Shift position: D 	BATTERY VOLTAGE (11 - 14V)	-
48	Ground	L/B	(D position signal)	Input	[Ignition switch: ON] • Shift position: Except above	0 - 1.5V	-
					[Ignition switch: ON] Shift position: B 	BATTERY VOLTAGE (11 - 14V)	-
49	Ground	LG/B	PNP switch (B position signal)	Input	[Ignition switch: ON] • Engine stopped • Shift position: Except above	0 - 1.5V	
50	Cround	GR/B	PNP switch	Innut	[Ignition switch: ON] • Shift position: R	BATTERY VOLTAGE (11 - 14V)	-
50	Ground	GR/B	(RV position signal)	Input	[Ignition switch: ON] • Shift position: Except above	0 - 1.5V	-
			PNP switch		[Ignition switch: ON]Shift position: D or B	BATTERY VOLTAGE (11 - 14V)	-
51	Ground	P/B	(FD position signal)	Input	[Ignition switch: ON] • Engine stopped • Shift position: Except above	0 - 1.5V	_
52	Ground	PNP switch	Input	[Ignition switch: ON] • Shift position: P, R, N, D or B	BATTERY VOLTAGE (11 - 14V)	_	
52	Ground	W/R	(MJ position signal)	input	[Ignition switch: ON] • Shift position: Except above	0 - 1.5V	

0

Ρ



< ECU DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

Term	Terminal No.		Description			
+	_	Wire color	Signal name	Input/ Output	Condition	Value (Approx.)
50			Compressor inverter		[Ignition switch: READY] • A/C system: Not operating	100mSec/div 100mSec/div 5V/div JMCIA0001GB The wave form will vary depend- ing on the content of the digital communication (digital signal).
53	Ground	R	communication		[Ignition switch: READY] • A/C system: Operating	100mSec/div 100mSec/div 5V/div JMCIA0002GB The wave form will vary depend- ing on the content of the digital communication (digital signal).
54	Ground	Y	Compressor inverter		[Ignition switch: READY] • A/C system: Not operating	100mSec/div 100mSec/div JMCIA0001GB 5V/div JMCIA0001GB The wave form will vary depend- ing on the content of the digital communication (digital signal).
	Ground		communication		[Ignition switch: READY] • A/C system: Operating	100mSec/div 100mSec/div 5V/div JMCIA0002GB The wave form will vary depend- ing on the content of the digital communication (digital signal).
55	Ground	L	Compressor inverter communication		[Ignition switch: READY]	20mSec/div 20mSec/div JMCIA0005GB 5V/div JMCIA0005GB The wave form will vary depend- ing on the content of the digital communication (digital signal).



< ECU DIAGNOSIS >

Term	inal No.	14/:	Description			Value	
+	-	Wire color	Signal name	Input/ Output	Condition	Value (Approx.)	A
56	Ground	W	Compressor inverter communication		[Ignition switch: READY]	100mSec/div 100mSec/div 5V/div JMCIA0006GB The wave form will vary depend- ing on the content of the digital communication (digital signal).	B C D
60	Ground	Р	Power supply for PNP switch	_	[Ignition switch: ON]	BATTERY VOLTAGE (11 - 14V)	E
77	Ground	L/B	HV battery assembly (SMRP operation signal)	_	[Ignition switch: ON to READY]	500mSec/div	F
82	Ground	G/B	Back up lamp relay	Output	[Ignition switch: ON] • Shift position: R	0 - 1.5V	Н
02	Ground	6,6	Back up lamp leiay	Output	[Ignition switch: ON]Shift position: Except above	BATTERY VOLTAGE (11 - 14V)	HAC
94	Ground	GR/R	MG ECU communication	Input	[Ignition switch: ON] • Service plug grip: Connect	0 - 1.5V	
01	Cround	GIVIT	(Interlock switch signal)	mput	[Ignition switch: ON] • Service plug grip: Disconnect	BATTERY VOLTAGE (11 - 14V)	J
100	Ground	L	ECM (PHASE signal)	Input	 [Engine is running] Idle speed NOTE: The pulse cycle changes depending on rpm at idle. 	50mSec/div 50mSec/div 5V/div 50mSec/div 5	K L M
101	Ground	Ρ	ECM (POS signal)	Input	[Engine is running] • Idle speed	2mSec/div 2mSec/div 5V/div 5V/div 5V/div 5V/div JMCIA0009GB The pulse cycle becomes short- er as the engine speed in- creased.	N O P

< ECU DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

Term	inal No.	14/:	Description			
+	_	Wire color	Signal name	Input/ Output	Condition	Value (Approx.)
102	Ground	L/O	Brake ECU (Vehicle speed signal)	Input	 [Ignition switch: READY] Vehicle speed: 20 km/h (12 MPH) 	2mSec/div 2mSec/div 5V/div 5V/div The higher the vehicle speed, the shorter the cycle.
400		0.0	HV battery assembly	1	[Ignition switch: ON]	0.1 - 0.5V
103	Ground	GR	(DC/DC converter opera- tion signal)	Input	[Ignition switch: READY]	5 - 7V
104	Ground	G/R	HV battery assembly (DC/DC converter opera- tion signal)	Input	[Ignition switch: ON]	100mSec/div 100mSec/div 5V/div JMCIA0011GB The cycle will vary depending on the specified voltage of the hy- brid vehicle converter.
105	Ground	Y/R	HV battery blower fan motor		[Ignition switch: ON] • During ACTIVE TEST	1mSec/div
109	Ground	R	Inverter water pump	_	[Ignition switch: READY]	100mSec/div
112	Ground	0	Sensor power supply (Accelerator pedal posi- tion sensor 2)	_	[Ignition switch: ON]	5V
113	Ground	O/L	Sensor power supply (Accelerator pedal posi- tion sensor 1)	_	[Ignition switch: ON]	5V
118	Ground	G/B	ASCD brake switch	Input	[Ignition switch: OFF] • Brake pedal: Fully released [Ignition switch: OFF]	BATTERY VOLTAGE (11 - 14V) 0 - 1.5V
121	Ground	L/W	MG ECU communication (MG shutdown signal)	Input	Brake pedal: Slightly depressed [Ignition switch: ON] [Ignition switch: READY]	0 - 1.5V
129	Ground	W/L	Sensor ground (Accelerator pedal posi- tion sensor 2)		[Ignition switch: READY]	0V

< ECU DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

Term	Terminal No.		Description			Value	
+	-	Wire color	Signal name	Input/ Output	Condition	Value (Approx.)	
130	Ground	L/G	Sensor ground (Accelerator pedal posi- tion sensor 1)	_	[Ignition switch: READY]	0V	
133	Ground	L/R	HV battery assembly (Battery smart unit com- munication signal)	Input	[Ignition switch: ON]	500µSec/div	
138	Ground	G/O	Air bag diagnosis sensor unit (Air bag activation signal)	Input	[Ignition switch: READY]	1Sec/div	
146	Ground	W	Accelerator pedal posi- tion sensor 2	Input	[Ignition switch: ON] • Engine stopped • Shift position: P • Accelerator pedal: Fully released [Ignition switch: ON] • Engine stopped • Shift position: P • Accelerator pedal: Fully de-	1.0 - 2.2V 3.4 - 5.3V	
147	Ground	L/Y	Accelerator pedal posi- tion sensor 1	Input	pressed [Ignition switch: ON] • Engine stopped • Shift position: P • Accelerator pedal: Fully released [Ignition switch: ON] • Engine stopped Object accidence D	0.4 - 1.4V	
148	Ground	R/G	Stop lamp switch	Input	 Shift position: P Accelerator pedal: Fully depressed [Ignition switch: ON] Brake pedal: Fully released [Ignition switch: ON] 	2.6 - 4.5V 0 - 1.5V BATTERY VOLTAGE	
150	Ground	L/G	HV battery assembly (Battery smart unit com- munication signal)	Input	Brake pedal: Slightly depressed [Ignition switch: ON]	(11 - 14V) 500µSec/div 500µSec/div 2V/div JMCIA0015GB The wave form will vary depend- ing on the content of the digital communication (digital signal).	

< ECU DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

Term	inal No.	Wire	Description			Value
+	-	color	Signal name	Input/ Output	Condition	(Approx.)
163	Ground	В	hybrid vehicle control ECU ground	_	[Ignition switch: READY]	0V
165	Ground	W/G	Power supply for hybrid vehicle control ECU	Input	[Ignition switch: OFF]	BATTERY VOLTAGE (11 - 14V)
166	Ground	BR/Y	IGCT relay	Output	[Ignition switch: ON]	BATTERY VOLTAGE (11 - 14V)
167	Ground	R	BCM communication (Start signal)	Input	[Ignition switch: ON]	BATTERY VOLTAGE (11 - 14V)
168	Ground	R/G	Power supply for hybrid vehicle control ECU	Input	[Ignition switch: ON]	BATTERY VOLTAGE (11 - 14V)
169	Ground	W/B	HV battery assembly (SMRB operation signal)	_	[Ignition switch: ON to READY]	500mSec/div
170	Ground	Ρ	CAN communication line (TOYOTA)	Input/ Output	_	_
171	Ground	L	CAN communication line (TOYOTA)	Input/ Output	_	_
172	Ground	Р	CAN communication line (NISSAN)	Input/ Output	_	_
173	Ground	L	CAN communication line (NISSAN)	Input/ Output	_	_
174	Ground	R/G	Power supply for hybrid vehicle control ECU	Input	[Ignition switch: ON]	BATTERY VOLTAGE (11 - 14V)
175	Ground	Y/B	HV battery assembly (SMRG operation signal)		[Ignition switch: ON to READY]	500mSec/div 500mSe
176	Ground	LG	MG ECU communication		[Ignition switch: READY]	5mSec/div 5mSec/div 1V/div JMCIA0018GB The wave form will vary depend- ing on the content of the digital communication (digital signal).

HV ECU

[AUTOMATIC AIR CONDITIONER]

< ECU DIAGNOSIS >

Term	inal No.	Wire	Description			Value	Δ
+	-	color	Signal name	Input/ Output	Condition	(Approx.)	А
177	Ground	Y/L	MG ECU communication	Input	[Ignition switch: READY]	5mSec/div 5mSec/div 1V/div 1V/div The wave form will vary depend- ing on the content of the digital communication (digital signal).	B C D
178	Ground	L/O	MG ECU communication	Input/ Output	[Ignition switch: READY]	2V	Е
179	Ground	BR	MG ECU communication	Input/ Output	[Ignition switch: READY]	2mSec/div 2mSec/div 1V/div JMCIA0020GB	F
180	Ground	G/W	Ignition switch signal	Input	[Ignition switch: ON]	BATTERY VOLTAGE (11 - 14V)	Н
181	Ground	В	hybrid vehicle control ECU ground		[Ignition switch: READY]	OV	HAC
182	Ground	V	MG ECU communication		[Ignition switch: READY]	5mSec/div	J K L
183	Ground	Y/G	MG ECU communication	Input	[Ignition switch: READY]	5mSec/div	M N O
184	Ground	W/L	MG ECU communication	Input/ Output	[Ignition switch: READY]	3V	Ρ

HV ECU

[AUTOMATIC AIR CONDITIONER]

< ECU DIAGNOSIS >

Term	Terminal No.		Wire			Value	
+	_	color	Signal name	Input/ Output	Condition	(Approx.)	
185	Ground	Y	MG ECU communication	Input/ Output	[Ignition switch: READY]	2mSec/div 2mSec/	023GB
186	Ground	GR/R	HV battery blower fan re-	Input	[Ignition switch: OFF]	BATTERY VOLTAGE (11 - 14V)	
			lay		[Ignition switch: ON]	0V	

< ECU DIAGNOSIS >

BCM (BODY CONTROL MODULE)

Reference Value

VALUES ON THE DIAGNOSIS TOOL

INFOID:000000004215387

Monitor Item	Condition	Value/Status	
	Other than front wiper switch HI	OFF	С
FR WIPER HI	Front wiper switch HI	ON	
	Other than front wiper switch LO	OFF	D
FR WIPER LOW	Front wiper switch LO	ON	_ D
	Front washer switch OFF	OFF	
FR WASHER SW	Front washer switch ON	ON	E
	Other than front wiper switch INT	OFF	
FR WIPER INT	Front wiper switch INT	ON	_
	Front wiper is not in STOP position	OFF	
FR WIPER STOP	Front wiper is in STOP position	ON	
INT VOLUME	Wiper intermittent dial is in a dial position 1 - 7	Wiper intermittent dial position	G
	Other than turn signal switch RH	OFF	
TURN SIGNAL R	Turn signal switch RH	ON	
	Other than turn signal switch LH	OFF	H
TURN SIGNAL L	Turn signal switch LH	ON	
	Other than lighting switch 1ST and 2ND	OFF	HAG
TAIL LAMP SW	Lighting switch 1ST or 2ND	ON	
	Other than lighting switch HI	OFF	
HI BEAM SW	Lighting switch HI	ON	J
HEAD LAMP SW 1	Other than lighting switch 2ND	OFF	
HEAD LAMP SW 1	Lighting switch 2ND	ON	K
HEAD LAMP SW 2	Other than lighting switch 2ND	OFF	
HEAD LAIVIP SVV 2	Lighting switch 2ND	ON	_
	Other than lighting switch PASS	OFF	L
PASSING SW	Lighting switch PASS	ON	_
AUTO LIGHT SW	Other than lighting switch AUTO	OFF	M
AUTO LIGHT SW	Lighting switch AUTO	ON	IVI
	Front fog lamp switch OFF	OFF	_
FR FOG SW	Front fog lamp switch ON	ON	Ν
DOOR SW-DR	Front door LH closed	OFF	_
DOOR SW-DR	Front door LH opened	ON	_
DOOR SW-AS	Front door RH closed	OFF	0
DOOR SW-AS	Front door RH opened	ON	_
	Rear door RH closed	OFF	Р
DOOR SW-RR	Rear door RH opened	ON	
	Rear door LH closed	OFF	_
DOOR SW-RL	Rear door LH opened	ON	
DOOR SW-BK	NOTE: This item is displayed, but cannot be monitored.	OFF	_

А

В

< ECU DIAGNOSIS >

Monitor Item	Condition	Value/Status
CDL LOCK SW	Other than power door lock switch LOCK	OFF
ODE LOOK SW	Door lock/unlock switch LOCK	ON
CDL UNLOCK SW	Other than door lock/unlock switch UNLOCK	OFF
CDL UNLOCK SW	Door lock/unlock switch UNLOCK	door lock switch LOCKOFFswitch LOCKONbock/unlock switch UNLOCKOFFswitch UNLOCKONloor LH key cylinder LOCK positionOFFy cylinder LOCK positionONloor LH key cylinder UNLOCK positionOFFy cylinder UNLOCK positionOFFy cylinder UNLOCK positionOFFayed, but cannot be monitored.OFFtch is not pressedOFFtch is pressedONw defogger switch is pressedONch or fan switch is pressedONcancel switch OFFOFFcancel switch OFFOFFcancel switch OFFOFFcancel switch is transedONon of Intelligent Key is not pressedONon of Intelligent Key is not pressedOFFcuton of Intelligent Key is not pressedOFFPEN button of Intelligent Key is not pressedOFFON <td< td=""></td<>
KEY CYL LK-SW	Other than front door LH key cylinder LOCK position	OFF
KET GTL LK-SW	Front door LH key cylinder LOCK position	ON
	Other than front door LH key cylinder UNLOCK position	OFF
KEY CYL UN-SW	Front door LH key cylinder UNLOCK position	ON
KEY CYL SW-TR	NOTE: This item is displayed, but cannot be monitored.	OFF
	When hazard switch is not pressed	OFF
HAZARD SW	When hazard switch is pressed	ON
REAR DEF SW	When rear window defogger switch is pressed	ON
FAN ON SIG	When AUTO switch or fan switch is pressed	ON
AIR COND SW	When A/C switch is pressed	ON
	Trunk lid opener cancel switch OFF	OFF
TR CANCEL SW	Trunk lid opener cancel switch ON	ON
	Trunk lid opener switch OFF	OFF
TR/BD OPEN SW	While the trunk lid opener switch is turned ON	ON
TRNK/HAT MNTR	Trunk lid closed	OFF
	Trunk lid opened	ON
RKE-LOCK	When LOCK button of Intelligent Key is not pressed	OFF
	When LOCK button of Intelligent Key is pressed	ON
RKE-UNLOCK	When UNLOCK button of Intelligent Key is not pressed	OFF
RKE-UNLOCK	When UNLOCK button of Intelligent Key is pressed	ON
	When TRUNK OPEN button of Intelligent Key is not pressed	OFF
RKE-TR/BD	When TRUNK OPEN button of Intelligent Key is pressed	ON
	When PANIC button of Intelligent Key is not pressed	OFF
RKE-PANIC	When PANIC button of Intelligent Key is pressed	ON
	When UNLOCK button of Intelligent Key is not pressed and held	OFF
RKE-P/W OPEN	When UNLOCK button of Intelligent Key is pressed and held	ON
	When LOCK/UNLOCK button of Intelligent Key is not pressed and held simultaneously	OFF
RKE-MODE CHG	When LOCK/UNLOCK button of Intelligent Key is pressed and held simultaneously	ON
OPTICAL (LIGHT) SEN-	When outside of the vehicle is bright	Close to 5 V
SOR	When outside of the vehicle is dark	Close to 0 V
	When front door LH request switch is not pressed	OFF
REQ SW-DR	When front door LH request switch is pressed	ON
	When front door RH request switch is not pressed	OFF
REQ SW-AS	When front door RH request switch is pressed	ON
	When trunk request switch is not pressed	OFF
REQ SW-BD/TR	When trunk request switch is pressed	ON
	When push-button ignition switch is not pressed	OFF
PUSH SW	When push-button ignition switch is pressed	ON

< ECU DIAGNOSIS >

Monitor Item	Condition	Value/Status	٨
IGN RLY -F/B	Ignition switch OFF or ACC	OFF	А
IGN KET -I /B	Ignition switch ON	ON	
ACC RLY -F/B	Ignition switch OFF	OFF	В
	Ignition switch ACC or ON	ON	
BRAKE SW 1	When the brake pedal is not depressed	ON	
DIVARE SW 1	When the brake pedal is depressed	OFF	С
DETE/CANCL SW	When selector lever is in P position	OFF	
DETE/CANCE SW	When selector lever is in any position other than P	ON	D
SFT PN/N SW	When selector lever is in any position other than P or N	OFF	
SFT FININ SVV	When selector lever is in P or N position	ON	
S/L -LOCK	Electronic steering column lock LOCK status	OFF	E
S/L-LOUK	Electronic steering column lock UNLOCK status	ON	
	Electronic steering column lock UNLOCK status	OFF	E
S/L -UNLOCK	Electronic steering column lock LOCK status	ON	Γ"
	Ignition switch OFF or ACC	OFF	
S/L RELAY-F/B	Ignition switch ON	ON	G
	Front door LH UNLOCK status	OFF	
UNLK SEN-DR	Front door LH LOCK status	ON	
	When push-button ignition switch is not pressed (IPDM E/R sends via CAN)	OFF	Н
PUSH SW -IPDM	When push-button ignition switch is pressed (IPDM E/R sends via CAN)	ON	HA
	Ignition switch OFF or ACC	OFF	
IGN RLY1 F/B	Ignition switch ON	ON	I
	When selector lever is in P position (IPDM E/R sends via CAN)	OFF	0
DETE SW -IPDM	When selector lever is in any position other than P (IPDM E/R sends via CAN)	ON	K
SFT PN -IPDM	When selector lever is in any position other than P or N (IPDM E/R sends via CAN)	OFF	
	When selector lever is in P or N position (IPDM E/R sends via CAN)	ON	L
SFT P -MET	When selector lever is in any position other than P (combination meter sends via CAN)	OFF	
SFIF-MET	When selector lever is in P position (combination meter sends via CAN)	ON	N
SFT N -MET	When selector lever is in any position other than N (combination meter sends via CAN)	OFF	N
	When selector lever is in N position (combination meter sends via CAN)	ON	
	Engine stopped	STOP	0
	While the engine stalls	STALL	
ENGINE STATE	At engine cranking	CRANK	
	Engine running	RUN	Ρ
	Electronic steering column lock LOCK status (IPDM E/R sends via CAN)	OFF	
S/L LOCK-IPDM	Electronic steering column lock UNLOCK status (IPDM E/R sends via CAN)	ON	

< ECU DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

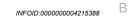
onic steering column lock UNLOCK status (IPDM E/R sends	
N)	OFF
onic steering column lock LOCK status (IPDM E/R sends via	ON
n switch OFF or ACC	OFF
n switch ON	ON
driving	Equivalent to speedometer reading
driving	Equivalent to speedometer reading
door LH LOCK status	LOCK
vith selective UNLOCK operation (5 seconds)	READY
door LH UNLOCK status	UNLK
door RH LOCK status	LOCK
vith selective UNLOCK operation (5 seconds)	READY
door RH UNLOCK status	UNLK
n switch ACC or ON	RESET
n switch OFF	SET
the hybrid system start is prohibited	RESET
the hybrid system start is permitted	SET
: em is displayed, but cannot be monitored.	RESET
Intelligent Key is not inserted into key slot	OFF
Intelligent Key is inserted into key slot	ON
the operation of Intelligent Key	Operation frequency of Intelligent Key
: em is displayed, but cannot be monitored.	Operation frequency of Intelligent Key
n switch ON (only when the signal from the transmitter is re-	Air pressure of front LH tire
n switch ON (only when the signal from the transmitter is re-	Air pressure of front RH tire
n switch ON (only when the signal from the transmitter is re-	Air pressure of rear RH tire
n switch ON (only when the signal from the transmitter is re-	Air pressure of rear LH tire
ID of front LH tire transmitter is registered (refer to <u>WT-6, "ID</u> tration Procedure")	DONE
ID of front LH tire transmitter is not registered (refer to <u>WT-6.</u> egistration Procedure")	YET
ID of front RH tire transmitter is registered (refer to <u>WT-6, "ID</u> tration Procedure")	DONE
ID of front RH tire transmitter is not registered (refer to <u>WT-6</u> , egistration Procedure")	YET
ID of rear RH tire transmitter is registered (refer to <u>WT-6, "ID</u> tration Procedure")	DONE
ID of rear RH tire transmitter is not registered (refer to <u>WT-6.</u> egistration Procedure")	YET
ID of rear LH tire transmitter is registered (refer to <u>WT-6, "ID</u> tration Procedure")	DONE
ID of rear LH tire transmitter is not registered (refer to <u>WT-6</u> , egistration Procedure")	YET
	n switch OFF or ACC n switch ON driving door LH LOCK status ith selective UNLOCK operation (5 seconds) door RH UNLOCK status door RH LOCK status ith selective UNLOCK operation (5 seconds) door RH UNLOCK status n switch ACC or ON n switch ACC or ON n switch OFF the hybrid system start is prohibited the hybrid system start is permitted : erm is displayed, but cannot be monitored. Intelligent Key is not inserted into key slot Intelligent Key is inserted into key slot ith eoperation of Intelligent Key : erm is displayed, but cannot be monitored. Intelligent Key is inserted into key slot in switch ON (only when the signal from the transmitter is re- i) n switch ON (only when the signal from the transmitter is re- i) n switch ON (only when the signal from the transmitter is re- i) D of front LH tire transmitter is not registered (refer to WT-6, "ID ration Procedure") ID of front RH tire transmitter is registered (refer to WT-6, "ID ration Procedure") ID of front RH tire transmitter is not registered (refer to WT-6, "ID ration Procedure") ID of front RH tire transmitter is not registered (refer to WT-6, "ID ration Procedure") ID of rear RH tire transmitter is not registered (refer to WT-6, "ID ration Procedure") ID of rear RH tire transmitter is not registered (refer to WT-6, "ID ration Procedure") ID of rear RH tire transmitter is not registered (refer to WT-6, "ID ration Procedure") ID of rear LH tire transmitter is not registered (refer to WT-6, "ID ration Procedure") ID of rear LH tire transmitter is not registered (refer to WT-6, "ID ration Procedure") ID of rear LH tire transmitter is not registered (refer to WT-6, "ID ration Procedure") ID of rear LH tire transmitter is not registered (refer to WT-6, "ID ration Procedure") ID of rear LH tire transmitter is not registered (refer to WT-6, "ID ration Procedure") ID of rear LH tire transmitter is not registered (refer to WT-6, "ID ration Procedure") ID of rear LH tire transmitter is not registered (refer to WT-6

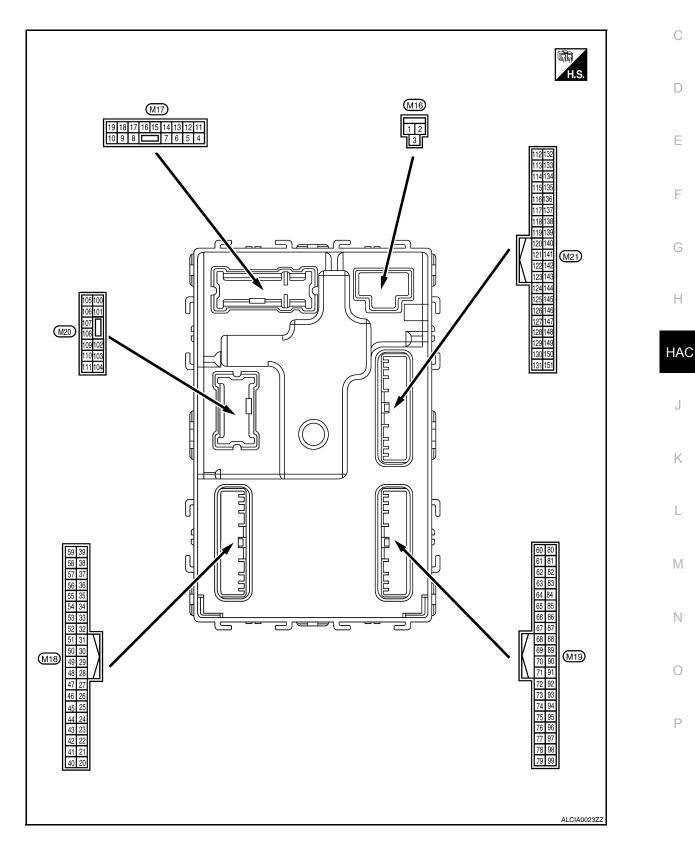
< ECU DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

Monitor Item	Condition	Value/Status	
WARNING LAMP	Tire pressure indicator OFF	OFF	A
	Tire pressure indicator ON	ON	

Terminal Layout





< ECU DIAGNOSIS >

BCM (BODY CONTROL MODULE) [AUTOMATIC AIR CONDITIONER]

Physical Values

INFOID:000000004215389

Termi	inal No.	Description				
	e color)	Signal name	Input/		Condition	Value (Approx.)
(+)	(-)	olghai haino	Output	Ignition switch OFF		
1 (W/B)	Ground	Battery power supply	Input	Ignition switch OF	F	Battery voltage
2 (R/Y)	Ground	Battery power supply output	Output	Ignition switch OF	F	Battery voltage
3 (L/W)	Ground	Ignition power supply output	Output	Ignition switch ON		Battery voltage
4	Ground	Interior room lamp	Output	After passing the ir er operation time	nterior room lamp battery sav-	0V
(P/W)	Cround	power supply	output	Any other time after lamp battery saver	er passing the interior room operation time	Battery voltage
5	Ground	Front door RH UN-	Output	Front door DU	UNLOCK (actuator is activated)	Battery voltage
(G/Y)	Ground	LOCK	Output	Front door RH	Other than UNLOCK (actu- ator is not activated)	0V
7	Ground	Step lamp	Output	Room lamp timer	ON	Battery voltage
(R/W)	Cround		Suthat		OFF	0V
8	Ground	All doors LOCK	Output	All doors	LOCK (actuator is activat- ed)	Battery voltage
(V)	Ground	All doors lock	Output	All doors	Other than LOCK (actuator is not activated)	0V
9	Oraciand	Front door LH UN-	Outrast		UNLOCK (actuator is activated)	Battery voltage
(G)	Ground	LOCK	Output	Front door LH	Other than UNLOCK (actuator is not activated)	0V
10	Ground	Rear door RH and	Output	Rear door RH	UNLOCK (actuator is activated)	Battery voltage
(G/Y)	Ground	rear door LH UN- LOCK	Output	and rear door LH	Other than UNLOCK (actuator is not activated)	0V
11 (Y/R)	Ground	Battery power supply	Input	Ignition switch OF	F	Battery voltage
13 (B)	Ground	Ground	_	Ignition switch ON		0V
14 (R/Y)	Ground	Push-button ignition switch illumination ground	Input	Tail lamp	OFF	0V NOTE: When the illumination brighten- ing/dimming level is in the neutral position (V) 10 0 2 ms JSNIA0010GB
15	Ground	ACC indicator lamp	Output	Ignition switch	OFF	Battery voltage
(Y/L)	2.20.00	2		J	ACC	0V

< ECU DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

Terminal No.		Description				Value	
	e color)	Signal name	input		Condition	(Approx.)	A
(+)	(-)		Output		T	0)/	
17 (G/B)	Ground	Turn signal (RH)	Output	lgnition switch ON	Turn signal switch OFF	0V	C
						6.5V	
					Turn signal switch OFF	0V	E
18 (G/O)	Ground	Turn signal (LH)	Output	Ignition switch ON	Turn signal switch LH	(V) 15 10 5 0 1 s FKID0926E 6.5V	F
19	<u> </u>	Room lamp timer		Interior room	Lamps fully OFF	Battery voltage	Н
(Y)	Ground	control	Output	lamp	Lamps fully ON	0V	
21 (P/B)	Ground	Optical sensor signal	Input	Ignition switch ON	When outside of the vehi- cle is bright	Close to 5V	HAC
(170)					When outside of the vehi- cle is dark	Close to 0V	
24 (R/W)	Ground	Stop lamp switch 1	Input		_	Battery voltage	J
		Stop lamp switch 2	Input	Stop lamp switch	OFF (brake pedal is not de- pressed)	0V	K
26 (O/L)	Ground				ON (brake pedal is de- pressed)	Battery voltage	K
				ICC brake hold	OFF	0V	L
				relay (with ICC)	ON	Battery voltage	
27 (G/W)	Ground	Front door lock as- sembly LH (unlock sensor)	Input	Front door LH	LOCK status	(V) 15 0 10 10 10 10 11.8V	M N
					UNLOCK status	0V	
29				When Intelligent K	ey is inserted into key slot	Battery voltage	
(Y)	Ground	Key slot switch	Input	_	ey is not inserted into key slot	0V	Ρ
30	Ground	ACC feedback signal	Input	Ignition switch	OFF	0	
(V/Y)	Clouid		mput	Ignition Switch	ACC or ON	Battery voltage	
31	Ground	Ignition relay-2 feed-	Input	Ignition switch	OFF	0V	
(G)		back signal		g	ON	Battery voltage	

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BCM (BODY CONTROL MODULE)

[AUTOMATIC AIR CONDITIONER]

Terminal No.		Description				Value	
(Wire (+)	e color) (-)	Signal name	Input/ Output		Condition	(Approx.)	
32 (R/B)	Ground	Front door RH switch	Input	Front door RH switch	OFF (when front door RH closes)	(V) 15 10 5 0 10 ms JPMIA0011GB 11.8V	
					ON (when front door RH opens)	OV	
33 (SB)	Ground	Compressor ON sig- nal	Input	A/C switch	OFF ON	Battery voltage	
34* (L/R)	Ground	Front door lock as- sembly LH (key cylin- der switch) (unlock)	Input	Front door lock assembly LH (key cylinder switch)	OFF (neutral) ON (unlock)	Battery voltage 0V	
36* (GR)	Ground	Lock switch signal	Input	Door lock/unlock switch	Lock Unlock	Battery Voltage 0V	
37 (O)	Ground	Trunk lid opener can- cel switch	Input	Trunk lid opener cancel switch	CANCEL	(V) 15 10 5 0 10 ms JPMIA0012GB 1.1V	
					ON	0V	
38 (GR/	Ground	Rear window defog- ger ON signal	Input	Rear window de- fogger switch	OFF	Battery Voltage V	
W)					ON	OV	
39* (GR/ R)	Ground	Unlock switch signal	Input	Door lock/unlock switch	Unlock Lock	Battery Voltage 0V	
40* (Y/G)	Ground	Power window serial link	Input/ Output	Ignition switch ON	1	(V) 15 0 0 10 ms JPMIA0013GB 10.2V	
				Ignition switch OFI		0V	
41 (W)	Ground	Push-button ignition switch illumination	Output	Engine switch (push switch) illu- mination	ON OFF	5.5V 0V	
42 (R)	Ground	LOCK indicator lamp	Output	LOCK indicator lamp	ON OFF	0V Battery voltage	
45 (P)	Ground	Receiver & sensor ground	Input	Ignition switch ON		0V	

< ECU DIAGNOSIS >

Terminal No.		Description					
	e color)	Signal name	Input/	Condition		Value	
(+)	(-)	-	Output		055	2)/	
46 (V/W)	Ground	Receiver & sensor power supply output	Output	Ignition switch	OFF ACC or ON	0V 5.0V	В
47		Tire pressure receiv- er signal	Input/	Ignition switch	Standby state	(V) 6 4 2 0 • • 0.2s OCC3881D	C
(G/O)	Ground		Output		When receiving the signal from the transmitter	(V) 4 0 • • 0.2s OCC3880D	E F G
48	Ground	Selector lever P/N	Input	Selector lever	P or N position	12.0V	Н
(R/B)	Ciouna	position signal	mpat		Except P and N positions	0V	
					ON	0V	
49 (L/O)	Ground	Security indicator sig- nal	Output	Security indicator	Blinking	(V) 15 0 15 0 15 0 15 0 15 0 15 0 15 0 15	HAC J K
				-	OFF	Battery voltage	
					All switch OFF	0V	L
					Lighting switch 1ST		
				O statistics	Lighting switch high-beam	(V) 15	M
50 (LG/ B)	Ground	Combination switch OUTPUT 5		Combination switch (Wiper intermit- tent dial 4)	Lighting switch 2ND	10 5 0 2 ms JPMIA0031GB	N
						10.7V	0
					All switch OFF (Wiper intermittent dial 4)	0V	\bigcirc
EA		Combination switch		Combination	Front wiper switch HI (Wiper intermittent dial 4)	(V) 15	Ρ
51 (L/W)	Ground	UND Combination switch OUTPUT 1		Combination switch	Any of the conditions below with all switch OFF • Wiper intermittent dial 1 • Wiper intermittent dial 2 • Wiper intermittent dial 3 • Wiper intermittent dial 6 • Wiper intermittent dial 7	10 5 0 2.ms JPMIA0032GB 10.7V	

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BCM (BODY CONTROL MODULE)

(Wree color) Signal name Input/ Output Condition Walke (Approx.) (F) () Signal name Input/ Output Condition OV (G) Ground Combination switch OUTPUT 2 Output Combination Switch All switch OFF (Wiper intermittent dial 4) OV (G) Combination switch OUTPUT 3 Output Combination Switch All switch OFF OV (G) Ground Combination switch OUTPUT 3 Output Combination Switch All switch OFF OV (G) Ground Combination switch OUTPUT 3 Output Combination Switch All switch OFF OV (G) Ground Combination switch OUTPUT 4 Output Combination Switch All switch OFF OV (G) Ground Combination switch OUTPUT 4 Output Combination Switch All switch OFF OV (G) Ground Combination switch OUTPUT 4 Output Front tolower monitor for switch Tim signal switch ILB Image: Switch ILB (G) Front tolower monitor (L) Input Front tolowe		inal No.	Description				Value
(1) (1) 1 Output (5) Ground Combination switch OUTPUT 2 Output Combination switch All switch OFF (Wiper intermittent dial 4) OV (5) Ground Combination switch OUTPUT 3 Output Combination switch Output Front washer switch OH (Wiper intermittent dial 4) OV (1) Ground Combination switch OUTPUT 3 Output Combination switch Output Front washer switch OFF (Wiper intermittent dial 4) OV (1) Ground Combination switch OUTPUT 3 Output Combination switch Combination switch All switch OFF OV (1) Ground Combination switch OUTPUT 3 Output Combination switch Combination switch All switch OFF OV OV (1) Ground Combination switch OUTPUT 4 Output Combination switch (Wiper intermittent dial 4) The switch OFF OV OV (54) Ground Font door lock as- sembly LH (key vpin- tent dial 4) Font door lock as- sembly LH (key vpin- tent switch Font door lock as- sembly LH (key vpin- tent switch) ON Battery voltage (55) Ground Front door lock as- sembly LH (key vpin- ting		-	Signal name			Condition	
	(+)	(-)		Output			
52 (G/B) Ground Combination switch OUTPUT 2 Output Combination switch Combination switch Switch Any of the conditions below wilper intermittent dial 1 · Wiper intermittent dial 1 · Upting switch AUTO · · · · · · · · · · · · · · · · · · ·							0V
52 (G.B) Ground Combination switch OUTPUT 2 Output Combination switch Any of the conditions below Wijer intermittent dial 5 · Wijer intermittent dial 5 · Wijer intermittent dial 5 · Wijer intermittent dial 6 · Vijer intermittent dia						Front washer switch ON	(<u>W</u> F+++++++++
		Ground		Output		with all switch OFFWiper intermittent dial 1Wiper intermittent dial 5	10 5 0 2 ms JPMIA0033GB
53 (LG') (R) Ground Combination switch OUTPUT 3 Output Combination switch (Wiper intermit- tent dial 4) Front wiper switch LO Image: Switch AUTO 1 Image: Switch AUTO Image: Switch AUTO Image: Switch AUTO Image: Switch AUTO 54 (GY) Ground Combination switch OUTPUT 4 Image: Switch AUTO All switch OFF OV 55 (GY) Ground Combination switch OUTPUT 4 Output Combination switch OUtput Combination switch OUtput All switch OFF OV 56 (GY) Ground Front blower monitor Semby LH (key cyline semby LH (ke						All switch OFF	0V
53 (LG') R) Ground Combination Switch OUTPUT 3 Combination Output Combination Wiper intermit- tent dial 4) Intermeter Lighting switch AUTO Intermeter Lighting switch AUTO 54 (GY) Ground Ground Combination switch OUTPUT 4 All switch OFF Output OV 64 (GY) Ground Combination switch OUTPUT 4 Output Combination Switch (Wiper intermit- tent dial 4) All switch OFF Fornt fog lamp switch ON Lighting switch flash-to- pass OV 55 (BR/ W) Ground Front blower monitor sembly LH (key cylind der switch) (lock) Input Sembly LH (key cylind der switch) (lock) Front blower monitor switch Input Sembly LH (key cylind der switch) Front door lock assembly LH (key cylinder switch) OFF (neutral) Battery voltage 56 (LBB) Ground Front door LH switch Input Front door lock assembly LH (key cylinder switch) OFF (neutral) Battery voltage 57 (W) Ground Front door LH switch Input Front door LH switch OFF (front door LH CLOSE) OV 58 (SB) Ground Front door LH switch Input Front door LH switch OFF (front door LH CLOSE) OV 59 (See Ground Rear window defog Output Rear window defog Output Rear window defog						Front wiper switch INT	
53 (LG/ (R) Ground Combination switch OUTPUT 3 Output switch (Wiper intermit- tent dial 4) Lighting switch AUTO 10 (Lighting switch AUTO 54 (GY) Ground Combination switch OUTPUT 4 All switch Output All switch OFF OV 64 (GY) Ground Combination switch OUTPUT 4 Output Combination switch Output Combination switch Output Combination switch Output All switch OFF OV 55 (GY) Ground Front blower monitor sembly H (key der switch) (lock) Input Front blower monitor for switch ON Battery voltage 56 (LBR) Ground Front door lock as- sembly H (key der switch) (lock) Input Front door lock asembly H (key cylinder switch) OFF (neutral) Battery voltage 57 (W) Ground Tire pressure warm- ing check switch Input Front door LH switch OFF (front door LH CLOSE) OV 58 (SB) Ground Front door LH switch Input Front door LH switch OFF (front door LH CLOSE) OV 58 (SB) Ground Front door LH switch Input Front door LH switch OFF (front door LH CLOSE) OV 59 (SP Ground Rear window defog- ULB					Combination	Front wiper switch LO	(V) 15
54 (G/Y) Ground Combination switch OUTPUT 4 Dutput Combination switch (Wiper intermit- tent dial 4) Combination Gamp switch OFF OV 56 (BR/ W) Ground Front blower monitor sembination (Note Sembination) Dutput Front blower monitor tor switch Input Front blower monitor tor switch ON Battery voltage 56 (LBB Ground Front blower monitor der switch) (lock) Input Front blower monitor tor switch OFF OV 56 (LBB Ground Front blower monitor der switch) (lock) Input Front blower monitor tor switch OFF (neutral) Battery voltage 57 (W) Ground Tire pressure warm- ing check switch Input Front door LH (key cylinder switch) OFF (neutral) Battery voltage 58 (SB) Ground Front door LH switch Input Front door LH switch OFF (front door LH CLOSE) OFF (front door LH CLOSE) OV 58 (SB) Ground Front door LH switch Input Front door LH switch OFF (front door LH CLOSE) OV 58 (SB) Ground Front door LH switch Input Front door LH switch OFF (front door LH CLOSE) OV 59 (SB) Ground Rear window defog- SB) Output Rear window defog- SB) Output Active Battery voltage <	(LG/	Ground		Output	t (Wiper intermit- tent dial 4)	Lighting switch AUTO	10 5 0 2 ms JPMIA0034GB
						All switch OFF	
54 (G/Y) Ground Combination switch OUTPUT 4 Output Combination switch (Wiper intermit- tent dial 4) Lighting switch flash-to- pass Lighting switch flash-to- pass Lighting switch flash-to- pass 55 (BR/ W) Ground Front blower monitor Input Front blower monitor for switch Front blower monitor Input Front blower monitor for switch ON Battery voltage 56 (L/B) Ground Front door lock as- sembly LH (key cylin- der switch) (lock) Input Front door lock as- sembly LH (key cylin- der switch) (lock) OFF (neutral) Battery voltage 57 (W) Ground Tire pressure warn- ing check switch Input Front door LH (key cylinder switch) OFF (neutral) Battery voltage 58 (SB) Ground Front door LH switch Input Front door LH switch OFF (front door LH CLOSE) V/V V/V 58 (SB) Ground Front door LH switch Input Front door LH switch OFF (front door LH CLOSE) V/V V/V 58 (SB) Ground Front door LH switch Input Front door LH switch OFF (front door LH CLOSE) V/V V/V 59 (SB) Ground Rear window defog- Sen Output A				Output	switch (Wiper intermit-		
$ \begin{array}{c c c c c c } \hline \begin{tabular}{ c c c c } \hline \begin{tabular}{ c c c c c } \hline \begin{tabular}{ c c c c c c c } \hline \begin{tabular}{ c c c c c c c c c c c c c c c c c c c$		Ground					
(BR/ W) Ground Front blower monitor Input Front blower motor for switch OFF OV 56 (L/B) Ground Front door lock as- sembly LH (key cylin- der switch) (lock) Input Front door lock assembly LH (key cylinder switch) OFF (neutral) Battery voltage 57 (W) Ground Tire pressure warn- ing check switch Input Front door LH switch Input Battery voltage 58 (SB) Ground Front door LH switch Input Front door LH switch OFF (front door LH CLOSE) OFF (front door LH CLOSE) Imput Imput Imput 58 (SB) Ground Front door LH switch Input Front door LH switch OFF (front door LH CLOSE) OFF (front door LH CLOSE) Imput					tent dial 4)	Turn signal switch LH	2 ms JPMIA0035GB
(BR) W) Ground W) Front blower monitor W) Input tor switch OFF OV 56 (L/B) Ground Bround Key cylin- der switch) (lock) Front door lock as- sembly LH (key cylin- der switch) (lock) Input Sembly LH (key cylin- der switch) (lock) Front door lock as- assembly LH (key cylin- der switch) OFF (neutral) Battery voltage 57 (W) Ground Tire pressure warn- ing check switch Input Front door LH (key cylin- der switch) Input — Battery voltage 58 (SB) Ground Front door LH switch Input Front door LH switch OFF (front door LH CLOSE) (V) (V) 58 (SB) Ground Front door LH switch Input Front door LH switch OFF (front door LH CLOSE) (V)					Front blower mo-	ON	Battery voltage
56 (L/B) Ground Front door lock as- sembly LH (key cylin- der switch) (lock) Input Front door lock assembly LH (key cylinder switch) OFF (neutral) Battery voltage 57 (W) Ground Tire pressure warn- ing check switch Input Input — Battery voltage 58 (SB) Ground Tire pressure warn- ing check switch Input — — Battery voltage 58 (SB) Ground Tire pressure warn- ing check switch Input Front door LH switch — OFF (front door LH CLOSE) Battery voltage 58 (SB) Ground Front door LH switch Input Front door LH switch OFF (front door LH cLOSE) OFF (front door LH CLOSE) Update 59 (SB) Ground Rear window defog- sore Output Rear window de- Rear window de- tor Active Battery voltage		Ground	Front blower monitor	Input		OFF	0V
So (L/B) Ground sembly LH (key cylin- der switch) (lock) Input assembly LH (key cylinder switch) ON (lock) OV 57 (W) Ground Tire pressure warn- ing check switch Input Input Battery voltage 58 (SB) Ground Front door LH switch Input Front door LH switch OFF (front door LH CLOSE) OFF (front door LH CLOSE) Input Input Input 58 (SB) Ground Front door LH switch Input Front door LH switch OFF (front door LH CLOSE) OFF (front door LH CLOSE) Input Input Input Input Input Input OFF (front door LH close) Input Inpu			Front door lock as-		Front door lock	OFF (neutral)	Battery voltage
(W) Ground ing check switch Input Front door LH 58 (SB) Ground Front door LH switch Input Front door LH switch OFF (front door LH CLOSE) OFF (front door LH CLOSE) Input 59 (SP) Ground Rear window defog- to me Output Rear window de- to Rear window de- to Active Battery voltage		Ground	sembly LH (key cylin-	Input	assembly LH (key		
58 (SB) Ground Front door LH switch Input Front door LH switch OFF (front door LH CLOSE) OFF (front door LH CLOSE) Input 58 (SB) Front door LH switch Input Front door LH switch OFF (front door LH CLOSE) Input Input 59 (Sround Ground Rear window defog- to reaction Output Rear window de- formed Active Battery voltage		Ground		Input			Battery voltage
59 Ground Rear window defog- Output Rear window de- Active Battery voltage		Ground	Front door LH switch	Input			15 10 5 0 10 ms JPMIA0011GB
Ground Ground Output Contract Wildow do Group							
(G/R) ger relay rogger Not activated 0V		Ground	-	Output			
	(G/R)	-	ger relay		togger	Not activated	0V

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	inal No.	Description				Value	
(Wire (+)	e color) (-)	Signal name	Input/ Output		Condition	Value (Approx.)	A
60	Ground	Front console anten-	O. to t	Ignition switch	When Intelligent Key is in the passenger compart- ment	(V) 15 0 5 0 1 s JMKIA0062GB	B C D
(B/R)	Ground	na 2 (-)	Output	OFF	When Intelligent Key is not in the passenger compart- ment	(V) 15 10 5 0 1 s JMKIA0063GB	E
61	Ground	Center console an-	Output	Ignition switch	When Intelligent Key is in the passenger compart- ment	(V) 15 0 10 5 0 15 15 15 15 15 15 15 15 15 15	G H HAC
(W/R)	Ground	tenna 2 (+)		OFF	When Intelligent Key is not in the passenger compart- ment	(V) 15 10 5 0 1 s JMKIA0063GB	J K L
62		Front outside handle		When the front door RH request	When Intelligent Key is in the antenna detection area	(V) 15 0 5 0 1 s JMKIA0062GB	M
62 (B/Y)	Ground	RH antenna (-)	Output	switch is operat- ed with ignition switch OFF	When Intelligent Key is not in the antenna detection area	(V) 10 50 10 10 10 10 10 10 10 10 10 1	O

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	iinal No. e color)	Description	1		Condition	Value
(+)	(-)	Signal name	Input/ Output			(Approx.)
63	Ground	Front outside handle	side handle Output	When Intelligent Key is in the antenna detection area	(V) 15 0 0 1 s JMKIA0062GB	
(LG)		RH antenna (+)	Cuput	switch is operat- ed with ignition switch OFF	When Intelligent Key is not in the antenna detection area	(V) 15 0 0 1 s 0 JMKIA0063GB
64	Ground	Front outside handle	Output	When the front door LH request switch is operat- ed with ignition switch OFF	When Intelligent Key is in the antenna detection area	(V) 15 0 1 s JMKIA0062GB
(V)	Ground	LH antenna (-)			When Intelligent Key is not in the antenna detection area	(V) 15 0 5 0 1 s JMKIA0063GB
65	Ground	Front outside handle	Output	When the front door LH request	When Intelligent Key is in the antenna detection area	(V) 15 0 0 15 0 15 0 15 0 15 0 15 0 15 0 1
(P)	Ground	Ground LH antenna (+)		switch is operat- ed with ignition switch OFF	When Intelligent Key is not in the antenna detection area	(V) 15 0 0 1 s 0 JMKIA0063GB

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[AUTOMATIC AIR CONDITIONER]

Terminal No. (Wire color)		Description				Value	
(Wire (+)	e color) (-)	Signal name	Input/ Output	Condition		(Approx.)	A
66		Instrument panel an-		Ignition switch	When Intelligent Key is in the passenger compart- ment	(V) 15 10 5 0 15 10 5 0 15 10 5 0 15 10 5 0 15 10 5 0 15 10 5 0 15 15 10 15 15 10 15 15 10 15 15 10 15 15 15 15 15 15 15 15 15 15 15 15 15	B C D
(R)		tenna (-)	Output	OFF	When Intelligent Key is not in the passenger compart- ment	(V) 15 0 0 1 1 5 0 1 5 0 1 5 0 1 5 0 1 5 1 5	E F
67	Ground	Instrument panel an-	Output	Ignition switch	When Intelligent Key is in the passenger compart- ment	(V) 15 10 0 1 s JMKIA0062GB	G H
(G)	Ground	tenna (+)		OFF	When Intelligent Key is not in the passenger compart- ment	(V) 15 10 5 0 – – – – – – – – – – – – – – – – – – –	J K
68 (G/O)	Ground	NATS antenna amp (built in key slot)	Input/ Output	During waiting	Ignition switch is pressed while inserting the Intelli- gent Key into the key slot.	Just after pressing ignition switch. Pointer of tester should move.	M
69 (O)	Ground	NATS antenna amp (built in key slot)	Input/ Output	During waiting	Ignition switch is pressed while inserting the Intelli- gent Key into the key slot.	Just after pressing ignition switch. Pointer of tester should move.	N
70	Ground	Ignition relay-2 con-	Output	Ignition switch	OFF or ACC	0V	1.4
(R/B)		trol			ON	Battery voltage	

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	inal No.	Description				Value	
(+)	e color) (-)	Signal name	Input/ Output		Condition	(Approx.)	
71	Ground	Remote keyless entry receiver signal	Input/	During waiting		(V) 15 10 5 0 10 10 10 10 10 10 10 10 10	
(L/O)			Output	When operating e	ither button on Intelligent Key	(V) 15 10 5 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
	Ground	Ground Combination switch INPUT 5	Input		All switch OFF (Wiper intermittent dial 4)	(V) 15 0 2 ms JPMIA0041GB 1.4V	
75 (R/Y)				Combination switch	Front fog lamp switch ON (Wiper intermittent dial 4)	(V) 15 0 0 2 ms JPMIA0037GB 1.3V	
					Any of the conditions below with all switch OFF • Wiper intermittent dial 1 • Wiper intermittent dial 2 • Wiper intermittent dial 6 • Wiper intermittent dial 7	(V) 15 0 2 ms JPMIA0040GB 1.3V	

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[AUTOMATIC AIR CONDITIONER]

	inal No.	Description				Value	
	e color)	Signal name	Input/		Condition	Value (Approx.)	А
(+)	(-)	9	Output				
			Input		All switch OFF (Wiper intermittent dial 4)	(V) 15 0 2 ms JPMIA0041GB 1.4V	B C D
76	Ground	Combination switch INPUT 3		Combination switch	Lighting switch high-beam (Wiper intermittent dial 4)	(V) 15 0 2 ms JPMIA0036GB 1.3V	E
(R/G)					Lighting switch 2ND (Wiper intermittent dial 4)	(V) 15 0 2 ms 10 2 ms JPMIA0037GB 1.3V	G H HAC
					Any of the conditions below with all switch OFF • Wiper intermittent dial 1 • Wiper intermittent dial 2 • Wiper intermittent dial 3	(V) 15 0 2 ms JPMIA0040GB 1.3V	J K L
77	Ground	Push-button ignition	Input	Engine switch	Pressed	0V	
(BR) 78 (P)	Ground	switch CAN-L	Input/ Output	(push switch)	Not pressed	Battery voltage	Μ
79 (L)	Ground	CAN-H	Input/ Output		_	_	Ν
					OFF	0V	
80 (R/L)	Ground	Key slot illumination Out	Output	Key slot illumina- tion	Blinking	(V) 15 10 5 0 1 s JPMIA0015GB 6.5V	O
					ON	Battery voltage	
						Battery Voltage	

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	inal No.	Description				Value
(vvire (+)	e color) (-)	Signal name	Input/ Output		Condition	(Approx.)
81		ON indiactor lamp	Output	lopition owitch	OFF or ACC	Battery voltage
(LG)	Ground	ON indicator lamp	Output	Ignition switch	ON	0V
83	Ground	ACC relay control	Output	Ignition switch	OFF	0V
(L)		-			ACC or ON	Battery voltage
84 (Y/R)	Ground	ECTV device (detent switch)	Output			Battery voltage
85	Ground	Electronic steering column lock condition	Input	Electronic steer-	Lock status	0V
(L/O)	Ground	No. 1	mput	ing column lock	Unlock status	Battery voltage
86	Ground	Electronic steering column lock condition	Input	Electronic steer- ing column lock	Lock status	Battery voltage
(G/R)	Ground	No. 2	Input		Unlock status	0V
87	Ground	ECTV device (detent	Input	Selector lever	P position	0V
(G/B)		switch)	mpar		Any position other than P ON (pressed)	Battery voltage
88 (P/L)	Ground	Front door RH re- quest switch	Input	Front door RH re- quest switch	OFF (not pressed)	(V) 15 10 50 10 ms JPMIA0016GB 1.0V
					ON (pressed)	0V
89 (B/W)	Ground	Front door LH re- quest switch	Input	Front door LH re- quest switch	OFF (not pressed)	(V) 15 10 5 0 10 ms JPMIA0016GB 1.0V
90	Ground	Front blower motor	Output	Ignition switch	OFF or ACC	0V
(Y)	Cround	relay control	Caiput	-Sincori Switch	ON	Battery voltage
91 (L/R)	Ground	Remote keyless entry receiver power sup- ply	Output	Ignition switch OFI	=	Battery voltage
94	Ground	Electronic steering column lock CPU	Output	Ignition switch	OFF or ACC	Battery voltage
(G/Y)	Ground	power supply	Output		ON	0V

BCM (BODY CONTROL MODULE) [AUTOMATIC AIR CONDITIONER]

< ECU DIAGNOSIS >

	inal No.	Description				Value	Δ
(VVire (+)	e color) (-)	Signal name	Input/ Output		Condition	(Approx.)	А
					All switch OFF	(V) 15 10 5 0 2 ms JPMIA0041GB 1.4V	B C D
	Ground	Combination switch INPUT 1	Input (Wipe	Combination switch (Wiper intermit- tent dial 4)	Turn signal switch LH	(V) 15 0 2 ms 1.3V	E
95 (R/W)					Turn signal switch RH	(V) 15 10 5 0 2 ms JPMIA0036GB 1.3V	G H HAC
					Front wiper switch LO	(V) 10 0 2 ms JPMIA0038GB 1.3V	J K L
					Front washer switch ON	(V) 15 0 2 ms 10 10 10 10 10 10 10 10 10 10 10 10 10	M
						1.5V	0

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	inal No.	Description				Value	
(vvire (+)	e color) (-)	Signal name	Input/ Output		Condition	(Approx.)	
		Combination switch INPUT 4	Input	Combination switch	All switch OFF (Wiper intermittent dial 4)	(V) 15 0 2 ms JPMIA0041GB 1.4V	
96	Ground				Lighting switch AUTO (Wiper intermittent dial 4)	(V) 15 0 2 ms JPMIA0038GB 1.3V	
(P/B)					Lighting switch 1ST (Wiper intermittent dial 4)	(V) 15 0 2 ms J J J MIA0036GB 1.3V	
					Any of the conditions below with all switch OFF • Wiper intermittent dial 1 • Wiper intermittent dial 5 • Wiper intermittent dial 6	(V) 15 0 2 ms JPMIA0039GB 1.3V	

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	inal No.	Description				Value	
(Wire (+)	e color) (-)	Signal name	Input/ Output		Condition	Value (Approx.)	А
	Ground	Combination switch INPUT 2	Input		All switch OFF	(V) 15 10 2 ms JPMA0041GB 1.4V	B C D
				Combination switch (Wiper intermit- tent dial 4)	Lighting switch flash-to- pass	(V) 15 10 5 0 2 ms JPMIA0037GB 1.3V	E
97 (R/B)					Lighting switch 2ND	(V) 15 0 2 ms JPMIA0036GB 1.3V	G H HAC
					Front wiper switch INT	(V) 15 0 2 ms JPMIA0038GB 1.3V	J K L
					Front wiper switch HI	(V) 15 0 2 ms JPMIA0040GB 1.3V	M
					Pressed	0 V	0
98 (G/R)	Ground	Hazard switch	Input	Hazard switch	Not pressed	(V) 10 10 10 1.1V	Ρ

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	inal No. e color)	Description	I		0	Value
(+)	(-)	Signal name	Input/ Output		Condition	(Approx.)
99 (L/Y)	Ground	Electronic steering column lock CPU communication	Input/ Output	Electronic steer- ing column lock	LOCK status	Battery voltage
					For 15 seconds after UN- LOCK	Battery voltage
103 (V)	Ground	Trunk lid opening	Output	Trunk lid	UNLOCK Open (trunk lid opener ac- tuator is activated) Close (trunk lid opener ac-	Battery voltage
110 (V/W)	Ground	Trunk room lamp	Output	Trunk room lamp	tuator is not activated) ON OFF	0V Battery voltage
114	Ground	. Trunk room antenna		Ignition switch	When Intelligent Key is in the passenger compart- ment	(V) 15 0 5 0 1 s JMKIA0062GB
(B)		Ground Trunk room antenna O		OFF	When Intelligent Key is not in the passenger compart- ment	(V) 15 10 5 0 1 5 0 1 5 0 1 5 0 5 0 5 0 5 0 5 0 5 0 5 0 5 0 5 0 5 0

< ECU DIAGNOSIS >

	inal No.	Description) (elve	
(Wire (+)	e color) (-)	Signal name	Input/ Output		Condition	Value (Approx.)	A
115	Ground	Trunk room antenna	Output	Ignition switch	When Intelligent Key is in the passenger compart- ment	(V) 15 10 5 0 1 s JMKIA0062GB	B C D
(W)		1 (+)		OFF	When Intelligent Key is not in the passenger compart- ment	(V) 15 0 5 10 5 10 5 10 5 10 5 10 5 10 5 1	E F G
118	118	Rear bumper anten- na (-)	Output	When the trunk lid request switch	When Intelligent Key is in the antenna detection area	(V) 15 10 5 0 1 s JMKIA0062GB	H
(L/O)	Ground			is operated with ignition switch OFF	When Intelligent Key is not in the antenna detection area	(V) 15 0 1 1 1 1 1 1 1 1 1 1 1 1 1	J K L
119 (BR/	Ground	Rear bumper anten- na (+)	Output	When the trunk lid request switch	When Intelligent Key is in the antenna detection area	(V) 15 10 5 0 1 s JMKIA0062GB	M
(BR/ W)	Ground			is operated with ignition switch OFF	When Intelligent Key is not in the antenna detection area	(V) 15 0 0 1 s JMKIA0063GB	P

< ECU DIAGNOSIS >

	inal No.	Description				Value
•	e color)	Signal name	Input/		Condition	(Approx.)
(+)	(-)		Output			
127 (BR/	Ground	Ignition relay (IPDM	Output	Ignition switch	OFF or ACC	Battery voltage
(W)		E/R) control		.g	ON	0V
130 (Y/G)	Ground	Trunk room lamp switch	Input	Trunk room lamp switch	OFF (trunk is closed)	(V) 15 10 50 10 ms JPMIA0011GB 11.8V
					ON (trunk is open)	0V
132	Ground	Start signal	Output	Ignition switch	When selector lever is in P or N position and the brake peddle is not depressed	0V
(R)	Ground	Start signal	Output	ON	When selector lever is in P or N position and the brake peddle is depressed	Battery voltage
					ON (pressed)	0V
141 (G/R)	Ground	Trunk request switch	Input	Trunk request switch	OFF (not pressed)	(V) 15 0 10 ms JPMIA0016GB 1.0V
144	Ground	Request switch buzz-	Output	Request switch	Sounding	0V
(GR)	Ciouna	er	Output	buzzer	Not sounding	Battery voltage
147 (L/R)	Ground	Trunk lid opener switch	Input	Trunk lid opener switch	Pressed Not pressed	0V (V) 15 10 5 0 10 ms JPMIA0011GB 11.8V
148 (R/W)	Ground	Rear door RH switch	Input	Rear door RH switch	OFF (when rear door RH closes) ON (when rear door RH opens)	(V) 10 10 10 11.8V OV

< ECU DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

	nal No.	Description				Value	
(Wire (+)	color) (-)	Signal name	Input/ Output		Condition	(Approx.)	
149 (R/B)	Ground	Rear door LH switch	Input	Rear door LH switch	OFF (when rear door LH closes)	(V) 15 10 5 0 10 ms JPMIA0011GB 11.8V	
					ON (when rear door LH opens)	0V	

*: With LH and RH front window anti-pinch system

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Reference Value

VALUES ON THE DIAGNOSIS TOOL

Display Item List

Display Item List Monitor Item	Со	ndition	Value/Status
AMB TEMP SEN	Ignition switch ON (READY)		–30 - 55°C
IN-VEH TEMP	Ignition switch ON (READY)		
INT TEMP SEN	Ignition switch ON (READY)		
SUNLOAD SEN	Ignition switch ON (READY)		0 - 1275 W/m ²
AMB SEN CAL	Ignition switch ON (READY)		_30 - 55°C
IN-VEH CAL	Ignition switch ON (READY)		
INT TEMP CAL	Ignition switch ON (READY)		
SUNL SEN CAL			
SUNL SEN CAL	Ignition switch ON (READY)		0 - 1275 W/m ²
COMP REQ SIG	Ignition switch ON (READY)	ON	On
		OFF	Off
FAN REQ SIG	Ignition switch ON (READY)	ON	On
	3 • • • • • • • • • •	OFF	Off
FAN DUTY	Ignition switch ON (READY)		0 - 100%
XM	Ignition switch ON (READY)		–100 - 155°C
ENG COOL TEMP	Ignition switch ON (READY)		_40 - 215°C
VEHICLE SPEED	Ignition switch ON (READY)		0 - 255 km/h
COMP RPM	Ignition switch ON (READY)		0 - 12000 rpm
AC INV VOLT	Ignition switch ON (READY)		0 - 10350 W
AC INV TEMP	Ignition switch ON (READY)		0 - 155°C
AC INV CRNT	Ignition switch ON (READY)		0 - 25.5 A
AC INV VOLT	Ignition switch ON (READY)		100 - 610 V
USE POWER	Ignition switch ON (READY)		0 - 10350 W
PWR SUPP FAIL	Ignition switch ON (READY)		_
OUTPUT FAIL	Ignition switch ON (READY)		
LOAD FAIL	Ignition switch ON (READY)		_
NETWORK FAIL	Ignition switch ON (READY)		_
START UP FAIL	Ignition switch ON (READY)		_
CONTROL FAIL	Ignition switch ON (READY)		
STB SHORT	Ignition switch ON (READY)		
		ON	On
STB STATUS	Ignition switch ON (READY)	OFF	Off
INV OVERHEAT	Ignition switch ON (READY)		_
		ON	On
STB REQUEST	Ignition switch ON (READY)	OFF	Off
	Ignition switch ON (DEAD)()	ON	On
HTR WTR PUMP	Ignition switch ON (READY)	OFF	Off
		ON	On
ENG ON REQ	Ignition switch ON (READY)	OFF	Off
NETWRK STAT	Ignition switch ON (READY)	- 1	_

AUTO AMP.

[AUTOMATIC AIR CONDITIONER]

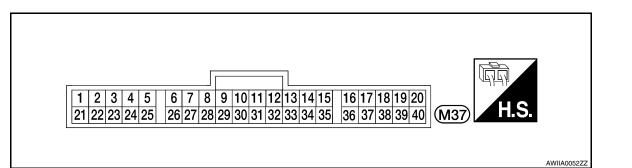
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[AUTOMATIC AIR CONDITIONER]

< ECU DIAGNOSIS >

Monitor Item	Co	ndition	Value/Status
STB OPEN	Ignition switch ON (READY)		_
STB STAT ANS	Ignition quitch ON (DEADY)	ON	On
STD STAT ANS	Ignition switch ON (READY)	OFF	Off
AC PD CUT	Ignition switch ON (READY)	ON	On
AC PD CUT	Ignition switch ON (READY)	OFF	Off
CLIM COOL REQ	Ignition switch ON (READY)	ON	On
	Ignition switch ON (READT)	OFF	Off
NE HEATER	Ignition switch ON (READY)		0 - 6375 rpm
HEATER NUP	Ignition quitch ON (DEADY)	ON	On
REALER NUP	Ignition switch ON (READY)	OFF	Off

TERMINAL LAYOUT



PHYSICAL VALUES

Termin (Wire		Description		Condition	Value	J
+	_	Signal name	Input/ Output	Condition	(Approx.)	0
1 (L/Y)	Ground	Blower motor control signal	Output	 Ignition switch ON Blower speed: 1st speed (manual) 		K
					JSIIA0096ZZ	M
3 (L/R)	Ground	A/C LAN signal	_	Ignition switch ON	(V) 10 10 10 10 10 10 10 10 10 10	N
					SJIA1453J	0

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[AUTOMATIC AIR CONDITIONER]

Termina (Wire d		Description		Condition	Value
+	_	Signal name	Input/ Output	Condition	(Approx.)
				 Ignition switch ON (READY) A/C switch: ON (Blower motor operates.) 	0 V
5 (SB)	Ground	Compressor ON signal	Output	 Ignition switch ON (READY) OFF switch: ON (A/C system: OFF) 	(V) 15 10 5 0 • • • • 4.0 ms JPIIA0012GB
7 (O)	Ground	Sunload sensor	Input	_	_
15 (L)	Ground	CAN-H		_	_
16 (R/L)	Ground	ILL +		_	Battery voltage
17 (B)	Ground	Ground		Ignition switch ON	0 V
19 (V/Y)	Ground	Power supply from ACC		Ignition switch ACC	Battery voltage
20 (L/W)	Ground	Power supply for each door motor	Output	Ignition switch ON	Battery voltage
22	Ground	Rear window defogger feed-		 Ignition switch ON Rear window defogger switch: ON 	Battery voltage
(GR)		back signal	Output	 Ignition switch ON Rear window defogger switch: OFF 	0 V
				 Ignition switch ON Rear window defogger switch: While pressing 	0 V
23 (GR/W)	Ground	Rear window defogger ON signal	Output	 Ignition switch ON Rear window defogger switch: Not pressed 	(V) 15 10 0 • • • • • • • • • • • • • • • • • •
				 Ignition switch ON Fan control dial: ON (Blower motor operates.) 	0 V
24 (BR/W)	Ground	Blower motor ON signal	Output	 Ignition switch ON OFF switch: ON (A/C system: OFF) 	(V) 15 10 5 0 • • • • • • • • • • • • • • • • • • •
25 (R/G)	Ground	Intake sensor	Input	_	_

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[AUTOMATIC AIR CONDITIONER]

Termin (Wire		Description		Condition	Value	A
+	-	Signal name	Input/ Output	Condition	(Approx.)	
26 (B/Y)	Ground	Sensor ground	_	Ignition switch ON	0 V	В
27 (LG)	Ground	In-vehicle sensor	Input		_	С
28 (O/B)	Ground	Ambient sensor	Input	_	_	
31 (P)	Ground	Power supply for ambient temperature display	Output	_	5 V	D
35 (P)	Ground	CAN-L	_	_	_	E
36 (R/Y)	Ground	ILL -	_		0 V	
37 (B)	Ground	Ground (Power)	_	Ignition switch ON	0 V	F
39 (Y/R)	Ground	Power supply from BATT		Ignition switch OFF	Battery voltage	G
40 (G)	Ground	Power supply from IGN		Ignition switch ON	Battery voltage	

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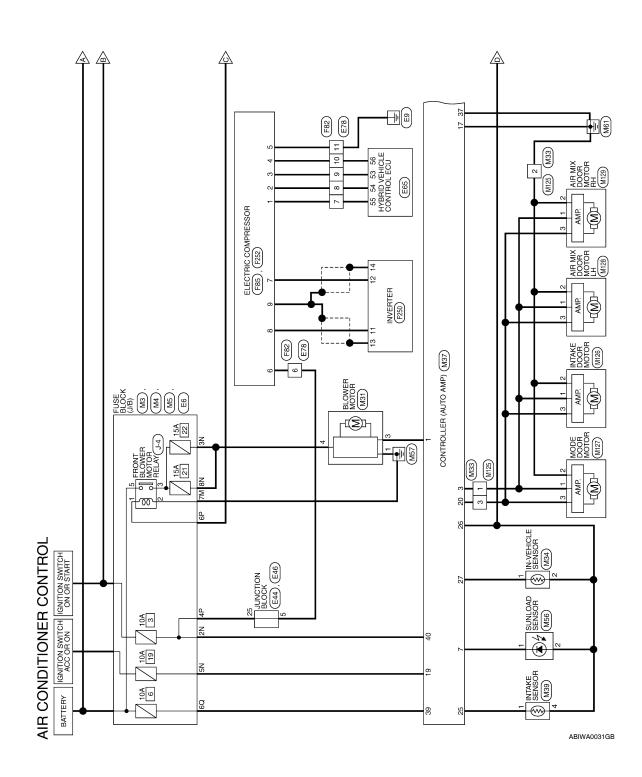
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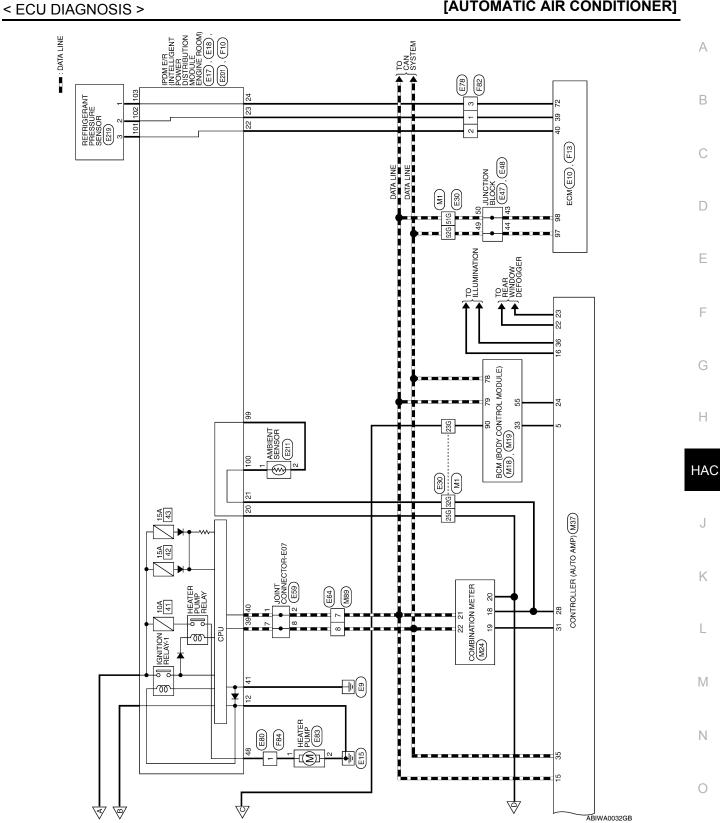
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Wiring Diagram — AIR CONDITIONER CONTROL SYSTEM —

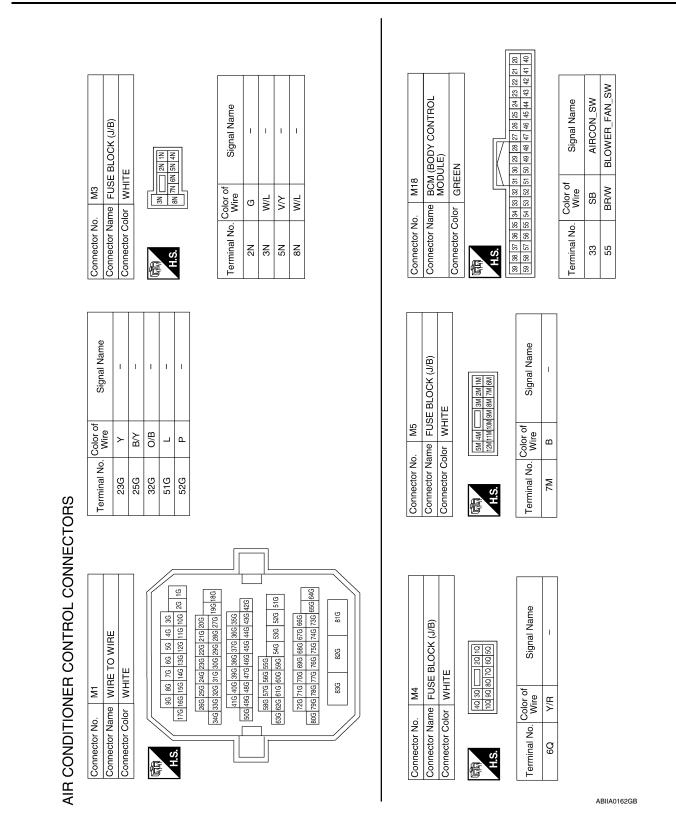
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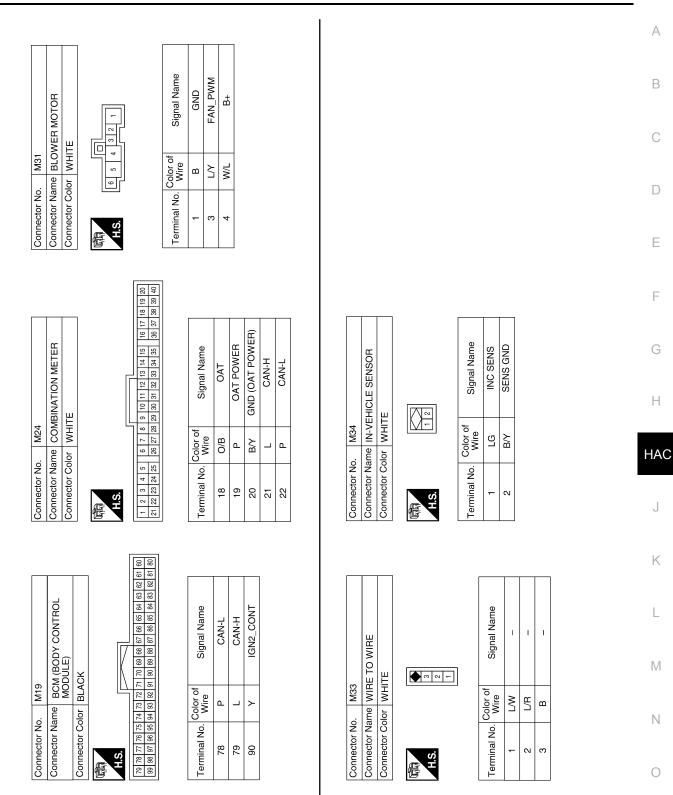
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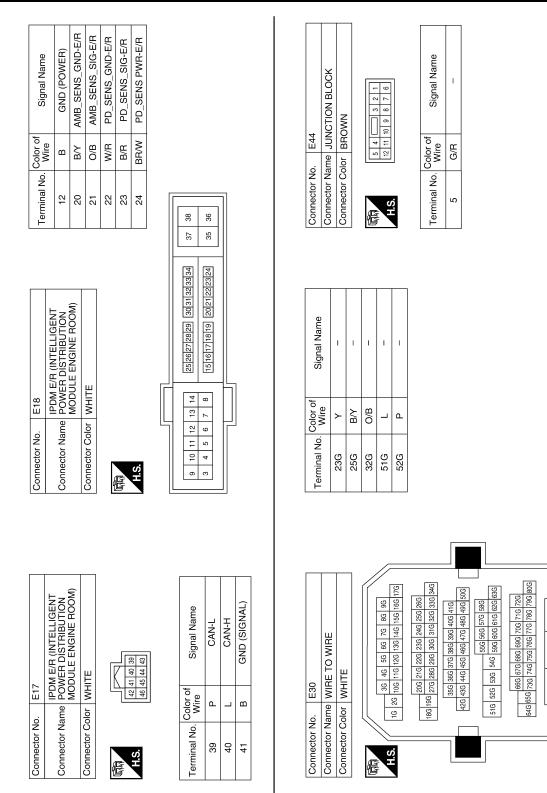
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18 WL ION 2 20 UW ACC 20 UW VACTR 20 UW VACTR 20 UW VACTR 20 UW VACTR 21 ERW FAN ON 22 ERW FAN ON 23 EN IT 24 EN IT 25 EN IT 26 EN IT 27 LG INS SENS 28 N IL 27 LG INS SENS 28 N IL 37 B CAN-L 38 EN IL 37 B CONFORMEN 38 VIR IL 39 VIR IL 30 VIR IL 31 E CONFORMEN 32 E CONFORMEN 33 VIR IR 34 G IR 35 VIR IR 36 VIR IR 37 E CONFORMEN 10 IR IR 11 IR IR 11	Connector C 開 H.S.	Connector Name CONT	Connector No: M3/ Connector Name CONTROLLER (AUTO AMP)	Terminal No.	Color of Wire	Signal Name	Connector No. M39 Connector Name INTAKE SENSOR	o. M39 ame INTAKI	ESENSOR
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Rel Connector Connector </td <td>H.S.</td> <td></td> <td></td> <td>19</td> <td>٨٧</td> <td>ACC</td> <td></td> <td></td> <td></td>	H.S.			19	٨٧	ACC			
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7/8 1/8 1/1 1/8 1/1 7/8 1/1 1/1 1/1 1/1 1/1 2/8 1/1 1/1 1/1 1/1 1/1 2/8 1/1 1/1 1/1 1/1 1/1 2/1 1/1 1/1 1/1 1/1 1/1 2/1 1/1 1/1 1/1 1/1 1/1 2/1 1/1 1/1 1/1 1/1 1/1 2/1 1/1 1/1 1/1 1/1 1/1 2/1 1/1 1/1 1/1 1/1 1/1 2/1 1/1 1/1 1/1 1/1 1/1 2/1 1/1 1/1 1/1 1/1 1/1 2/1 1/1 1/1 1/1 1/1 1/1 2/1 1/1 1/1 1/1 1/1 1/1 2/1 1/1 1/1 1/1 1/1 1/1 2/1 1/1 1/1 1/1 1/1 1/1 2/1 1/1 1/1 1/1 1/1 1/1 2/1 1/1 1/1 1/1 1/1 1/1 2/1 1/1 1/1 1/1 <td></td> <td></td> <td></td> <td>23</td> <td>GR/W</td> <td>RR_DEF_ON</td> <td></td> <td></td> <td></td>				23	GR/W	RR_DEF_ON			
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[AUTOMATIC AIR CONDITIONER]

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Connector No. M128 Connector Name AIR MIX DOOR MOTOR Connector Color WHITE	Signal Name	001 1001 110 001 1001 1100 001 1011 111 001 1011 111	Signal Name CAN-L CAN-H
M128 LH Or WHITE		No. E10 Vame ECM Color BLACK 81 88 83 87101106 83 89100107 81 88 88 98102 81 88 81 88 81 90 81 86 81 86 82 86 81 88 81 88 81 86 82 86 83 87	Color of Vire L P
Connector No. Connector Name Connector Color	N NO.	Connector No. E10 Connector Name ECM Connector Color BLACK 88 88 99 94 88 88 97 91 95 99 84 88 29 96 100	Terminal No. 97 98
Connector No. M127 Connector Name MODE DOOR MOTOR Connector Color WHITE	Signal Name	・ E6 me FUSE BLOCK (J/B) dor WHITE 第一部部 2011 第一部部	Signal Name
0. M127 ame MODE olor WHITE	Color of Wire W	o. E6 ame FUSE I NHITE	Color of Wire LG
Connector No. M127 Connector Name MODE I Connector Color WHITE	Terminal No. 1 2 3	Connector No. E6 Connector Name FUSE BLOCK (J/B) Connector Color WHITE	Terminal No. 4P 6P
Connector No. M126 Connector Name INTAKE DOOR MOTOR Connector Color WHITE	Signal Name	M129 AIR MIX DOOR MOTOR RH WHITE	Signal Name
0. M126 ame INTAKE blor WHITE	Color of Wire W	M129 M129 M129 M129 M129 M129	Wire W W W
Connector No. Connector Name Connector Color	Terminal No. 1 3	Connector No. Connector Name Connector Color	Terminal No.

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Connector No. E48 Connector Name JUNCTION BLOCK Connector Name JUNCTION BLOCK Connector Color WHITE Image: Solution of Signal Name Signal Name 50 L -	Connector No. E65 Connector Name HYBRID VEHICLE CONTROL Connector Color BLACK 23 281551551561571581914 6 5 4 21 22 23 34 6 5 4 Terminal No. Wire Signal Name 53 L CLK CLK	B
0. E48 ame JUNCTION olor WHITE Si Si Si Si	No. E65 Vame HYBRID VEHICI Vame HYBRID VEHICI Color BLACK 23131 314142 23131 14151 23131 14151 23131 23132 2314152 2612 2314152 2612 2314151 16117 18119 201 Write Signal Write Color Write Signal Write Signal	D
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Connector No. E83 Connector Name HEATER PUMP Connector Color BLACK	Terminal No.	Connector No. Connector Name Connector Color	Terminal No. 1 3
O WIRE	Signal Name	Connector No. E211 Connector Name AMBIENT SENSOR Connector Color BLACK	Signal Name AMB_SENS_SIG AMB_SENS_GND
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O WIRE	Signal Name I I I I I I I I I I I I I I I I I I I	E201 IPDM E/R (INTELLIGENT POWER DISTRIBUTION MODULE ENGINE ROOM WHITE	Signal Name AMB_SENS_GND-FEM AMB_SENS_SIG-FEM PD_SENS_GND-FEM PD_SENS_SIG-FEM
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[AUTOMATIC AIR CONDITIONER]

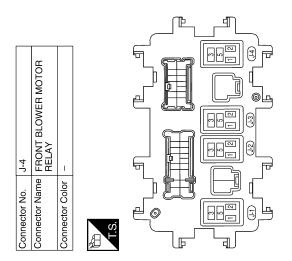
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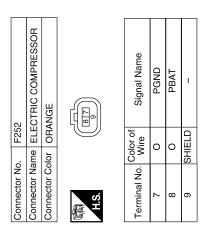
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DTC Index

HVAC related DTC

DTC	Items (CONSULT-III screen terms)	Condition	Reference page
U1000	CAN COMM CIRCUIT	IGN ON	EC-119, "DTC Logic"
U1010	CONTROL UNIT (CAN)	IGN ON	EC-320, "DTC Logic"

< ECU DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

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DTC	Items (CONSULT-III screen terms)	Condition	Reference page
B2578	IN CAR SENSOR OUT OF RANGE [LOW]	IGN ON	HAC-35, "DTC Logic"
B2579	IN CAR SENSOR OUT OF RANGE [HI]	IGN ON	HAC-35, "DTC Logic"
B257B	AMB TEMP SEN SHORT	IGN ON	HAC-37, "DTC Logic"
B257C	AMB TEMP SEN OPEN	IGN ON	HAC-37, "DTC Logic"
B2581	EVAP TEMP SEN SHORT	IGN ON	HAC-40. "DTC Logic"
B2582	EVAP TEMP SEN OPEN	IGN ON	HAC-40, "DTC Logic"
B2630	SUNLOAD SEN [*] SHORT	IGN ON	HAC-43, "DTC Logic"
B2631	SUNLOAD SEN [*] OPEN	IGN ON	HAC-43, "DTC Logic"
B2632	DR AIRMIX ACTR SHORT	50 seconds passed after starting SELF-DIAG. after IGN ON	HAC-47, "DTC Logic"
B2633	DR AIRMIX ACTR OPEN	50 seconds passed after starting SELF-DIAG. after IGN ON	HAC-47, "DTC Logic"
B2634	PASS AIRMIX ACTR SHORT	50 seconds passed after starting SELF-DIAG. after IGN ON	HAC-50, "DTC Logic"
B2635	PASS AIRMIX ACTR OPEN	50 seconds passed after starting SELF-DIAG. after IGN ON	HAC-50, "DTC Logic"
B2636	DR VENT DOOR FAIL	50 seconds passed after starting SELF-DIAG. after IGN ON	HAC-53, "DTC Logic"
B2637	DR B/L DOOR FAIL	50 seconds passed after starting SELF-DIAG. after IGN ON	HAC-53, "DTC Logic"
B2638	DR D/F1 DOOR FAIL	50 seconds passed after starting SELF-DIAG. after IGN ON	HAC-53, "DTC Logic"
B2639	DR DEF DOOR FAIL	50 seconds passed after starting SELF-DIAG. after IGN ON	HAC-53, "DTC Logic"
B263D	FRE DOOR FAIL	50 seconds passed after starting SELF-DIAG. after IGN ON	HAC-56, "DTC Logic"
B263E	20P FRE DOOR FAIL	50 seconds passed after starting SELF-DIAG. after IGN ON	HAC-56, "DTC Logic"
B263F	REC DOOR FAIL	50 seconds passed after starting SELF-DIAG. after IGN ON	HAC-56, "DTC Logic"
B2654	D/F2 DOOR FAIL	50 seconds passed after starting SELF-DIAG. after IGN ON	HAC-53, "DTC Logic"
B2655	B/L2 DOOR FAIL	50 seconds passed after starting SELF-DIAG. after IGN ON	HAC-53, "DTC Logic"
B2656	BTC DOOR FAIL	50 seconds passed after starting SELF-DIAG. after IGN ON	HAC-53, "DTC Logic"

*: When checking sunload sensor, select a place where sunshine directly on it.

Compressor related DTC

DTC	Items (CONSULT-III screen terms)	Condition	Reference page
B2640	MAIN VOLT MIN	After READY and A/C ON	HAC-59, "DTC Logic"
B2641	MAIN VOLT MAX	After READY and A/C ON	HAC-59, "DTC Logic"
B2642	MAIN VOLT MALFNCTN	After READY and A/C ON	HAC-59, "DTC Logic"

< ECU DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

DTC	Items (CONSULT-III screen terms)	Condition	Reference page
B2643	OUTPUT LINE SHORT	After READY and A/C ON	HAC-62, "DTC Logic"
B2644	OUTPUT LINE OPEN	After READY and A/C ON	HAC-62, "DTC Logic"
B2645	CURRENT MALFUNCTN	After READY and A/C ON	HAC-62, "DTC Logic"
B2646	VOLT LIMIT	After READY and A/C ON	HAC-64, "DTC Logic"
B2647	MORTOR CRNT LIMMIT	After READY and A/C ON	HAC-64, "DTC Logic"
B2648	SOFT OVR CRNT	After READY and A/C ON	HAC-64, "DTC Logic"
B2649	OVER LOAD	After READY and A/C ON	HAC-64, "DTC Logic"
B264A	INPT OVR CRNT	After READY and A/C ON	HAC-64, "DTC Logic"
B264C	STARTUP FAIL	After READY and A/C ON	HAC-64, "DTC Logic"
B264D	SYS FAIL STOP	After READY and A/C ON	HAC-64, "DTC Logic"
B264E	INSIDE PWR	After READY and A/C ON	HAC-66, "DTC Logic"
B264F	STB SHORT	After READY and A/C ON	HAC-67, "DTC Logic"
B2651	INV OVERHEAT L	After READY and A/C ON	HAC-69, "DTC Logic"
B2652	INV OVERHEAT S	After READY and A/C ON	HAC-69, "DTC Logic"
B2653	THERMO FAIL	After READY and A/C ON	HAC-69, "DTC Logic"
P0AA6-611	INSULATION RESIST	After READY and A/C ON	HAC-71, "DTC Logic"
U0424	COMMUNICATION FAILURE	After READY and A/C ON	HAC-74, "DTC Logic"

< SYMPTOM DIAGNOSIS >

[AUTOMATIC AIR CONDITIONER]

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SYMPTOM DIAGNOSIS AIR CONDITIONER CONTROL

Diagnosis Chart By Symptom

INFOID:000000004215393

Symptom	Reference page	
A/C system does not come on.	Go to Trouble Diagnosis Procedure for A/C System.	HAC-86, "Diagnosis Proce- dure"
Air outlet does not change.	Co to Trouble Diagnosis Presedure for Mode Deer Motor	
Mode door motor does not operate nor- mally.	Go to Trouble Diagnosis Procedure for Mode Door Motor. (LAN)	HAC-53, "Diagnosis Proce- dure"
Discharge air temperature (driver side) does not change.	Go to Trouble Diagnosis Procedure for Air Mix Door Motor	HAC-47, "Diagnosis Proce-
Air mix door motor (driver side) does not operate normally.	(driver side). (LAN)	<u>dure"</u>
Discharge air temperature (passenger side) does not change.	Go to Trouble Diagnosis Procedure for Air Mix Door Motor	HAC-50, "Diagnosis Proce-
Air mix door motor (passenger side) does not operate normally.	(passenger side). (LAN)	<u>dure"</u>
Intake door does not change.	Co to Trouble Diagnosis Procedure for Inteles Door Mater	HAC-56, "Diagnosis Proce-
Intake door motor does not operate normally.	Go to Trouble Diagnosis Procedure for Intake Door Motor. (LAN)	dure"
Blower motor operation is malfunction- ing.	Go to Trouble Diagnosis Procedure for Blower Motor.	HAC-81, "Diagnosis Proce- dure"
Electric compressor does not operate.	Go to Trouble Diagnosis Procedure for Electric Compressor.	HAC-90. "Diagnosis Proce- dure"
Heater pump does not operate.	Go to Trouble Diagnosis Procedure for Heater Pump.	HAC-84, "Diagnosis Proce- dure"
Insufficient cooling	Go to Trouble Diagnosis Procedure for Insufficient Cooling.	HAC-152, "Inspection proce- dure"
Insufficient heating	Go to Trouble Diagnosis Procedure for Insufficient Heating.	HAC-153, "Inspection proce- dure"
Noise	Go to Trouble Diagnosis Procedure for Noise.	HAC-155, "Inspection proce- dure"
Memory function does not operate.	Go to Trouble Diagnosis Procedure for Memory Function.	HAC-156, "Inspection proce- dure"

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INSUFFICIENT COOLING

Description

INFOID:000000004215394

Symptom • Insufficient cooling • No cold air comes out. (Air flow volume is normal.)
Inspection procedure
1.снеск дтс
Check DTC.
Is any DTC detected?
YES >> Check according to <u>HAC-148. "DTC Index"</u> . NO >> GO TO 2.
2.CHECK WITH A GAUGE OF REFRIGERANT RECONERY/RECYCLING RECHARGING EQUIPMENT
Connect the refrigerant recovery/recycling recharging equipment to the vehicle and perform the pressure inspection with the gauge.
Is there refrigerant?
 YES >> GO TO 3. NO-1 >> Check for refrigerant leakages with the electronic refrigerant leak detector. Refer to <u>HA-24</u>, <u>"Elec-tronic Refrigerant Leak Detector"</u>.
NO-2 >> GO TO 3 after repairing or replacing the parts according to the inspection results.
3. CHECK CHARGED REFRIGERANT AMOUNT
 Connect refrigerant recovery/recycling recharging equipment to the vehicle and discharge the refrigerant. Recharge with the proper amount of refrigerant and perform the inspection with the electronic refrigerant leak detector. Refer to <u>HA-24</u>, "<u>Electronic Refrigerant Leak Detector</u>".
Is the inspection result normal?
YES >> GO TO 4. NO >> Recharge the refrigerant and repair or replace the parts according to the inspection results.
NO >> Recharge the refrigerant and repair or replace the parts according to the inspection results. 4.CHECK REFRIGERANT CYCLE PRESSURE
Connect refrigerant recovery/recycling recharging equipment to the vehicle and perform the performance test. Refer to <u>HA-28</u> , "HFC-134a (R-134a) Service Procedure".
Is the inspection result normal?
YES >> GO TO 5. NO >> Repair or replace the parts according to the inspection results.
5. CHECK SETTING OF TEMPERATURE SETTING TRIMMER
 Check the setting of temperature setting trimmer using CONSULT-III. Refer to <u>HAC-5. "Description & Inspection"</u>. Perform "TEMP SET CORRECT" in "WORK SUPPORT" with CONSULT-III Check that the temperature setting trimmer is set to "+ direction". NOTE:
The control temperature can be set with the setting of temperature setting trimmer. 3. Set "TEMP SET CORRECT" to "0.0°C (0.0°F)".
Are the symptoms solved?
YES >> Perform the setting separately if necessary. END. NO >> GO TO 6.
6.CHECK AIR LEAKAGE FROM DUCT
Check duct and nozzle, etc. of A/C system for air leakage.
Is the inspection result normal?

- YES
- >> Perform the setting separately if necessary. GO TO 5. >> Repair or replace parts according to the inspection results. NO

< SYMPTOM DIAGNOSIS >

INSUFFICIENT HEATING	A
Description	INFOID:00000004215396
Symptom • Insufficient heating • No warm air comes out. (Air flow volume is normal.)	В
Inspection procedure	INFOID:000000004215397
1.снеск отс	D
Check DTC.	
Is any DTC detected? YES >> Check according to <u>HAC-148, "DTC Index"</u> .	E
NO >> GO TO 2.	
 2.CHECK COOLING SYSTEM 1. Check engine coolant level and check for leakage. Refer to <u>CO-11</u>, "Changing 	F
2. Check radiator cap. Refer to <u>CO-10, "System Inspection"</u> .	
 Check water flow sounds of engine coolant. Refer to <u>CO-11, "Changing Engir</u> <u>Is the inspection result normal?</u> 	<u>ne Coolant"</u> . G
YES >> GO TO 3.	
NO >> Refill the engine coolant and repair or replace the parts according to t 3.CHECK SETTING OF TEMPERATURE SETTING TRIMMER	the inspection results.
Check the setting of temperature setting trimmer using CONSULT-III. Refer to H	AC-5. "Description & Inspec-
tion". 1. Perform "TEMP SET CORRECT" in "WORK SUPPORT" with CONSULT-III	HAC
Check that the temperature setting trimmer is set to "– direction".	
 NOTE: The control temperature can be set with the setting of temperature setting trin 3. Set "TEMP SET CORRECT" to "0.0°C (0.0°F)". 	nmer. J
Are the symptoms solved?	
YES >> Perform the setting separately if necessary. END. NO >> GO TO 4.	K
4.CHECK OPERATION	I
1. Turn temperature dial (driver side) and raise temperature setting to 32°C (engine.	(90°F) after warming up the
2. Check that warm air blows from outlets.	M
<u>Is the inspection result normal?</u> YES >> END.	
NO >> GO TO 5.	Ν
5.CHECK AIR LEAKAGE FROM DUCT	
Check duct and nozzle, etc. of A/C system for air leakage. <u>Is the inspection result normal?</u>	0
YES >> GO TO 6.	0
NO >> Repair or replace parts according to the inspection results.	Р
6.CHECK HEATER PUMP	1
Check heater pump function. Refer to <u>HAC-84, "Component Function Check"</u> . <u>Is the inspection result normal?</u>	
YES >> GO TO 7.	
NO >> Repair or replace parts according to the inspection results. 7.CHECK HEATER HOSE INSTALLATION CONDITION	

INSUFFICIENT HEATING

< SYMPTOM DIAGNOSIS >

Check the heater hose installation condition visually (for twist, crush, etc.).

Is the inspection result normal?

YES >> GO TO 8.

NO >> Repair or replace parts according to the inspection results.

8.CHECK TEMPERATURE OF HEATER HOSE

- 1. Check the temperature of inlet hose and outlet hose of heater core.
- 2. Check that the inlet side of heater core is hot and the outlet side is slightly lower than/almost equal to the inlet side.

CAUTION:

The temperature inspection should be performed in a short time because the engine coolant temperature is too hot.

Is the inspection result normal?

YES >> GO TO 9.

NO >> Replace the heater core after performing the procedures after the cooling system inspection again. GO TO 2.

9.REPLACE HEATER CORE

Replace the heater core. Refer to heater core. Refer to VTL-22, "Removal and Installation".

Are the symptoms solved?

YES >> END.

NO >> Perform the procedures after the cooling system inspection again. GO TO 2.

< SYMPTOM DIAGNOSIS >

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5. "Description & Inspection".
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and Installation".
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r recycling of new reingerant.
Installation for Expansion Valve".
ige, etc.).
age, etc.). piping (pipe, flexible hose).

MEMORY FUNCTION DOES NOT OPERATE

< SYMPTOM DIAGNOSIS >

MEMORY FUNCTION DOES NOT OPERATE

Description

Symptom

- Memory function does not operate normally.
- The setting is not maintained. (It returns to the initial condition.)

Inspection procedure

1.CHECK OPERATION

- 1. Turn ignition switch ON (READY).
- 2. Set temperature control dial to 32°C (90°F).
- 3. Press OFF switch.
- 4. Turn ignition switch OFF.
- 5. Turn ignition switch ON (READY).
- 6. Press AUTO switch.
- 7. Check that the set temperature is maintained.

Is the inspection result normal?

YES >> END.

NO >> GO TO 2.

2.CHECK POWER SUPPLY AND GROUND CIRCUIT OF AUTO AMP

Check power supply and ground circuit of auto amp. Refer to <u>HAC-86, "Diagnosis Procedure"</u>.

Is the inspection result normal?

- YES >> Replace auto amp. Refer to <u>VTL-8. "Removal and Installation"</u>.
- NO >> Repair or replace malfunctioning part(s).

[AUTOMATIC AIR CONDITIONER]

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PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

WARNING:

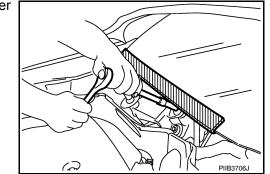
- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

Precautions For High-Voltage System

Refer to GI-24, "Precautions For High-Voltage System".

Precaution for Procedure without Cowl Top Cover

When performing the procedure after removing cowl top cover, cover the lower end of windshield with urethane, etc.



Precaution for Working with HFC-134a (R-134a)

WARNING:

- CFC-12 (R-12) refrigerant and HFC-134a (R-134a) refrigerant are not compatible. If the refrigerants are mixed compressor failure is likely to occur. Refer to <u>HA-22</u>, <u>"Checking of Refrigerant Leaks"</u>. To determine the purity of HFC-134a (R-134a) in the vehicle and recovery tank, use Refrigerant Recovery/Recycling Recharging equipment and Refrigerant Identifier.
- Use only specified oil for the HFC-134a (R-134a) A/C system and HFC-134a (R-134a) components. If oil other than that specified is used, compressor failure is likely to occur.
- The specified HFC-134a (R-134a) oil rapidly absorbs moisture from the atmosphere. The following handling precautions must be observed:
- When removing refrigerant components from a vehicle, immediately cap (seal) the component to minimize the entry of moisture from the atmosphere.
- When installing refrigerant components to a vehicle, do not remove the caps (unseal) until just before connecting the components. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into system.
- Only use the specified oil from a sealed container. Immediately reseal containers of oil. Without proper sealing, oil will become moisture saturated and should not be used.

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< PRECAUTION >

[AUTOMATIC AIR CONDITIONER]

- Avoid breathing A/C refrigerant and oil vapor or mist. Exposure may irritate eyes, nose and throat. Remove HFC-134a (R-134a) from the A/C system using certified service equipment meeting requirements of SAE J2210 [HFC-134a (R-134a) recycling equipment], or J2209 [HFC-134a (R-134a) recycling equipment], If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and oil manufacturers.
- Do not allow A/C oil to come in contact with styrofoam parts. Damage may result.

Contaminated Refrigerant

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If a refrigerant other than pure HFC-134a (R-134a) is identified in a vehicle, your options are:

- Explain to the customer that environmental regulations prohibit the release of contaminated refrigerant into the atmosphere.
- Explain that recovery of the contaminated refrigerant could damage your service equipment and refrigerant supply.
- Suggest the customer return the vehicle to the location of previous service where the contamination may have occurred.
- If you choose to perform the repair, recover the refrigerant using only dedicated equipment and containers. Do not recover contaminated refrigerant into your existing service equipment. If your facility does not have dedicated recovery equipment, you may contact a local refrigerant product retailer for available service. This refrigerant must be disposed of in accordance with all federal and local regulations. In addition, replacement of all refrigerant system components on the vehicle is recommended.
- If the vehicle is within the warranty period, the air conditioner warranty is void. Please contact NISSAN Customer Affairs for further assistance.

General Refrigerant Precaution

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WARNING:

- Do not release refrigerant into the air. Use approved recovery/recycling equipment to capture the refrigerant every time an air conditioning system is discharged.
- Always wear eye and hand protection (goggles and gloves) when working with any refrigerant or air conditioning system.
- Do not store or heat refrigerant containers above 52°C (125°F).
- Do not heat a refrigerant container with an open flame; if container warming is required, place the bottom of the container in a warm pail of water.
- Do not intentionally drop, puncture, or incinerate refrigerant containers.
- Keep refrigerant away from open flames: poisonous gas will be produced if refrigerant burns.
- Refrigerant will displace oxygen, therefore be certain to work in well ventilated areas to prevent suffocation.
- Do not pressure test or leak test HFC-134a (R-134a) service equipment and/or vehicle air conditioning systems with compressed air during repair. Some mixtures of air and HFC-134a (R-134a) have been shown to be combustible at elevated pressures. These mixtures, if ignited, may cause injury or property damage. Additional health and safety information may be obtained from refrigerant manufacturers.

Precaution for Leak Detection Dye

- The A/C system does not contain a fluorescent leak detection dye.
- Do not use fluorescent leak detection dye in the A/C system.

A/C Identification Label

Vehicles with factory installed A/C systems have this identification label on the underside of hood.

Precaution for Refrigerant Connection

A new type refrigerant connection has been introduced to all refrigerant lines except the following locations.

- · Expansion valve to cooling unit
- · Evaporator pipes to evaporator (inside cooling unit)
- Refrigerant pressure sensor

FEATURES OF NEW TYPE REFRIGERANT CONNECTION

HAC-158

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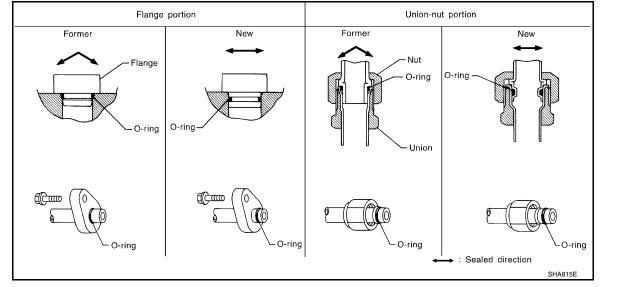
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< PRECAUTION >

[AUTOMATIC AIR CONDITIONER]

- The O-ring has been relocated. It has also been provided with a groove for proper installation. This eliminates the chance of the O-ring being caught in, or damaged by, the mating part. The sealing direction of the O-ring is now set vertically in relation to the contacting surface of the mating part to improve sealing characteristics.
- The reaction force of the O-ring will not occur in the direction that causes the joint to pull out, thereby facilitating piping connections.



O-RING AND REFRIGERANT CONNECTION

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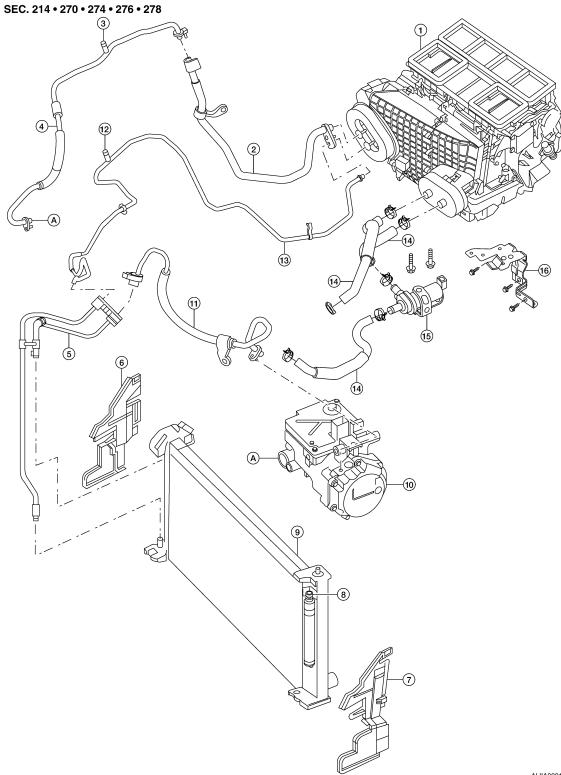
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- 1. Heater and cooling unit assembly
- 2.
- Low-pressure flexible hose 4.
- 7. Air deflector LH
- 10. Electric compressor
- Low-pressure pipe
- 5. Junction pipe
- 8. Refrigerant pressure sensor
- 11. High-pressure flexible hose

- ALIIA0031ZZ
- 3. Low-pressure A/C service valve
- Air deflector RH 6.
- 9. Radiator, condenser and liquid tank assembly
- 12. High-pressure A/C service valve

< PRECAUTION >

- 13. High-pressure pipe
- 16. Heater pump bracket
- 14. Heater hoses

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15. Heater pump

[AUTOMATIC AIR CONDITIONER]

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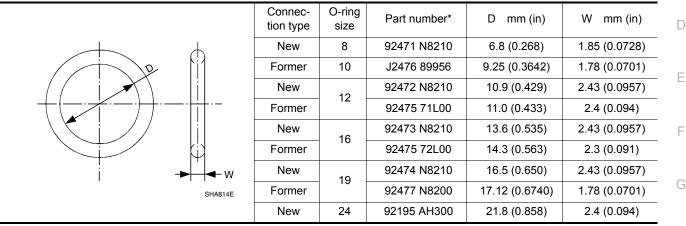
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CAUTION:

The new and former refrigerant connections use different O-ring configurations. Do not confuse Orings since they are not interchangeable. If a wrong O-ring is installed, refrigerant will leak at, or around, the connection.

Low-pressure flexible hose to elec-

O-Ring Part Numbers and Specifications



*: Always check with the Parts Department for the latest parts information.

WARNING:

Make sure all refrigerant is discharged into the recycling equipment and the pressure in the system is less than atmospheric pressure. Then gradually loosen the discharge side hose fitting and remove it. CAUTION:

When replacing or cleaning refrigerant cycle components, observe the following.

- When the electric compressor is removed, store it in the same position as it is when mounted on the car. Failure to do so will cause electric compressor oil to enter the low pressure chamber.
- When connecting tubes, always use a torgue wrench and a back-up wrench.
- After disconnecting tubes, immediately plug all openings to prevent entry of dirt and moisture.
- When installing an air conditioner in the vehicle, connect the pipes as the final stage of the opera-Κ tion. Do not remove the seal caps of pipes and other components until just before required for connection.
- Allow components stored in cool areas to warm to working area temperature before removing seal caps. This prevents condensation from forming inside A/C components.
- Thoroughly remove moisture from the refrigeration system before charging the refrigerant.
- Always replace used O-rings.
- When connecting tube, apply the specified electric compressor oil to circle of the O-rings. Be careful Μ not to apply electric compressor oil to threaded portion.
- O-ring must be closely attached to dented portion of tube.
- When replacing the O-ring, be careful not to damage O-ring and tube.
- Ν Connect tube until you hear it click, then tighten the nut or bolt by hand until snug. Make sure that the O-ring is installed to tube correctly.

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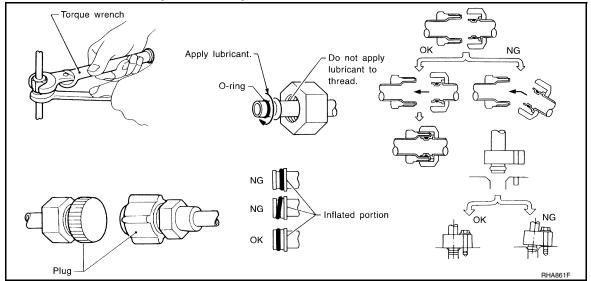
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< PRECAUTION >

[AUTOMATIC AIR CONDITIONER]

 After connecting line, conduct leak test and make sure that there is no leakage from connections. When the gas leaking point is found, disconnect that line and replace the O-ring. Then tighten connections of seal seat to the specified torque.



Precaution for Service of Electric Compressor

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- Plug all openings to prevent moisture and foreign matter from entering.
- When the electric compressor is removed, store it in the same position as it is when mounted on the car.
- When replacing or repairing electric compressor, refer to <u>HA-18</u>, "<u>Maintenance of Electric Compressor</u>. <u>sor Oil Quantity in Electric Compressor</u>".
- After the electric compressor is installed, turn ignition switch (READY) and operate the electric compressor for more than two minutes.

Precaution for Service Equipment

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RECOVERY/RECYCLING EQUIPMENT

Follow the manufacturer's instructions for machine operation and machine maintenance. Never introduce any refrigerant other than that specified into the machine.

ELECTRONIC LEAK DETECTOR

Follow the manufacturer's instructions for tester operation and tester maintenance.

VACUUM PUMP

< PRECAUTION >

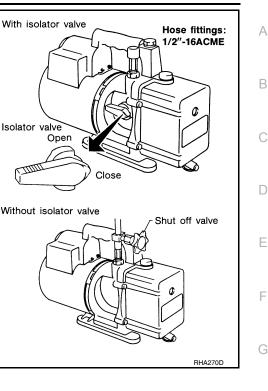
The oil contained inside the vacuum pump is not compatible with the specified oil for HFC-134a (R-134a) A/C systems. The vent side of the vacuum pump is exposed to atmospheric pressure so the vacuum pump oil may migrate out of the pump into the service hose. This is possible when the pump is switched off after evacuation (vacuuming) and hose is connected to it.

To prevent this migration, use a manual valve situated near the hose-to-pump connection, as follows.

- Usually vacuum pumps have a manual isolator valve as part of the pump. Close this valve to isolate the service hose from the pump.
- For pumps without an isolator, use a hose equipped with a manual shut-off valve near the pump end. Close the valve to isolate the hose from the pump.
- If the hose has an automatic shut off valve, disconnect the hose from the pump: as long as the hose is connected, the valve is open and lubricating oil may migrate.

Some one-way valves open when vacuum is applied and close under a no vacuum condition. Such valves may restrict the pump's ability to pull a deep vacuum and are not recommended.

[AUTOMATIC AIR CONDITIONER]

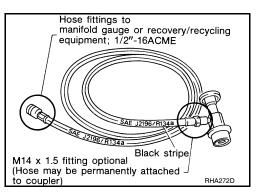


MANIFOLD GAUGE SET

Be certain that the gauge face indicates R-134a or 134a. Make sure the gauge set has 1/2"-16 ACME threaded connections for service hoses. Confirm the set has been used only with refrigerant HFC-134a (R-134a) along with specified oil.



Be certain that the service hoses display the markings described (colored hose with black stripe). All hoses must include positive shutoff devices (either manual or automatic) near the end of the hoses opposite the manifold gauge.



6

1/2"-16ACME

SERVICE COUPLERS



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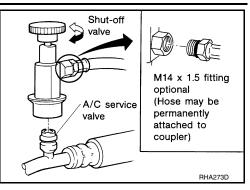
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< PRECAUTION >

Never attempt to connect HFC-134a (R-134a) service couplers to a CFC-12 (R-12) A/C system. The HFC-134a (R-134a) couplers will not properly connect to the CFC-12 (R-12) system. However, if an improper connection is attempted, discharging and contamination may occur.

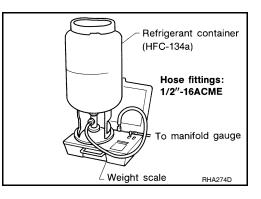
Shut-off valve rotation	A/C service valve
Clockwise	Open
Counterclockwise	Close

[AUTOMATIC AIR CONDITIONER]



REFRIGERANT WEIGHT SCALE

Verify that no refrigerant other than HFC134a (R-134a) and specified oils have been used with the scale. If the scale controls refrigerant flow electronically, the hose fitting must be 1/2"-16 ACME.



CHARGING CYLINDER

Using a charging cylinder is not recommended. Refrigerant may be vented into air from cylinder's top valve when filling the cylinder with refrigerant. Also, the accuracy of the cylinder is generally less than that of an electronic scale or of quality recycle/recharge equipment.